DENON

Hi-Fi Personal Component System

SERVICE MANUAL

PERSONAL COMPONENT SYSTEM D-77

UNIT No. UDRA-77 (Stereo Receiver)
UNIT No. UCD-77 (Compact Disc Player)
UNIT No. UDR-77 (Cassette Tape Deck)



The D-77 Personal Component System consists of the following:

Europe Model

Stereo Receiver Unit	UDRA-77
Remote Control Unit	RC-800
CD player Unit	UCD-77
Cassette Deck Unit	UDR-77

MAIN FEATURES

- RDS reception (FM only)
- RDS programs can be easily received (FM only).
- AM/FM 30-station random preset tuner
 Random presetting permits easy operation and will be convenient for the increased number of FM stations in the future.
- Independent power amplifier designed for quality sound
 High quality 30 W per channel power amplifier with large speaker terminals.
- New SDB control
- The Super Dynamic Bass control circuit delivers clear bass sound.
- Super linear converter and high performance digital filter
 Denon's unique systems for preventing loss of CD sound quality
 permit excellent sound field reproduction.

- Editing circuit
 - Automatic selection of CD tracks for minimum blank space on the tape when recording.
- . Dolby B and C NR circuits

For high quality sound in playback and recording.

- CD SRS circuit
 - CDs can be recorded at the touch of a button.
- Easy-to-use remote control unit
- Auto on/off function

This function switches on the power with just a press of the CD or cassette deck play button.

BEFORE USING

Note the following points before using the D-77.

- Moving the system
 - To prevent short-circuiting or damage of the connection cords, be sure to unplug the power cord and disconnect all connection cords before moving the system.
 - In addition, always remove CDs before moving the system. Failing to do so may result in scratched CDs.
- Before switching on the power
 - Check again that all connections are proper and that the connection cords are not damaged. Be sure to disconnect the power plug before disconnecting or connecting the connection cords.
- Hum may be produced if a TV set or another audio component is set near this system or their connection cords are nearby. If this happens, try changing the position of the equipment and connection cords.
- Do not move the system abruptly from a cold place to a warm place, since this may cause water droplets (condensation) to form in the equipment, preventing proper operation. If this happens, wait one hour before using the system.

Check that the following parts are included in the package aside from the main unit:

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NIPPON COLUMBIA CO., LTD.

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Only discs with the mark at the right can be played on this system.



Dolby noise reduction manufactured under license from Dolby Laboratories Licensing Corporation.

"DOLBY" and the double-D symbol T are trademarks of Dolby Laboratories Licensing Corporation.

PACKING & ACCESSORIES PARTS LIST

F	Ref. No.	Part	No.		Part Name	Remarks	Q'ty
•	1	UDR A7	77		Receiver Unit		1
	2	UCD 77	7	- 1	CD Player Unit		1
\odot	3	UDR 77	7		Cassette Deck Unit		1
\odot	4	505 02	241 (005	Cabinet Cover		1
\odot	5	503 92	291	102	:Cushion		1
lacksquare	6	503 92	292 (004	:Top Cushion		1
\odot	7	501 92	279	102	:Master Carton		1
	8	GEN 77	754		Envelope Sub Ass'y		1 ^S
	_ 8-1	505 91	125	009	:Poly Cover	240×350	(1)
•	8-2	511 94	434	009	Inst. Manual	E,G,F,IT,ES, NL,S,PO	(1)
	8-3	394 00	040	004	:Battery(R6P/UM-3) Ass'y		(1)
Δ	8-4	206 2	108	003	:AC Conn. with Plug	L=1.8 m	(1)
11,000,000	8-5	231 19	914	003	Loop Antenna		(1)
	8-6	395 0	023	800	FM Ant. Ass'y		(1)
	8-7				_		
	8-8	204 6	471	002	13 P System Connector		(1)
	L ₈₋₉	204 6	316	015	15 P System Connector		(1)
•	9	499 9	011	009	:Remote Control	RC-800	(1)

ADVARSEL:	usynlig laserstråling ved Åbning, når Sikkerhedsafbrydere er ude af funktion. Undgå udsaettelse for stråling.
VAROITUS!	laitteen käyttäminen muulla kuin tässä Käyttöohjeessa mainitulla tavalla saattaa Altistaa käyttäjän turvallisuusluokan 1 Ylittävälle näkymättömälle lasersäteilylle.
VARNING-	OM APPARATEN ANVÄNDS PÅ ANNAT SÄTT ÄN I DENNA BRUKSANVISNING SPECIFICERATS, KAN ANVÄNDAREN UTSÄTTAS FÖR OSYNLIG LASERSTRÅLNING SOM ÖVERSKRIDER GRÄNSEN FÖR LASERKLASS 1.

GENERAL SECTION

SPECIFICATIONS

■ Receiver (UDRA-77)

Tuner

Reception Frequency Range: FM: 87.50 MHz to 108.00 MHz

AM: 522 kHz to 1611 kHz

Receiving Sensitivity: FM: 1.5 μV, 75 ohms (SN ratio 30 dB)

AM: $20 \mu V$ (SN ratio 20 dB)

FM Stereo Separation:

40 dB (1 kHz)

Amplifier

Rated Output Power:

30 W + 30 W (40 Hz to 20 kHz, 6 ohm)

Input jacks

Jacks:3.5 mm headphone jackBass Adjustment:100 Hz ±8 dB

Bass Adjustment: $100 \text{ Hz} \pm 8 \text{ dB}$ Treble Adjustment: $10 \text{ kHz} \pm 8 \text{ dB}$

Super Dynamic Bass: 80 Hz +8 dB

Jacks: PHONO:

AUX/DAT: Input jacks, recording output jacks

PROCESSOR: Processor input/output jacks

Dimensions (max.): 273 (W) \times 97 (H) \times 323 (D) mm (10-48/64" \times 3-13/16" \times 12-23/32")

 Weight:
 5.6 kg (12 lbs 5 oz)

 Power Supply:
 AC 230 V, 50Hz

Power Consumption: 95 W

■ CD Player (UCD-77)

Wow and Flutter: Below measurable limits (±0.001% W. Peak)

Sampling Frequency: 44.1 kHz

Light Source: Semiconductor

Dimensions (max.): $273 \text{ (W)} \times 97 \text{ (H)} \times 295 \text{ (D)} \text{ mm } (10-48/64" \times 3-13/16" \times 11-39/64")$

Weight: 2.6 kg (5 lbs 12 oz)

■ Cassette Deck (UDR-77)

Type: Horizontal 4-track, 2-channel auto reverse stereo cassette deck

Heads: 1 hard permalloy recording/playback head

and 1 double-gap ferrite erase head

Tape Speed: 4.75 cm/s

Noise Reduction Circuits: Dolby B and C NR

Usable Tapes: Normal, chrome and metal tapes

Dimensions (max.): 273 (W) \times 97 (H) \times 295 (D) mm (10-48/64" \times 3-13/16" \times 11-39/64")

Weight: 2.9 kg (6 lbs 6 oz)

■ Remote Control Unit (RC-800)

Type: Infrared pulse

Number of Buttons:

Dimensions (max.): 54.5 (W) \times 183 (H) \times 18.5 (D) mm (2-3/16" \times 7-9/16" \times 7/9")

Weight: 100 g (Approx. 4.6 oz) (including batteries)

Maximum dimensions include controls, jacks, and covers.

 $(W) = width, \quad (H) = height, \quad (D) = depth$

For improvement purposes, specifications and functions are subject to change without advanced notice.

PAGINA 2bis

PAGINA 2bis

PÁGINA 2bis

SIDA 2bis

NOTE ON USE/HINWEISE ZUM GEBRAUCH/OBSERVATIONS RELATIVES A L'UTILISATION/ 4 NOTE SULL'USO



- Allow for sufficient heat dispersion when installed on a
- Vermeiden Sie hohe Temperaturen Beachten Sie, daß eine zureichende Luftzirkulation gewährleistet wird, wenn das Gerät auf ein Regal estellt wird.
- Eviter des températures élevées Tenir compte d'une dispersion de chaleur suffisante lors de l'installation sur une étagère.
- Evitate di esporre l'unità a temperature alte. Assicuratevi che ci sia un'adequata dispersione del calore quando installate l'unità in un mobile per com-



- Handle the power cord carefully.
- Hold the plug when unplugging the cord. Gehen Sie vorsichtig mit dem Netzkabel um. Halten Sie das Kabel am Stecker, wenn Sie den Stecker
- Manipuler le cordon d'alimentation avec précaution. Tenir la prise lors du débranchement du cordon.
- Manneggiate il filo di alimentazione con cura. Agite per la spina quando scollegate il cavo dalla presa.



- Halten Sie das Gerät von Feuchtigkeit, Wasser und
- Protéger l'appareil contre l'humidité, l'eau et la pous
- Tenete l'unità lontana dall'umidità, dall'acqua e dalla

Unplug the power cord when not using the set for long

Wenn das Gerät eine längere Zeit nicht verwendet

werden soll, trennen Sie das Netzkabel vom Netzstecker.

Débrancher le cordon d'alimentation lorsque l'appareil

Disinnestate il filo di alimentazione quando avete l'intenzione di non usare il filo di alimentazione per un lungo

n'est pas utilisé pendant de longues périodes.

periods of time.



- Keine fremden Gegenstande in das Gerat kommen lassen.
- Ne pas laisser des objets étrangers dans l'appareil E' importante che nessun oggetto e inserito all'interno dell'unità.



- Do not let insecticides, benzene, and thinner come in contact with the set.
- Lassen Sie das Gerät nicht mit Insektiziden, Benzin oder Verdünnungsmitteln in Beruhrung kommen
- Ne pas mettre en contact des insecticides, du benzène et un diluant avec l'appareil.
- Assicuratevvi che l'unità non venga in contatto con insetticidi, benzolo o solventi



- Never disassemble or modify the set in any way Versuchen Sie niemals das Gerat auseinander zu neh-
- men oder auf jegliche Art zu verandern
- Ne jamais démonter ou modifier l'appareil d'une man-
- ière ou d'une autre
- Non smontate mai, ne modificate l'unità in nessur

— CAUTION/VORSICHT/ATTENTION/AVVISO —

Die Belüftungsöffnungen dürfen nicht verdeckt werden

• If the system should smoke or produce strange smells, immediately set the power switch to the STANDBY position, unplug the power cord, and contact your store of

*(For sets with ventilation holes)

Do not obstruct the ventilation holes

Ne pas obstruer les trous d'aération.

Non coprite i fori di ventilazione.

- Sollte das Gerät Rauch produzieren oder eigenartig riechen, stellen Sie den Netzschalter sofort auf die Position STANDBY (Bereitschaft), ziehen Sie den Netzstecker heraus und kontaktieren Sie Ihren Händler.
- Si de la fumée sort de la chaîne ou des odeurs bizarres, placer l'interrupteur d'alimentation immédiatement sur la position de veille (STANDBY), débrancher le cordon
- Qualora il sistema dovesse produrre del fumo o degli odori strani, collocate immediatamente l'interruttore di accensione nella posizione STANDBY, disinnestate il fillo di alimentazione e rivolgetevi al negozio dell'acquisto.



KLASS 1 LASERAPPARAT ADVARSEL . LISYNUG LASERSTRÄLING VED ÅRNING NÅR SIKKERHEDSAFBRYDERE ER UDE AF FUNKTION.

SAFETY IMPORTANT

PARA LECTORES DE ESPAÑOL

FÖR SVENSKA LÄSARE

LUOKAN 1 LASERLAITE

VOOR NEDERLANDSTALIGE LEZERS

PARA LEITORES PORTUGUESES

TO PREVENT FIRE OR SHOCK HAZARD, DO NOT EXPOSE THIS APPLIANCE TO RAIN OR MOIS-

WARNING:

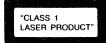
TURE.

UNDGA UDSAETTELSE FOR STRALING LAITTEEN KÄYTTÄMINEN MUULLA KUIN TÄSSÄ VAROITUS!

KÄYTTÖOHJEESSA MAINITULLA TAVALLA SAATTAA ALTISTAA KÄYTTÄJÄN TURVALLISUUSLUOKAN 1 YLITTÄVÄLLE NÄKYMÄTTÖMÄLLE LASERSÄTEILYLLE.

OM APPARATEN ANVÄNDS PÅ ANNAT SÄTT ÄN I DENNA

BRUKSANVISNING SPECIFICERATS, KAN ANVÅNDAREN UTSÅTTAS FÖR OSYNLIG LASERSTRÅLNING SOM ÖVERSKRIDER GRÅNSEN FÖR LASERKLASS 1.





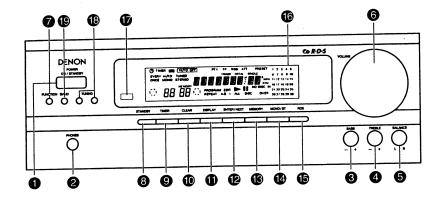
"SERIAL NO. (UDRA-77)

(UCD-77)

PLEASE RECORD UNIT SERIAL NUMBER ATTACHED TO THE REAR OF THE CABINET FOR FUTURE REFERENCE"

FRONT PANEL / FRONTPLATTE / PANNEAU AVANT / PANNELLO ANTERIORE PANEL FRONTAL / VOORPANEEL / FRAMSIDA / PAINEL FRONTAL

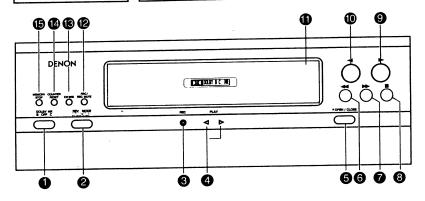
RECEIVER RECEIVER RECEPTEUR RICEVITORE RECEPTOR ONTVANGER RECEIVER RECEPTOR

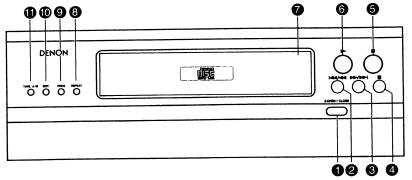


CASSETTE DECK CASSETTENDECK PLATINE CASSETTE PIASTRA A CASSETTE PLATINA DE CASSETTE CASSETTEDECK KASSETTDÄCKET NOMES DAS PEÇAS E FUNÇÕES

CD PLAYER **CD-SPIELER** LECTEUR CD DISPLAY DELLA PIASTRA A CASSETTE

REPRODUCTOR DE CD **CD-SPELER CD-SPELAREN LEITOR DE DISCOS COMPACTOS**





- As an aid to better understanding the operation method, the illustrations used in this manual may differ from the actual system.
- Als Hilfestellung zum besseren Verständnis der Betriebsmethode, erlauben wir uns den Hinweis, daß sich die Abbildungen in dieser Bedienungsanleitung leicht von dem aktuellen System unterscheiden.
- Pour faciliter la compréhension de la méthode de fonctionnement, les illustrations utilisées dans ce manuel peuvent être différentes de celles de la chaîne réelle.
- Per rendere la spiegazione del metodo operativo più facile, le illustrazioni usate in questo libretto delle istruzioni possono differire dal sistema stesso.
- tel rendere la spregazione del metodo operazio più racine, le importazione del metodo del metodo del metodo del metodo de funcionamiento, las ilustraciones utilizadas en este manual puede diferir del sistema real.
- Como ayuda a un mejor emenormiento del metodo de función antiento, las indicadores dificados en varientes pada en en del asterna real.
 Als bijkomende hulp om de bedieningsmethode beter te begrijpen, is het mogelijk dat de afbeeldingen die in deze handleiding zijn gebruikt verschillen van het eigenlijke systeem.
- Illustrationerna i bruksanvisningen hjälper dig förstå de olika funktionerna. Studera dem noga. (Vissa illustrationer kan skilja sig lite grann från din apparat.)
- Como ajuda para uma melhor compreensão do método de funcionamento, as ilustrações utilizadas neste manual podem diferir do verdadeiro sistema.

3

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Check that the following parts are included in the package aside from the main unit:

0	Operating Instructions
	FM Indoor Antenna
3	AM Loop Antenna
	Remote Controller
	R6/AA Batteries
	System Connectors 1 & 2
	AC Cord

1 MAIN FEATURES

- RDS reception (FM only)
- RDS programs can be easily received (FM only).
- AM/FM 30-station random preset tuner Random presetting permits easy operation and will be convenient for the increased number of FM stations in the
- future. · Independent power amplifier designed for quality sound High quality 30 W per channel power amplifier with large speaker terminals.
- New SDB control
- The Super Dynamic Bass control circuit delivers clear bass sound.
- Super linear converter and high performance digital filter Denon's unique systems for preventing loss of CD sound quality permit excellent sound field reproduction.

• Editing circuit

Automatic selection of CD tracks for minimum blank space on the tape when recording.

- . Dolby B and C NR circuits
- For high quality sound in playback and recording.
- CD SRS circuit

CDs can be recorded at the touch of a button.

- Easy-to-use remote control unit
- Auto on function

This function switches on the power with just a press of the PRESET CALL and CD or cassette deck play button. The power also turns on automatically when the PRESET button and the number buttons in the tuner section of the remote control unit are pressed.

2 BEFORE USING

Note the following points before using the D-77

• Moving the system

To prevent short-circuiting or damage of the connection cords, be sure to unplug the power cord and disconnect all connection cords before moving the system.

In addition, always remove CDs before moving the system. Failing to do so may result in scratched CDs.

• Before switching on the power

Check again that all connections are proper and that the connection cords are not damaged. Be sure to disconnect the power plug before disconnecting or connecting the connection cords.

- component is set near this system or their connection position of the equipment and connection cords.
- system.

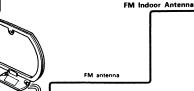
3 ANTENNA CONNECTIONS

Connecting the Included Antennas

AM Loop Antenna

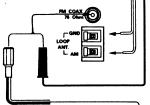
Assemble the included AM loop antenna as shown in the diagram, separate it as far from the system as possible, and place it in a position that provides the best reception. In some cases, reception is better if the polarities of the connections are reversed. AM broadcasts will not be received well if the loop antenna is not connected or if it is connected but is located near a metal part.

Attach the loop antenna even when using an outdoor AM antenna.



 Connect the included FM indoor antenna to the FM antenna terminal, tune in an FM station, then find the position at which distortion and noise is minimum and fasten the ends of the antenna in that position using tape

Disconnect this antenna when using an outdoor antenna.



Assembling the Loop Antenna

· Remove the tie fastening the loop antenna's lead and

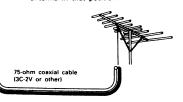
· Separate the FM and AM antenna wires from the system

connect the lead to the antenna terminals.

connector wires

Connecting an Outdoor Antenna

Use an outdoor antenna if reception cannot be heard clearly with the included antenna. Change the location, height, and direction of the antenna to find the position of best reception, then fix the antenna in that position.



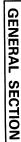
· Connect the outdoor antenna using 75-ohm coaxial cable. This will help shield the antenna from external noise.

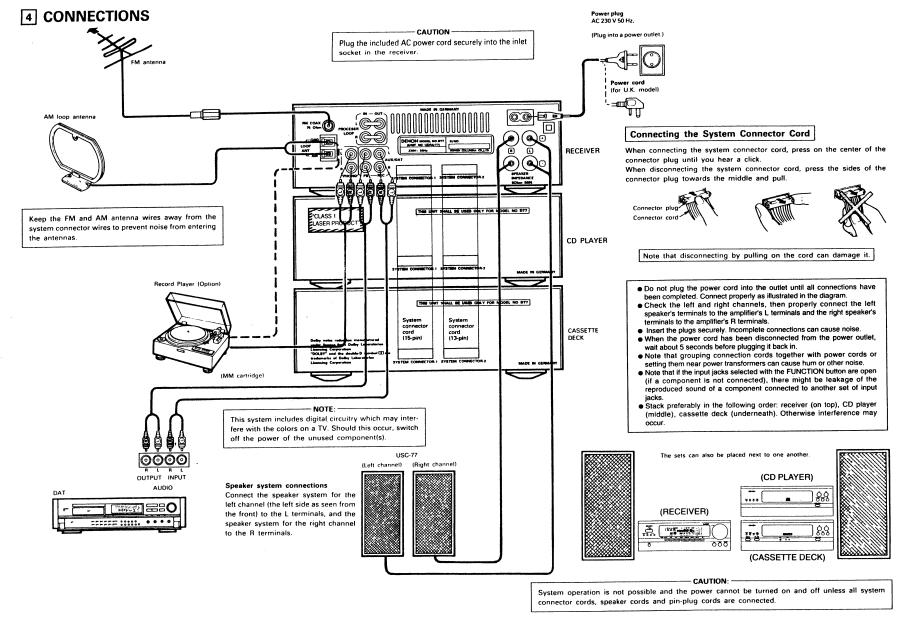
Places for Installing Outdoor Antennas

- Install the outdoor antenna facing a broadcast station's transmission antenna.
- When surrounded by buildings or hills, place the antenna in the location which provides best reception and try changing the direction of the antenna to obtain optimum reception.
- Do not install the antenna under power lines.
- It is extremely dangerous for the antenna to come into contact with a power line.
- . Install away from roads and train tracks to prevent noise from cars and trains.
- . Do not install the antenna too high, as it may be hit by lightning.

• Hum may be produced if a TV set or another audio cords are nearby. If this happens, try changing the

• Do not move the system abruptly from a cold place to a warm place, since this may cause water droplets (condensation) to form in the equipment, preventing proper operation. If this happens, wait one hour before using the





∞

PART NAMES AND FUNCTIONS

RECEIVER

POWER ON/STANDBY switch

When pressed once, the power is turned on and the display lights. Also, this power switch can be used to turn the power of all the units on and off.

PHONES jack

When using headphones, plug them in here.

The sound from the speakers is cut when headphones are plugged in.

BASS control

Use this control to adjust the bass.

■ TREBLE control

Use this control to adjust the treble.

6 BALANCE control

Use this control to adjust the balance of the volume between the left and right channels. The volume is the same for the left and right channels when the control is at the center.

VOLUME control

This control adjusts the overall volume. Turn clockwise (\bigcirc) to increase the volume, counterclockwise (\bigcirc) to decrease it.

FUNCTION button

Use this to select the program source.

The selection changes in the order of TUNER, TAPE, CD, AUX and PHONO.

NOTE: The auto function serves to automatically switch the function when the operation buttons are pressed on each unit.

Tuner: BAND button CD: Play button (▶)

Deck: Play buttons (▶ and ◄)

(Note that the auto function will not operate

unless a tape is loaded in the deck.)

STANDBY button

Press this button to cause the timer to operate at the set time. When the timer has been set, pressing this button will light up the display's timer standby indicator (①), and pressing it again will switch off the standby indicator. The timer will not function when the standby indicator is

TIMER button

This is used to set the timer.

(I) CLEAR button

This button is used to change the current time setting or the contents of the set timer.

DISPLAY button

Use this switch to switch between the function and time display. For example, when the function is set to the tuner, the display switches between the reception frequency and time.

When RDS stations or stations for which you have written characters yourself and stored them in the memory are tuned in, press this button once to display the frequency, then press again to display the time.

ENTER/NEXT button

This is used when setting the timer, setting the current time, and when advancing to the next operation.

MEMORY button

This button is used when presetting FM and AM stations.

MONO/ST

(FM Stereo mute/mono) button

This button will not function when receiving AM broadcasts.

(For FM reception)

AUTO: Use this mode to receive FM broadcasts in (mute): stereo.

("AUTO" appears on the display.) The muting circuit is activated to cut the hiss noise between stations.

MONO: In this mode, FM broadcasts are received in monaural, regardless of whether they are broadcast in monaural or stereo.

Set to the mono mode if there is much noise in the stereo mute mode (with "AUTO" displayed) or if the signals are weak.

B RDS button

Use this button to automatically tune to stations using the radio data system.

(B) DISPLAY

The display indicates a wide variety of information including: functions and SDB of the amplifier, frequency and reception conditions of the tuner, number of tracks and time of the CD, and the counter of the tape deck.

Remote control sensor

The remote control unit is pointed toward this sensor and operated.

(B) TUNING UP and DOWN buttons

Use these to tune in FM or AM stations and when setting the time and timer.

(D) BAND (FM/AM) button

With each press, the band is switched in the order of FM, AM, FM and so on.

CASSETTE DECK

DOLBY NR selection switch

Use this switch to select the Dolby NR mode: off, B type or C type. During playback, set this switch to the same mode in which the tape was recorded.

REV MODE switch

REC LED

This LED lights in the recording mode.

PLAY LEDs

This LED lights in the play mode.

⑤ ▲ OPEN/CLOSE button

Press this button to open and close the cassette tray. The button also works in the standby condition. When this button is pressed in the standby condition, the power is automatically switched on.

6 dd (rewind) button

Press this button to rewind the tape. Also, if pressed during playback in the ▶ (torward) direction, the tape is rewound to the beginning of the currently playing selection. If pressed during playback in the ◀ (reverse) direction, the tape is forwarded to the beginning of the next selection (on the back side of the tape).

Press this button to fast forward the tape. Also, if pressed during playback in the ▶ (forward) direction, the tape is fast forwarded to the beginning of the following selection. If pressed during playback in the ◄ (reverse) direction, the tape is rewound to the beginning of the currently playing selection (on the back side of the tape).

(Stop) button

Press this button to stop the moving tape.

Press this button to begin playback in the forward

When this button is pressed in the standby condition, the power is automatically switched on and the deck plays.

(I) ◀ (reverse play) button

Press this button to begin playback in the reverse

When this button is pressed in the standby condition, the power is automatically switched on and the deck plays.

Cassette tray

The cassette tray opens outward when the OPEN/CLOSE button is pressed. Insert the cassette tape with the side on which the tape is exposed facing away from you. To close the cassette tray, press the OPEN/CLOSE button again.

P REC/REC MUTE

(recording) button

To record, press the REC/REC MUTE button (hold it in for at least 0.5 seconds), then press the ▶ play button only. If only the REC/REC MUTE button is pressed, the deck is set to the recording pause mode. If this button is pressed again, or pressed during recording, the recording mute mode is set for approximately 5 seconds, after which the deck is set to the recording pause mode.

Recording pause mode

When the play button of the CD player is pressed in the recording pause mode, the CD begins to be recorded.

CD SRS (CD synchronized recording system) button
Use this button for simple CD synchronized recording.
Refer to Page 18.

COUNTER RESET button

Press this button to reset the tape counter on the tuner unit's display to "0000".

(B) MEMORY STOP button

When this button is pressed and "MEMORY" is displayed on the receiver unit's display, when the ▶▶ or ◀◀ button is pressed the tape automatically stops at the point where the counter reads "0000". (The search operation is performed if the ▶▶ or ◀◀ button is pressed during playback, so first press the STOP button, then press the ▶▶ or ◀◀ button.)

- NOTE: ---

 After the power cord is plugged into an outlet, a mechanical sound is produced from the cassette deck when the power switch is pressed on the first time only. This is the sound of the cassette mechanism being set to the proper operating position, and is not a problem with the deck.

● OPEN/CLOSE button

Press this button to open the disc tray. Press once to open the disc tray forward, then press again to close the disc tray. This button also operates in the standby mode.

② I◄◄/◄◄ (automatic/manual search backward button) Press this button to move the pickup back to the

beginning of the desired track. Press in the play, stop, or pause mode to move back a number of tracks equal to the number of times the button is pressed.

Press this button to move the pickup forward to the

beginning of the desired track.

Press in the play, stop, or pause mode to move forward a number of tracks equal to the number of times the button is pressed.

- * The automatic search function is set if button ② or ③ is released within 0.5 seconds, and the manual search function is set if the button is held in for more than 0.5 seconds.
- Buttons and one do not function in the pause mode.
- Stop button

Press this button to stop CD play.

6 Il Pause button

Press this button to stop CD play temporarily. Press the play button to resume CD play.

6 ▶ Play button

Press this button to start playing the disc. If pressed when the disc tray is open, the disc tray closes and playback begins. Pressing this button in the standby mode automatically switches on the power and plays the Disc tray

Compact discs are loaded to the disc tray.

REPEAT button

Press this button for repeat play.

PROGRAM Button

Use this button to play the desired tracks in the order you

Press this button for edited recording (dividing the tracks to be recorded to fit onto sides A and B of a tape according to the length of the tape).

TAPE A/B button

Press this button during editing to switch the display between the display of program contents for tape side A and the display for tape side B.

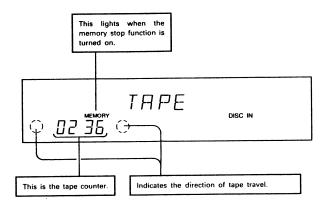
RECEIVER DISPLAY RDS (Radio Data System) When the RDS button is pressed, a station is searched for and automatically tuned in, the "RDS" indicator lights and the station's name is displayed on the frequency display. PTY (Program Type) This indicator lights when the type of RDS program is specified. TP (Traffic Program) "TP" lights when an RDS traffic information station is This lights to indicate that the timer is set. Lights up when signals are received from the Lights when a broadcast station is remote control unit. This flashes for about 10 seconds when the MEMO button is press-This lights when the station is tuned in proed during presetting. perly. This lights when the timer is set. PRESET 1 2 3 4 5 -(9 TIMER IIII EVERY AUTO TUNED-MHZ 111 12 13 14 15 16 17 18 19 20 0 02 36 0 21 22 23 24 25 26 27 28 29 30 Indicates the preset These indicate the FM reception mode. number. STEREO: Lights when receiving stereo broad-AUTO : Lights when the auto mode is set The reception band (AM or FM), frequency, RDS with the MONO/ST button. program and service name, the time and the timer are MONO : Lights when the mono mode is set displayed here. with the MONO/ST button. These light when the timer is operating. - NOTE: -• The " 🖰 " of the timer standby display will not light up unless the current time and the timer have been

> GENERAL SECTION

0

CASSETTE DECK DISPLAY

• This is displayed on the display of the receiver unit (UDRA-77)



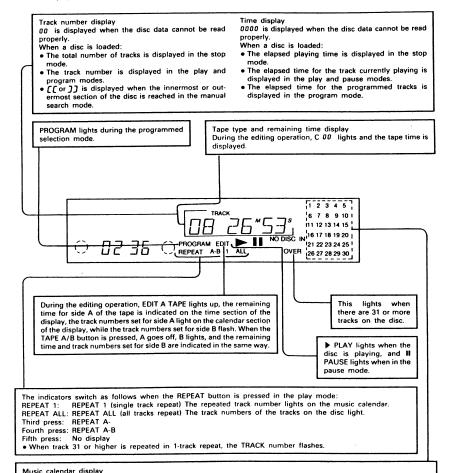
USING THE TAPE COUNTER

- The counter is reset to "DDDD" when the tape is ejected and loaded, and when the COUNTER RESET button is pressed.
- Making a memo of the contents of a recording and the range of the counter numbers while you are recording or playback back a tape will be convenient when you search for a portion of the tape you would like to listen to or when you search for the next portion you would like to record.

Dolby noise reduction manufactured under license from Dolby Laboratories Licensing Corporation. "DOLBY" and the double-D symbol 🔟 are trademarks of Dolby Laboratories Licensing Corporation.

CD PLAYER DISPLAY

• This is displayed on the display of the receiver unit (UDRA-77)



In the program mode, the track numbers of the programmed tracks are indicated to a maximum of 30. All track numbers from 1 to 30 light when the disc data cannot be read properly.

This indicates the track numbers on the disc to a maximum of 30. The track numbers go off after the corresponding tracks are played.

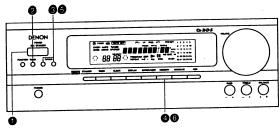
• NO DISC lights on the display if no disc is loaded, or if the disc is loaded upside-down or is heavily scratched or dirty.

8

6 LISTENING TO RADIO BROADCASTS

(Check that connections are proper, referring to Pages 5)





Example: Tuning to 87.50 MHz, FM

	•		
1	Set the VOLUME control to the minimum position, then press the POWER button of the receiver.	POWER ON/STANDBY	
2	Select the FM band with the BAND button.	BAND	Set to FM. 90.00 **
3	Use the UP and DOWN buttons to set the frequency to 87.50 MHz.	O O DOWN UP	Lights up when the station is tuned in.

Presetting FM and AM Stations

Example: Presetting the (currently tuned) FM 87.50 MHz to preset number 3

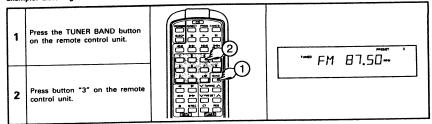
	Admirate. Treatming						
4	Press the MEMORY button. "PRESET" flashes for 10 seconds.	MEMORY	1040 FM 87.50 m				
5	Use the TUNING UP and DOWN buttons to call up the number to which you want to preset the station. Or, directly press the number buttons on the remote control unit. The preset number will flash.	O O O O	THEO FM 67.50 was				
6	Press the MEMORY button while "PRESET" is flashing.	MEMORY	ruse FM 87.50 ws set the preset number 3.				

Up to 30 FM and AM stations can be preset at random using this procedure. Note: The character writing mode is set if the MEMORY button is pressed in for over 3 seconds.

- **Auto Tuning** • When the TUNING buttons are pressed, the frequency changes in steps of 50 kHz for FM, 9 kHz for AM.
- If the TUNING UP or DOWN button is held in for more than 0.5 second, the frequency continues to change when the button is released. The next station is tuned in automatically and the tuning stops there. The auto tuning might not stop when a weak signal is received at the antenna. At this time the TUNED display will not light. To stop the auto tuning, press the UP or DOWN button again.

Listening to Preset Stations

Example: Listening to the FM station preset at number 3



FM Stereo Reception

• When the MONO/ST button is pressed (which lights the AUTO indicators) and an FM stereo broadcast is received, the STEREO indicator lights and the station is received in stereo. If the MONO indicator is lit by pressing the MONO/ST button, the STEREO indicator goes off and the station is received in monaural.

Notes on Presetting

- When an FM station is preset, the auto or monaural mode is also set, so check the display before presetting the station.
- If a station is preset to a number at which another station has previously been preset, the previous station is cleared and the
- If the power cord is unplugged, the preset memory is not cleared immediately, but will be cleared if the cord is left unplugged over a long period. Should this happen, preset the stations again.

Receiving RDS broadcasts (FM only)

1	Press the BAND button and set the FM band.	FM 87.50-		
2	Press the RDS button once.	Flashes ———————————————————————————————————		
3	Press the TUNING UP or DOWN button.	FM 81.50		
4	The station is tuned in.	"RDS" lights after 5 seconds of flashing. Station name Once the sation is tuned in, "RDS" flashes for 5 seconds and the program service name is displayed. When another station is desired, press the UP or DOWN button of TUNING while "RDS" is flashing and start the tuning.		
N	NOTE: If no RDS station is found, "ND RIS" is displayed.			

9

Programs

NENS	(News)	PRIEI	(Varied)
AFFAIRS	(Current Affairs)	POP M	(Pop Music)
INFO	(Information)	ROCK M	(Rock Music)
SPORT	(Sport)	MOR M	(M.O.R. Music)
ЕЛИСЯТЕ	(Education)	LIGHT M	(Light Classics)
1) RAMA	(Drama)	CLASSICS	(Serious Classics)
CULTURE	(Culture)	OTHER M	(Other Music)
SCIENCE	(Science)		

1	Press the RDS button 3 times.	Flashes (P)
2	Press the TUNING UP or DOWN button of TUNING.	FM 87.50 ***
3	Broadcast reception.	"TP" and "RDS" light after 5 seconds of flashing. Name of broadcast station Once the station is tuned in, "RDS" and "TP" flash for 5 seconds and the program service name is displayed. When the UP or DOWN button of TUNING is pressed while "RDS" and "TP" are flashing, tuning is started again.

NOTE: -

The D-77 is designed so that RDS broadcasts can be received. In some countries and areas, however, no RDS broadcasts are offered.

• "PTY" is a code which identifies the type of program.

TP Search

- "TP" is a code which identifies the station providing the traffic information.
- "CT" is a signal providing time data in one minute units.
- Some stations which provide RDS broadcasts do not broadcast CT signals, in which case the time display cannot be corrected by pressing the CT button on the remote control unit.

Example: Writing the characters "MY RADIO" for the station at FM 107.70 MHz and storing this at preset channel 5

6	Use the TUNING UP and DOWN buttons to select the character "Y", then press the PRESET UP button on the remote control unit. Repeat this procedure to write "MY RADIO", then press the ENTER/EXIT button. "PRESET" stops flashing and the character writing	MY RAJIO
5	Use the TUNING UP and DOWN buttons to select the character "M", then press the PRESET UP button on the remote control unit. The "-" stops flashing, and the "M" in the second place starts flashing.	Flashes Flashes
4	Press the ENTER/NEXT button. The "-" begins to flash.	Flashes - Flashe
3	Use the TUNING UP and DOWN buttons to select preset channel 5.	FM 107.70 ***
2	Press the MEMORY button for at least 3 seconds so that "PRESET" flashes on the display.	FM 107.70
1	Use the BAND button and the TUNING UP and DOWN buttons to display FM 107.70MHz.	FM 107.70-

The characters which can be written are shown below.

- The characters change in the direction of the arrow when the PRESET UP button is pressd, in the opposite direction when the PRESET DOWN button is pressed.
- The character sequence starts over from A each time a character is set.



NOTES:

- The cursor can be moved to correct a character by pressing the PRESET button during the character wirting mode.
- If the frequency of the station for which characters have been written is the same as the frequency of a PS broadcasting station, the characters are rewritten by the PS signal.
- Characters can also be written in the same way when in the AM mode.

7 USING THE TIMER

Setting the Timer

- Be sure to set the current time.
- Regular timer: The power can be switched on and off once every day at the same time. (Wake-up music)
- Sleep timer: The power can be set to turn off in up to 60 minutes in steps of 10 minutes using the remote control unit. (Bedtime music)

Be sure to preset stations before setting the timer.

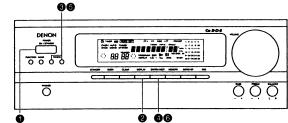
- Refer to "Presetting FM and AM Stations" on Page 9.
- Turn the standby switch off when not using the timer.

Power Failure

Should a power failure occur or if the power cord becomes unplugged from the power outlet, " 00:00 " will flash on the time display. If this happens, reset the current time.

(Reset the current time and timer settings. If " 00:00" was displayed, also reset the stations preset on the tuner.) The standby mark starts flashing if there is a power failure or the power cord is unplugged while the standby mark is lit. If this happens, reset the time and the timer. (If the display reads "00:00", also reset the tuner's preset channels.) To make the standby mark stop flashing, press the TIMER button, then press the TIMER or CLEAR button while "FUNC" is displayed.

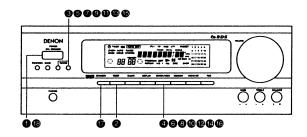
Setting the Current Time (A 24-hour clock display is used.)



Example: Setting to 19:30 (7:30 p.m.)

	Admiple. Getting to 10:00 p.m.,			
1	Press the POWER button of the receiver.	POWER ON/STANDBY		
2	Depress the DISPLAY button for 3 seconds or longer.	DISPLAY	The hour's plac	
3	Set the hours with the UP and DOWN buttons.	O O DOWN UP	The set places	flashes.
4	Press the ENTER/NEXT button.	ENTER/NEXT	The minutes' pl	aces flashes.
5	Set the minutes with the UP and DOWN buttons.	O O UP	The set places	flashes.
6	Press the ENTER/NEXT button at the sound of a time signal. The time display lights steadily and the clock starts keeping the time.	ENTER/NEXT	The display light and the clock s count from 0 si	tarts to

(Preset the FM and AM stations in advance)



Example: Setting the timer to turn on at 12:35 and off at 12:56. 90.00 MHz FM is being received on preset number "1". 87.50 MHz FM is set to preset number "3".

1	Press the POWER button.	POWER ON/STANDBY TIMER	Flashes
2	Press the TIMER button.		TIMER
3	Press the UP and DOWN buttons to display "EVERY".	O O UP	Flashes Flashes Flashes
4	Press the ENTER/NEXT button.	ENTER/NEXT	FUNC
5	Press the UP and DOWN buttons to display "TUNER".	O O O	TUNER
6	Press the ENTER/NEXT button.	ENTER/NEXT	FM 87.50-
7	Use the UP and DOWN buttons to set the preset number 3.	O O O O	Flashes
8	Press the ENTER/NEXT button.	ENTER/NEXT	Lights up
9	Use the UP and DOWN buttons to set the hour at which the timer is to switch on.	O UP	on - I : HO
10	Press the ENTER/NEXT button.	ENTER/NEXT	Flashes

11	Use the UP and DOWN buttons to set the minutes at which the timer is to switch on.	O O O	Tau en Flashes
12	Press the ENTER/NEXT button.	ENTER/NEXT	rounn - 1000
13	Use the UP and DOWN buttons to set the hour at which the timer is to switch off.	O O UP	raden FF - 12:00
14	Press the ENTER/NEXT button.	ENTER/NEXT	FF Flashes
15	Use the UP and DOWN buttons to set the minutes at which the timer is to switch off.	O O UP	Flashes
16	Press the ENTER/NEXT button.	ENTER/NEXT	tuer tues FM 90.00 marr'
17	Press the STANDBY button.	STANDBY	TIMER (9° is The illumination goes off and
18	Press the POWER button.	POWER ON/STANDBY	g displayed. The current time is displayed.

• When the STANDBY button is pressed and the " O " mark is lit, the timer will function at the same times each day.

• To switch off the timer, press the STANDBY button and turn off the " (9 " mark.

-- NOTE: --

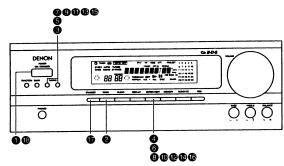
The timer standby mark " (9" will not light unless the current timer has been set. Should this be the case, set the current time, then press STANDBY the button.

- NOTE: --

1) When there is an irregularity in the contents of the display or in the operation, unplug the power cord from the power outlet, then, while pressing down both the DOWN button of TUNING and the MEMORY button at the same time, plug the power cord into the power outlet again.

All conditions will return to their initial settings and the display will appear normal. It will now be necessary to reset the presets, current time, and the timer setting time.

2) To enable remote control operation of this system, the AC power is always supplied to the system. Even when the POWER button has been switched off, the display of the tuner will continue to be lit dimly.



Example: Setting the timer to turn on at 12:35 and off at 12:56. 522 kHz AM is being received on preset number "2". 1611 kHz AM is set to preset number "15".

1	Press the POWER button.	POWER ON/STANDBY TIMER	Flashes
2	Press the TIMER button.		TIMER
3	Press the DOWN button to display "ONCE".	O O O	Flashes
4	Press the ENTER/NEXT button.	ENTER/NEXT	OCE FUNE
5	Press the UP and DOWN buttons to display "TUNER".	O O O	THAR OVER
6	Press the ENTER/NEXT button.	ENTER/NEXT	oral Total AM 1511
7	Press the UP and DOWN buttons to set the preset number 15.	O O UP	Flashes
8	Press the ENTER/NEXT button.	ENTER/NEXT	Lights up.
9	Use the UP and DOWN buttons to set the hour at which the timer is to switch on.	TUNING O C	over — Flashes
10	Press the ENTER/NEXT button.	ENTER/NEXT	ores 12°00 —

11	Use the UP and DOWN buttons to set the minutes at which the timer is to switch on.	DOWN UP	Flashes
12	Press the ENTER/NEXT button.	ENTER/NEXT	inen - Tienn over - Tienn
13	Use the UP and DOWN buttons to set the hour at which the timer is to switch off.	O O UP	FF Flashes
14	Press the ENTER/NEXT button.	ENTER/NEXT	read over 12-00-
15	Use the UP and DOWN buttons to set the minutes at which the timer is to switch off.	O O UP	Flashes
16	Press the ENTER/NEXT button.	ENTER/NEXT	Lights up. (See NOTE)
17	Press the STANDBY button.	STANDBY	TIMER (9" is The illumination goes off and
18	Press the POWER button.	POWER ON/STANDBY	displayed. the current time is displayed.

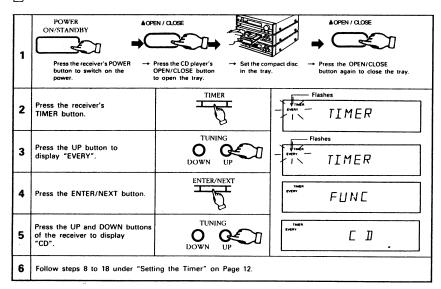
The standby mark " (9) " will not light unless the current timer has been set. Should this be the case, set the current time, then press the STANDBY button.

Example 2: Waking up to the music of a cassette tape.

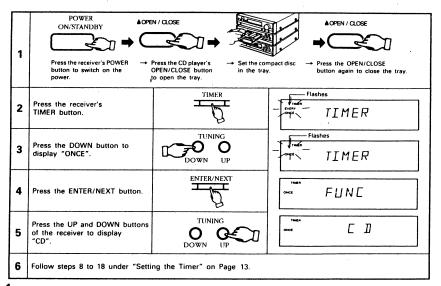
Follow steps 8 to 18 under "Setting the Timer" on Page 12.

Example 1: Waking up to the music of a compact disc.

1 EVERYDAY TIMER

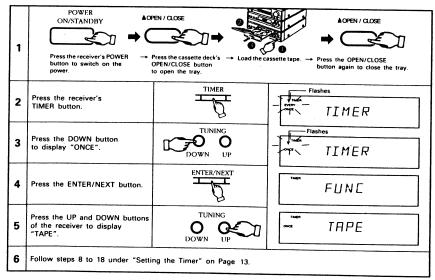


2 ONCE TIMER



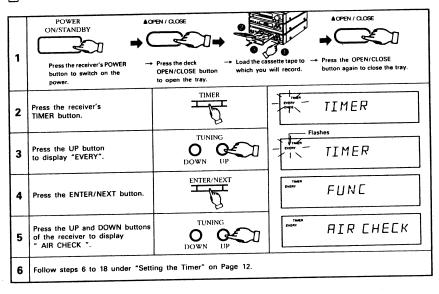
POWER AOPEN / CLOSE ▲OPEN / CLOSE ON/STANDBY 1 Press the receiver's POWER → Press the cassette deck's → Load the cassette tape. Press the OPEN/CLOSE button to switch on the OPEN/CLOSE button button again to close the tray. power. TIMER - Flashes Press the receiver's 2 TIMER button. TIMER TUNING Press the UP button 3 to display "EVERY". TIMER DOWN UP ENTER/NEXT 4 Press the ENTER/NEXT button. FUNE Press the UP and DOWN buttons TUNING 5 TRPE of the receiver to display O Œ "TAPE". DOWN UP

2 ONCE TIMER

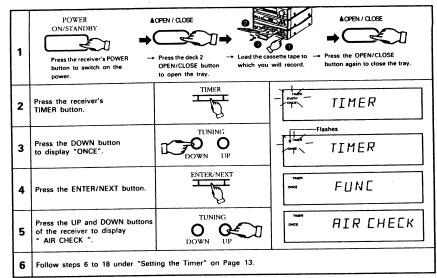


Example 3: Unattended recording of radio broadcasts ("air checks")

1 EVERYDAY TIMER



2 ONCE TIMER



- Timer recording starts in the direction indicated by the tape deck.
- Check that the tape direction and REV MODE switch settings are as desired.
- The section of leader tape at the beginning of the tape cannot be recorded. To avoid missing the beginning of the recording, forward the tape about 10 seconds.

Checking the Timer Settings

To check the timer settings, turn on the receiver's POWER button, press the TIMER button, select "EVERY" or "ONCE" with the AUTO TUNING UP button, then press the ENTER/NEXT button. The timer start mode, reception band, preset number, on time, and off time are displayed in order each time the ENTER/NEXT button is pressed. One more press returns the display to the reception frequency.

Changing the Timer Settings

When the timer setting operation is repeated, the previous settings are deleted and the new settings are set.

Deleting the Timer Settings

The timer settings can be cleared by pressing the TIMER button, select "EVERY" or "ONCE" with the TUNING UP button, then press the ENTER/NEXT button and then while "FUNC" is being displayed, pressing the CLEAR button.

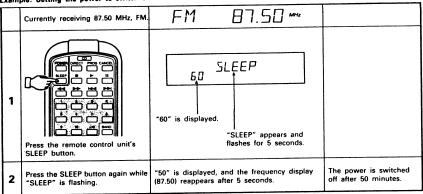
Note about the Set Timer

If the set time of the timer is reached while the power is on, the timer settings will take over and there will be a switch to the function that has been set on the timer.

Cancelling the Timer

Press the STANDBY button and the " O " mark will go off.

(Use the remote control unit for these operations.) Example: Setting the power to switch off in 50 minutes.



- If the sleep timer and regular timer settings overlap, the sleep timer is given priority.
- Do not press the STANDBY button after the power has been switched on with the timer. If this is done, the timer will not function properly.
- If the same time is set for the on time and off time, the power will not be switched on even when the "STANDBY" indicator is lit.
- If the timer is set for an AM or FM station and the on time of the timer is reached while listening to another station, the tuner switches to the station which was set with the timer.

Cancelling the Sleep Timer

- To cancel the timer while it is operating in the sleep mode, press the SLEEP button, and while "SLEEP" is flashing, press the CLEAR button on the receiver.
- Press the SLEEP button repeatedly until the power turns off. This cancels the sleep timer.

8 CASSETTE DECK

Before Recording and Playback

Auto Reverse

This deck is equipped with an auto reverse mechanism, so cassette tapes can be played and recorded on both sides or played continuously without having to turn them over.

■ Direction of tape travel

This deck has two play buttons, one for the forward direction (front side) and another for the reverse direction (back side). The side being played can be changed during playback by pressing the opposite play button.

■ Reverse mode

Set the reverse mode switch (REV MODE) as follows:

- Two-side recording/playback mode ()
 In this position, when the end of the front side is reached, recording or playback automatically switches to the back side and continues from there. (The tape stops automatically when the end of the back side is reached.)
- Continuous playback mode () In this position playback continues until the STOP button is pressed.

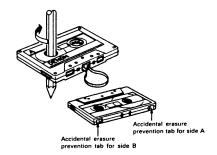
Cassette Tapes

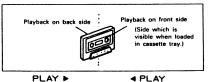
Handling Precautions

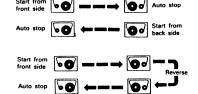
C-120 cassette tapes
 Avoid using 120-minute cassette tapes, since they have extremely thin tape which tends to become wound onto the capstans or pinch rollers.

• Tape slack

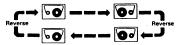
If the tape is slack, it may become wound onto mechanism parts or otherwise damaged. Take up the slack with a pencil before loading the cassette.







 If you start playing or recording from the back side, the tape will stop automatically at the end of the back side.



 The reverse recording/playback mode () is set automatically during recording.

■ Storage Precautions

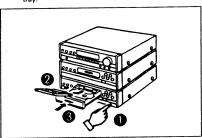
- Avoid storing in the following places:
- Hot, humid places
- Dusty places
- Places exposed to direct sunlight
- Near magnetic fields (TVs, speakers, etc.)
- Store the cassette tape in a case equipped with stoppers to keep the tape from coming slack.

■ Protecting Cassette Tapes From Being Erased Accidentally

- Cassette tapes are equipped with accidental erasure prevention tabs. To protect recorded tapes from being erased accidentally, use a screwdriver, etc., and break these tabs off.
- To record on a cassette tape whose accidental erasure prevention tabs have been broken off, place a pieced of cellophane tape over the hole.

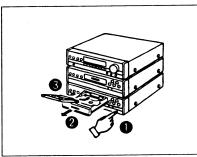
Loading

- Press the OPEN/CLOSE button (▲) to open the cassette tray.
- Set the tape in the cassette tray with the open side (on which the tape is exposed) facing away from you.
- 1 Press the OPEN/CLOSE button again to close the tray.



Unloading

- Press the STOP button ().
- @ Press the OPEN/CLOSE button (▲) to open the
- Remove the cassette tape.



Check the following before recording or playing cassette tapes:

- 1. Is the head dirty?...
- The sound quality will be poor if the head is dirty. Refer to Page 23.
- 2. Are the accidental erasure prevention tabs broken off? ...
- Recording is not possible if these tabs are broken off. Refer to Page 16.

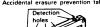
- NOTE: -

- Load the cassette tape on an angle with the open side facing away from you. Loading it in the opposite direction can
- Do not press the OPEN/CLOSE button during playback or recording. Always press the STOP button before pressing the OPEN/CLOSE button.

- Auto Tape Selector Mechanism

This deck is equipped with an auto tape selector mechanism which uses the detection holes in the cassette halves to automatically set the recording bias and equalization best suited for that type of tape.

- Do not use ferrichrome tapes.
- Use metal tapes equipped with detection holes. (Use of the old type of metal tape without detection holes will result in the sound having an emphasized treble region.)



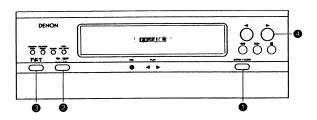




Chrome tape

PLAYING CASSETTE TAPES

(Single Side Playback, Two-Side Playback, and Continuous Playback)



1	Press the POWER button of the receiver, then press the OPEN/CLOSE button and load a recorded tape into the tray. Refer to Page 17.	AOPEN / CLOSE
2	Set the REV MODE switch. Refer to Page 16.	Single side Two-side Continuous playback playback
3	Set the DOLBY NR switch. Refer to Page 6 (CASSETTE DECK).	DX)LBY NR Set to B or C (as B OFF C indicated on the tape) for tapes recorded with Dolby NR.
4	Press the play button (▶ or ◀).	Playback starts in the direction of the button pressed.

oading the tape The tape can be loaded easily by inserting it at an angle. temoving the tape The tape can be removed easily by lifting it out toward yourself at an angle. Press the stop button to stop the playback.

Using the MS (Music Search) Function

■ Use this function to move to the beginning of the following section or return to the beginning of the current selection. ① Press ▶ or ◀.

- ② Press ▶ or ◀
- . In the rewind direction, playback starts from the beginning of the selection which is currently playing, and in the fastforward direction, playback starts from the beginning of the







The tape skips by a number of selections equal to the number of times the >> or <</td>button is pressed. For example:



The tape skips by a number of selections equal to the number of times the >> or << but on the button is pressed.

■ Music search display

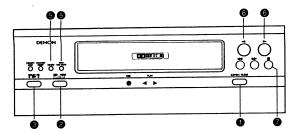
following selection.

During the music search operation, the number of selections to be skipped is indicated on the tape counter, and this number decreases each time a blank section between selections is detected (ex.: $3 \rightarrow 2 \rightarrow 1$).

- When a previous selection is specified: P₁03 Number of selections to be skipped
 - Lights when moving to previous selections
- When a subsequent selection is specified: P-05 ← Number of selections to be skipped

GENERAL SECTION

10 RECORDING CASSETTE TAPES



• The positions of the VOLUME and tone controls do not affect the sound being recorded

	positions of the vocon		
1	Press the OPEN/CLOSE button ▲ AOPEN/CLOSE and load the tape to which you will record. Refer to Page 17.		
2	Single-side recording Two-side (reverse) recording. Set the REV MODE switch to or		
3	Set the DOLBY NR switch. Refer to Page 6 1.		
	Recording from the radio	Recording from a AUX/DAT	Recording from a CD player
4	Press the BAND selector button. Select the station you wish to record. (Refer to Page 9.)	Press the receiver's FUNCTION button and select AUX. Start playback on the DAT.	Set the disc in the CD player. (Refer to Page 18.)
5	Press the REC/REC MUTE button. REC / The REC (recording) indicator lights.		
6	Press the ▶ or ◀ button. (Recording starts) Press the CD SRS button. (recording starts.)		
7	To stop recording, press the stop button.		

* When the CD SRS button is pressed, a 7second blank portion is automatically created before recording starts.

11 PLAYING CDs

Compact Discs

- Press the OPEN/CLOSE button (▲) once to open the disc try, once again to close it.
- The disc tray can also be closed by pressing the play (>) button.
 When this is done, playback automatically starts from the first track on the disc (or if the tracks are programmed, the first programmed track).
- Load the disc with the label side facing up, being careful not to touch the disc surface.
- Load the disc with the disc tray open all the way.
- Set the disc securely in the tray guide at the center of the disc tray.
- To play an 8 cm disc, place the disc in the sunken part at the center of the disc tray.
- When the disc tray is closed, the disc turns automatically for several seconds, and the number of tracks and total playing time appear on the display.



Only discs with this mark can be played.

 For CDVs, only the audio part is played (the video part is not played).

Disc	Remarks
CD	
CDV	Only the audio part is played.
CD single (8 cm)	

■When removing the disc from its case:

As shown in the diagram, grasp the disc along the edges, gently press down on the hole in the middle with a finger, and lift the disc. It should come out easily.



■When setting the disc in the disc tray:

Always set the disc with the label side facing up. (Compact discs can only be played on one side). For 8 cm CDs, set the disc in the sunken part in the middle of the tray.



Handling the Disc Tray

Do not switch off the power or push or pull the disc tray when it is moving, since this may damage it.

If the cord of a set of headphones, etc., gets caught in the disc tray when it is closed, press the OPEN/CLOSE button (📤) again.

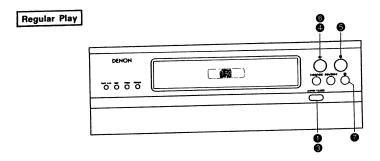
• Never set objects other than CDs in the disc tray, as this can cause damage.



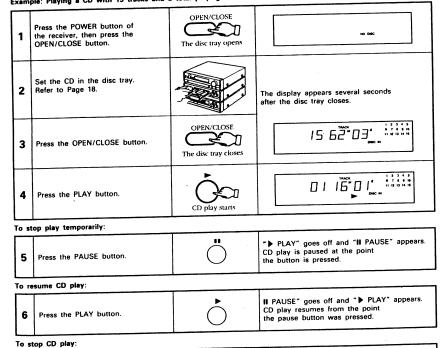
"NOTE:
"NO DISC" is displayed on the display window when no disc is loaded, when the disc is loaded upside-down, or when the disc is not properly loaded. Also, " ① Q.D ②. " may appear during playback of a CD if the disc is scratched or dirty. If this happens, the set will not operate when a normal operating button (other than the OPEN/ CLOSE button) is pressed, so press the OPEN/CLOSE (▲) button, remove the disc, clean it as necessary, then press the PLAY (▶)

NO DISC

1 2 3 4 5 6 7 8 9 10 0 11 12 13 14 15 DBG W 16 17 18 19 20



Example: Playing a CD with 15 tracks and a total playing time of 62 minutes 03 seconds, starting from track 1



• " DD" is displayed on the track number section of the display for several seconds after the disc is set, while the data on the number of tracks, playing time, etc., is being read from the disc. After this, the number of tracks and total playing time appear

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Various CD Play Functions

(Insert the disc before performing the following operations.)

OPlaying Certain Tracks

DIRECT SELECTION

Example: Playing the 8th track

Perform this operation from the remote control unit.



- 1) Press the DIRECT button.
- 2 Press track button "8". "TRACK 8" appears on the display, and the 8th track begins playing. • When the end of the track is reached, play continues on to the next track.
- · For track numbers of 11 and higher, for example 15, press +10 and 5. For track numbers of 20 and higher, for example 23, press +10, +10, and 3. For track number 20, press +10 and

10 .

@Playing 1 Track Repeatedly

1 TRACK REPEAT

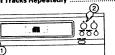
ALL TRACKS REPEAT



- 1 Press the REPEAT button once.
- ② Press the I44 44 or >>> button, and select the desired track.
- ③ Press the play button (▶) to start play.

- When the specified track finishes playing, the pickup returns to the beginning of that track and play is repeated.
- If the REPEAT button is pressed once during play, the track will be played repeatedly.
- If the REPEAT button is pressed once during programmed play, the track will be played repeatedly.
- * If the REPEAT button is pressed once while the disc is stopped, the "REPEAT 1" indicator lights and the 1 track repeat play mode is set.

©Playing All Tracks Repeatedly



- If the REPEAT button is pressed twice during play, the
- disc will be played repeatedly.

 When the last track finishes playing, the pickup returns to the first track of the disc and play is repeated.

- . If the REPEAT button is pressed twice during programmed play, the program will be played repeatedly.
- * If the REPEAT button is pressed twice while the disc is stopped, the "REPEAT ALL" indicator lights and the all tracks repeat play mode is set.

OPlaying a Specific Section Repeatedly

(1) Press the REPEAT button twice.

SECTION REPEAT

Example: The CD has a total of 15 tracks

② Press the play button (>) to start play.

	(1) Press the REPEAT button during CD play.	*REPEAT 1" lights up, and only that track is played repeatedly, and that track number lights on the music calendar. * With a 1-track repeat of track 31 or higher, "TRACK No." flashes.
1st time	(2) Press the REPEAT button before CD play.	"REPEAT 1" lights up, and the total number of tracks lights, and then the first track is repeated by pressing the play button @ when play is started by direct selection from the remote control or with the >>> or 144 button, only those selected tracks are played repeatedly.
2nd time	Press the REPEAT button before CD play or during CD play.	"REPEAT ALL" lights up, and the track numbers contained on the disc light up on the music calendar, and all tracks are played repeatedly.
3rd time	Press the REPEAT button during CD play. REPEAT	"REPEAT A." lights up. If nothing else is done, all tracks are played repeatedly.
4th time	Press the REPEAT button during CD play. REPEAT	"REPEAT A-8" lights up. The A-B section is played repeatedly.

Press the STOP button.

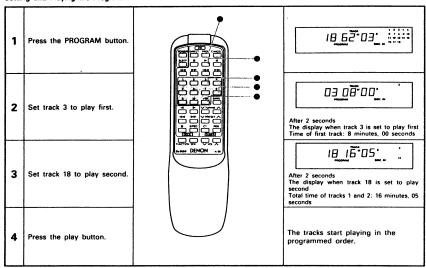
9

ENERAL

SECTION

Example: Programming track 3 to play first, track 18 to play second, on a CD with 18 tracks and a total playing time of 62 minutes, 3 seconds

Setting and Playing the Program



- The numbers of the programmed tracks go off once the tracks are played.
- The time display will read "--M --S" if a track number of 31 or higher is set in the program.
- When a program is set during CD play after a direct selection, the track currently playing is set as the first track in the program.
- Up to 30 tracks of your choice from among track numbers 1 through 99 can be programmed with this CD player.
- If you attempt to set a track number that is greater than the number of tracks on the disc, that track number will not be displayed when the buttons are pressed.
- Programming is also possible when the disc tray is open. In this case, track numbers greater than the number of tracks on
 the disc can be programmed, but these are ignored when the disc is played.
- There is a silent interval of 4 seconds between tracks. This is has been designed to create a blank section of 4 seconds between selections when recording programmed tracks onto tape.
- The entire program is cleared when the disc tray is opened (by pressing the **b**utton).
- If you make a mistake when programming tracks, press the CANCEL button and program again. (Each press of the CANCEL button cancels the last track.)
- An A-B section repeat is not possible during programmed play.
- Other operations possible during programmed play:

The quick search, pause, skip monitor, and other operations can be used during programmed play. To move to the beginning of the previous track with the quick search operation, press $| \blacktriangleleft | \blacktriangleleft |$ once, then once again while the time display reads " $R \cap R \cap R$. To move to the beginning of the following track, press $| \bullet \rangle \rightarrow R \cap R$.

- Perform programming and canceling in the stop mode.
- Programming is also possible in the same way using the PROG button on the CD player. (In this case, use the ►/►) button to select the track number, the PROG button as the memory button. In other words, first press the PROG button, next press the ►/► button to select the track number, then press the PROG button again to set the track in the memory. For the second track as well, press the ► ►/► button then the PROG button.)

Moving to the Next Track During CD Play

① Press the auto search forward button () ()



Each press of the auto search forward button (>>>1) moves the pickup to the beginning of following tracks.

Moving Back to the Beginning of the Current Track During CD Play

QUICK SEARCH

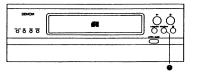
- ① Press the auto search backward button (I44/44).
- Each press of the auto search backward button (I◄4/◄) during the search operation moves the pickup to the beginning of previous tracks.

@Searching for Tracks While Listening to the Sound

SKIP MONITOR

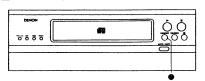
- Use this to skip through a disc listening to the sound at high speed.
- This function is convenient when searching for a certain section within a long track.
- Use the skip monitor function to find the desired position, then release the search button to start regular playback from there.

1 Forward skip monitor



- The track number and elapsed playing time of the track being skipped through are indicated on the display.
- If the end of the last track on the disc is reached while
 pressing the search button, (JJ) appears on the display
 and the skip monitor operation stops. To resume CD play,
 press the search backward button (I◄(◄) until (JJ)
 switches to the track number, then perform a different
 operation.
- During CD play, press and hold in the forward search button (>>+>>>) to skip forward while listening to the sound.

2 Backward skip monitor



- The track number and elapsed playing time of the track being skipped through are indicated on the display.

 Machanization of the first state of the first st
- If the beginning of the first track on the disc is reached while pressing the search button, (∑) appears on the display and the skip monitor operation stops. To resume CD play, press the search forward button (►►) until (∑) switches to the track number, then perform a different operation.
- ① During CD play, press and hold in the backward search button (144/44) to skip backward while listening to the sound.

If the forward or backward skip button is pressed during programmed CD play and released at a track which has not been programmed, the next programmed track will be played once that track has been played to the end.

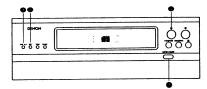
Edited Recording onto Sides A and B of a Tape (EDIT)

Editing is possible with CDs containing up to 30 tracks.

Before starting the edited recording operation, load the cassette tape to which you will record into deck with side A facing up.

The leader tape is automatically taken up before recording starts.

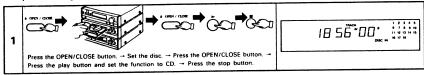
(Set the REV MODE switch to the position.)



Automatic Edited Recording

RECORDING IN THE SAME ORDER AS ON THE DISC

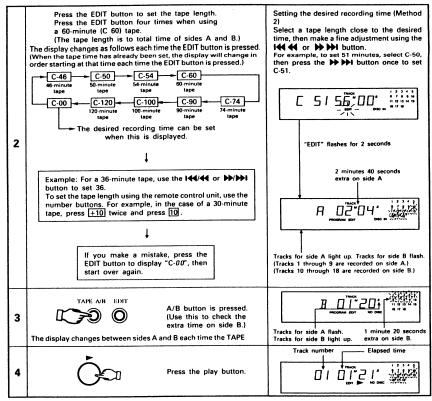
Example: Recording a disc with 18 tracks and a total playing time of 56 minutes onto a C-60 cassette tape



- NOTE: -

- With edited recording, side B of the tape will be recorded automatically even when the REV MODE switch of the deck is set to the _______ position.
- During edited recording, only the following buttons will function: the stop button of the CD or the OPEN/CLOSE button, and the stop button of the deck.
- When using a recorded tape for edited recording, the tape should be erased before use, since when the tape is longer than the set time, an unrecorded section of side B will remain after the tape stops.

When a tape which has been recorded with this system is played back, there will be 4-second blank portions between tracks (for making it easy to reach the beginning of a track). This will differ from the actual silent portions between the tracks on the disc, and so there will be some error in the actual remaining time of the tape and the displayed time.



• Note that in some cases, even if the tape is longer than the total playing time on the disc, it may not be possible to record all the tracks onto the tape, since they are divided onto sides A and B. In such cases, the OVER indicator flashes.

@Programmed Edited Recording

RECORDING CERTAIN TRACKS IN ANY DESIRED ORDER

- ① Follow the instructions under "PROGRAMMED SELECTION" on Page 20 to program the tracks.
- 2 Perform steps 2 through 4 under the aforementioned "Automatic Edited Recording".

----- Programmed CD Play Using the Search Buttons (I◀◀/◀◀ ▶>/▶►I) -

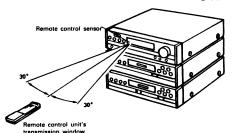
Pressing the PROGRAM button of the remote control unit will light up the "PROGRAM" indicator. When the disc is stopped, programming can be done with the search buttons (I◄◄/◄■ ▶▶/▶►I) on the CD player or with the search buttons (I◄◄/◄■ ▶▶/▶►I) on the remote control unit.

- Select the tracks with the search buttons, then press the PROGRAM button to program them.
- After the track numbers have been selected with the search buttons, if the play button is pressed to start CD play before
 the PROGRAM button is pressed, the last track of the program set up to this point will be played.
 In this case, the tracks selected with the search buttons will not be programmed.

12 REMOTE CONTROL UNIT

Cautions on Use

- 1. The D-90 is supplied with a remote control unit (RC-170) for system control.
- 2. Replace the batteries with new ones when the transmission distance possible with the remote control unit
- 3. For longer battery life, remove the batteries when not using the remote control unit for long periods.
- 4. When replacing batteries, use two new batteries. Never use an old battery with a new one.
- 5. Do not use two different types of batteries.
- 6. Do not heat batteries or take them apart.
- 7. Be careful that the remote control sensor is not exposed to direct sunlight or strong light from lighting fixtures.
- The remote control sensor is located on the receiver. Point the remote control unit at the sensor, then press the buttons for the desired operation.
- 9. Operate the remote control unit within the range illustrated in the diagram.



Inserting the Batteries

1 Open the battery case lid on the back of the remote control unit.



(R6/AA) in the proper 2 Insert the two batteries

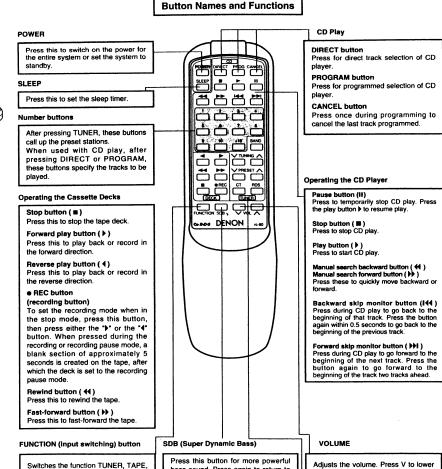


3 Set the battery case lid back in place.

appears at the upper left corner of the receiver display when a signal is received.

• The remote control unit can be used at a distance of about 7 meters from the remote control sensor, but this distance will be shorter if there are obstacles in the way or if the remote control is operated from an angle.

- 10. Do not press buttons on the remote control unit and on the main unit at the same time. Doing so will lead to a
- 11. If appears on the receiver display due to incident light even though the remote control unit has not been operated, it is best to move the set or place it in a different direction. Even if this happens, it will not cause a malfunction with remote control unit.
- 12. When adjusting the volume continuously with the remote control unit, the volume adjustment will stop if the remote control unit is moved away from the remote control sensor. Should this happen, press the button again to continue changing the volume.



TUNER

CT (Clock Time) button

CD, AUX and PHONO.

When the FM band has been set, a single press of this button will cause the clock display to appear for 2 seconds.

Pressing the button again while the clock is displayed, enables the clock to be matched to the time of the RDS broadcast time service.

• Some stations which provide RDS broadcasts do not broadcast CT signals, in which case the time display cannot be corrected by pressing the CT button.

Press this button to listen to the preset stations.

BAND button

hass sound. Press again to return to

the original setting.

Use this to select the FM or AM band. When this button and number button is pressed in the standby condition, the power is automatically switched on.

the volume, and A to raise it.

TUNING buttons

Use these to tune in FM or AM stations. PRESET buttons

Use these to select preset stations.

When this button is pressed in the standby condition, the power is automatically switched on.

RDS (Radio Data System) button

This button is used for the RDS search, PTY search and TP search operations.

• Head Cleaning

After the cassette deck has been used for a while, powder from the tapes and dirt adhere to the head and lower the sound quality.

Use a head cleaning cassette tape to clean.

-- NOTE: -

Some of the cleaning sets on the market have a strong polishing effect which can damage the head.

Head Demagnetizing

The heads become magnetized after the deck has been used over a long period of time or if the heads are exposed to a magnetic field. This results in noise and reduced treble. In addition, there may be a reduction of the treble range of recorded tapes as well as noise produced on these tapes. When the heads become magnetized, use one of the cassette tape head demagnetizers (erasers) available on the market to demagnetize the heads.

• For details, read the operating instructions of the demag-

Receiving Sensitivity:

AM: 522 kHz to 1611 kHz

30 W + 30 W (40 Hz to 20 kHz, 6 ohm)

3.5 mm headphone jack

100 Hz ±8 dB Bass Adjustment: 10 kHz ±8 dB 80 Hz +8 dB

Input jacks PHONO:

AUX/DAT: Input jacks, recording output jacks

PROCESSOR: Processor input/output jacks 273 (W) \times 97 (H) \times 323 (D) mm (10-48/64" \times 3-13/16" \times 12-23/32")

5.6 kg (12 lbs 5 oz)

AC 230 V, 50 Hz

95 W

Below measurable limits (±0.001% W. Peak) Wow and Flutter:

44.1 kHz Sampling Frequency:

Semiconductor **Light Source:**

273 (W) \times 97 (H) \times 295 (D) mm (10-48/64" \times 3-13/16" \times 11-39/64") Dimensions (max.):

2.6 kg (5 lbs 12 oz) Weight:

■ Cassette Deck (UDR-77)

Horizontal 4-track, 2-channel auto reverse stereo cassette deck Type:

1 hard permalloy recording/playback head Heads:

and 1 double-gap ferrite erase head

4.75 cm/s Tape Speed:

Dolby B and C NR **Noise Reduction Circuits:**

Normal, chrome and metal tapes Usable Tapes:

273 (W) \times 97 (H) \times 295 (D) mm (10-48/64" \times 3-13/16" \times 11-39/64") Dimensions (max.):

2.9 kg (6 lbs 60 oz) Weight:

■ Remote Control Unit (RC-800)

Infrared pulse

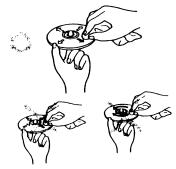
 $54,5 \text{ (W)} \times 183 \text{ (H)} \times 18,5 \text{ (D)} \text{ mm (2-3/16"} \times 7-9/16" \times 7/9")}$

100 g (Approx. 4,6 oz) (including batteries) Weight:

(W) = width, (H) = height, (D) = depth

• For improvement purposes, specifications and functions are subject to change without advanced notice.

• Disc Cleaning



Never use the following to clean discs:

- Solvents such as benzene or alcohol
- Cleaners containing abrasives · Record sprays or cleaners
- Anti-static products

■ Receiver (UDRA-77)

 Tuner FM: 87.50 MHz to 108.00 MHz Reception Frequency Range:

FM: 1.5 µV, 75 ohms (SN ratio 30 dB)

AM: 20 uV (SN ratio 20 dB)

40 dB (1 kHz) FM Stereo Separation:

Amplifier

Rated Output Power:

Jacks:

Treble Adjustment:

Super Dynamic Bass:

Jacks:

Dimensions (max.):

Weight: Power Supply:

Power Consumption:

CD Player (UCD-77)

clean the disc as follows: Hold the disc as shown in the diagram, with the signal surface facing up (and the labelled side facing down).

 Using a soft cloth, wipe the disc gently from the inside straight towards the edges (as shown by the arrows).

Dust, fingerprints, or spittle on the disc can cause noise or

If the disc is dirty or if the player does not work properly,

- Do not wipe from the edges towards the center, or around the disc as you would wipe records.
- Do not use hard cloths or rub the disc forcefully, since the signal surface is susceptible to scratches.

Type: Number of Buttons:

Dimensions (max.):

Maximum dimensions include controls, jacks, and covers.

- 1. Check that the connections are proper.
- 2. Check that you are operating the system according to the instructions in the manual.

Check the following table if the system does not seem to be working properly.

Check the following table if the system does not seem to be stated by the system may be malfunctioning. Switch off the power and contact your store of purchase.

	Symptom	Cause	Measures	Page
	Power does not come on when POWER button pressed.	Power cord not plugged into outlet.	Plug cord into outlet properly.	5
Common	No sound produced from speakers.	VOLUME control set to minimum. Headphones are plugged in. Speaker cables not connected to speaker terminals. The Relay is affected by clicking noise at intervals.	Turn VOLUME control clockwise (). Disconnect headphones. Connect speaker cables properly. Short-circuit with connection cord near speaker terminal. Check connection cord again.	6 6 5 5
	Treble not produced. Orientation of sound field not clear.	Speaker polarities (+ and -) not matched.	Connect speaker cables properly.	5
	Source other than the desired one is heard.	Function selector button not set properly.	Set to desired function.	6
Deck	Cannot record when REC/REC MUTE button pressed.	No cassette tape loaded. Accidental erasure prevention tabs of cassette broken off.	Load tape. Apply cellophane tape over holes.	17 16
	Sound is interrupted during playback and recording, or tre- ble sound is low.	Head dirty. Tape stretched.	Clean. Replace tape.	23
	Wow (fluctuation) is heavy during playback and recording.	Capstans and pinch rollers dirty.	Clean.	23
	Buzzing noise heard during playback.	Noise from TV. (Some TVs produce noise.)	Separate TV from system. Turn off TV.	-
Receiver	Hissing noise heard during FM reception.	Antenna not pointed in proper direction. Signals weak.	Change direction of antenna. Install outdoor antenna.	4
	Hissing or scratchy noise heard during AM reception.	Noise from TV, etc., or interference from other stations.	Turn off TV. Change position of loop antenna. Install outdoor antenna.	- 4
	Hum noise heard during AM reception.	Signals coming over power cord are mod- ulated by power source frequency.	Plug in cord in opposite direction. Install outdoor antenna.	5 4
CD Player	Disc loaded but total number of tracks not displayed.	Disc loaded upside-down. Disc dirty. Non-standard disc loaded.	Reload disc. Clean disc. Replace with standard disc.	18 23 18
	Operation not performed when buttons pressed, or playback stops in middle of track.	Disc loaded upside-down. Foreign object in disc holder. Disc dirty. Disc scratched.	Reload disc. Remove disc and remove foreign object. Clean disc. Replace with non-scratched disc.	18 18 23 -
	Sound skips.	Dust, fingerprints, or spittle on disc. Disc scratched. Player set in shaky, unstable place.	Clean disc. Replace with non-scratched disc. Set player in stable place.	23 - -
	Buzzing noise mixed in with CD sound.	Signals coming over power cord are mod- ulated by power source frequency.	Plug in cord in opposite direction.	5

Normal operation may not be possible if there is dirt or other substances on the surface of the internal objective lens or sensor.

These parts must be cleaned periodically depending on the place of installation.

For details, contact your store of purchase.

Dew (Condensation) Phenomenon

Dew (water droplets) may form on the lens of the internal optical system or on the disc, or on the rotating parts of the tape deck in situations such as the following:

- Soon after a heater is put on.
- When the set is placed in a steamy or damp room.
- When the set is moved from a cold place to a warm room.

Avoid using ultrasonic humidifiers nearby.

If ultrasonic humidifiers are used nearby, the calcium, etc., included in the water may be scattered into the air, causing white dust to accumulate on the surface of the objective lens or sensor, resulting in improper operation.

When Condensation Forms

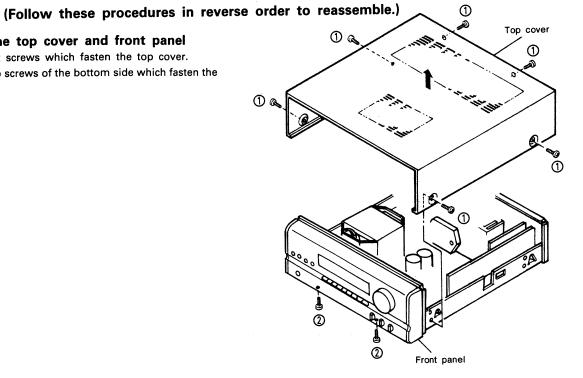
The signals of the disc may not be read and this product will not operate properly. To remove the condensation, take out the disc and switch on the power. The condensation will evaporate within 1 hour and the set will operate normally.

This system consists of precision components using microprocessors. Avoid using it in places where there is much external noise. If used is such places, the system may not operate properly, but this is not a problem with the system. If the system does not operate properly, try performing the desired operation again.

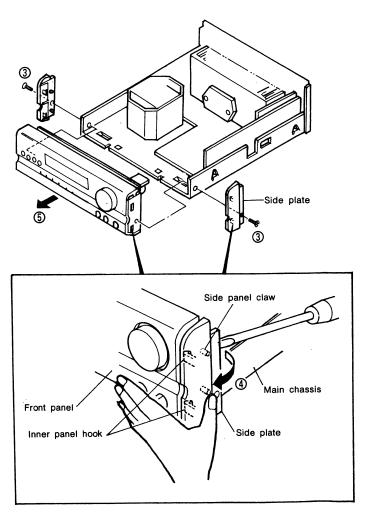
DISASSEMBLY PROCEDURES

1. Removing the top cover and front panel

- ① Remove the six screws which fasten the top cover.
- ② Remove the two screws of the bottom side which fasten the front panel.



- 3 Remove the two screws which fasten the side plate.
- 4 While disengaging in the direction of the arrow the tabs of the side plate and the holes of the main chassis (with a flat-bladed screwdriver).
 - Use your fingers to push out the hook of the inner panel from the side plate in the direction of the arrow.
 - Using the same method for the left side, remove the side plate.
- (5) Remove the front panel in the direction of the arrow.



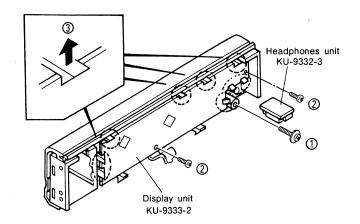
2. Removal of the Various Units

Headphone Unit (KU-9332-3)

① Remove the screw securing the headphone unit.

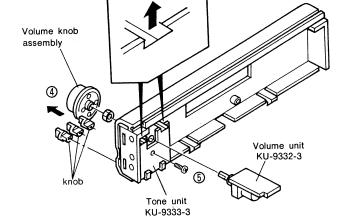
Display Unit (KU-9333-2)

- ② Remove the two screws securing the display unit.
- 3 Move the catch in the direction of the arrow and remove the display unit.



Volume Unit (KU-9332-3)

4 Remove the volume knob assembly and three tone knobs, then remove the nut securing the volume unit.



Tone Unit (KU-9333-3)

- (5) Remove the screw securing the tone unit.
- 6 Detach the inner panel hook's catch in the direction of the arrow.

Tuner Unit (KU-9333-1)

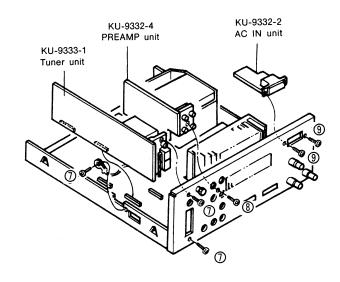
Remove the three screws securing the tuner unit.

PREAMP Unit (KU-9332-2)

Remove the screw securing the preamp unit.

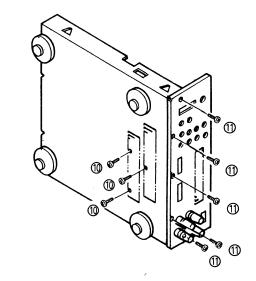
AC IN Unit (KU-9332-4)

Remove the two screws securing the AC in unit.

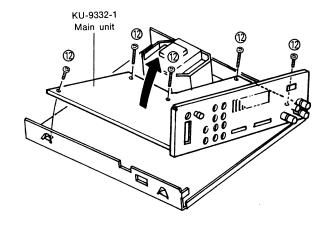


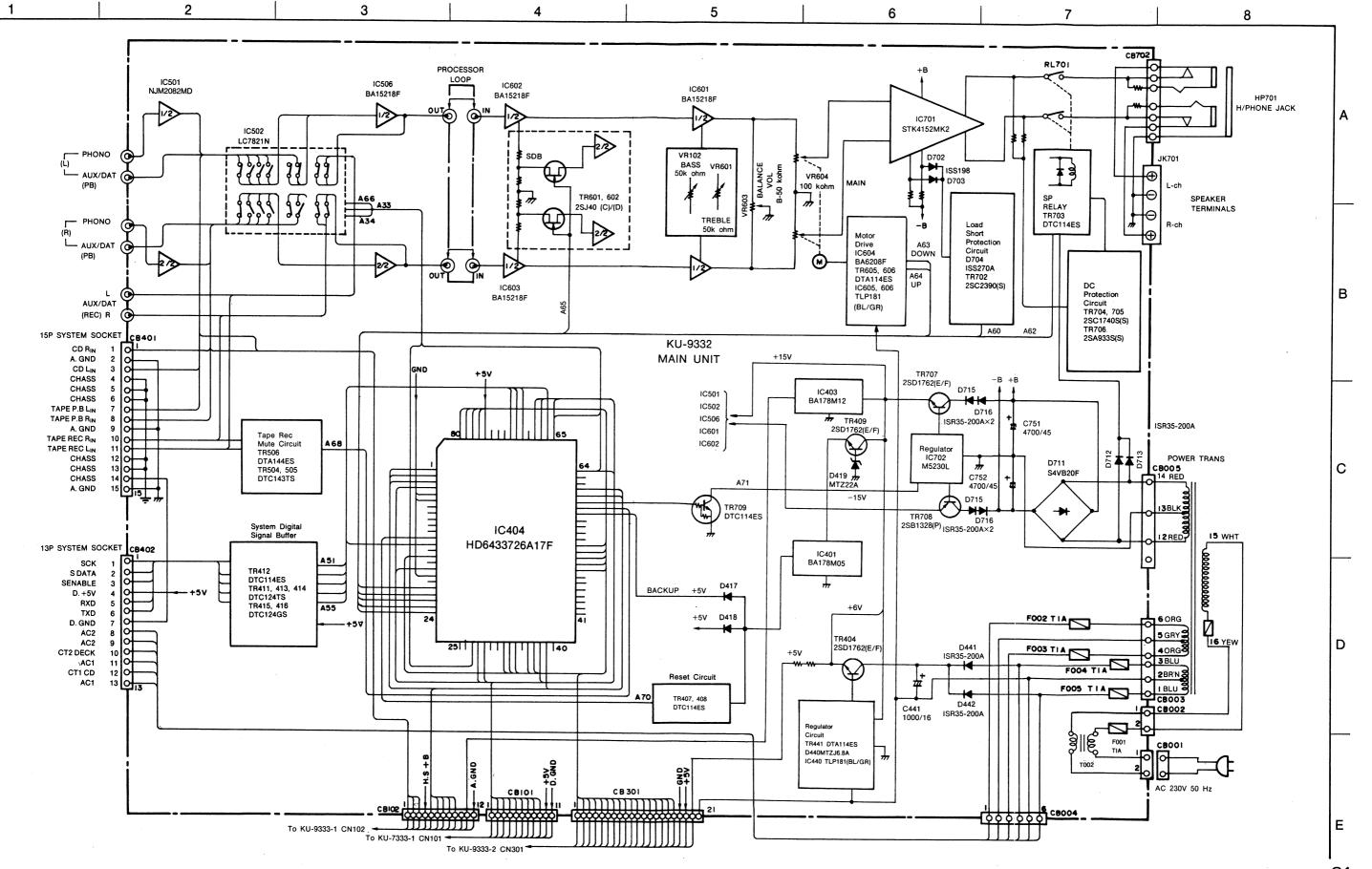
Main Unit (KU-9332-1)

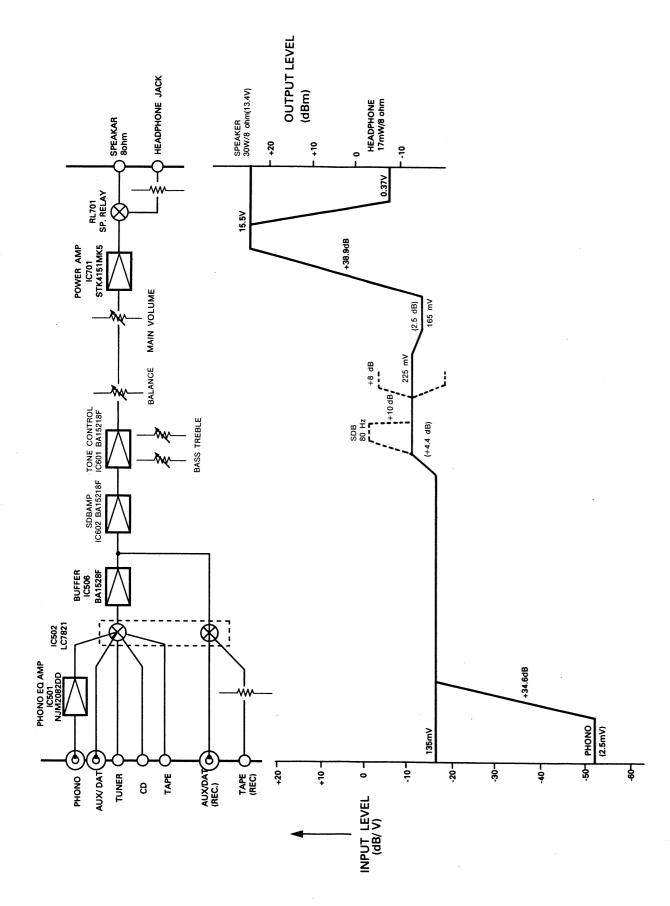
- Remove the three screws securing the heat sink...
- (1) Remove the five screws securing the rear panel.

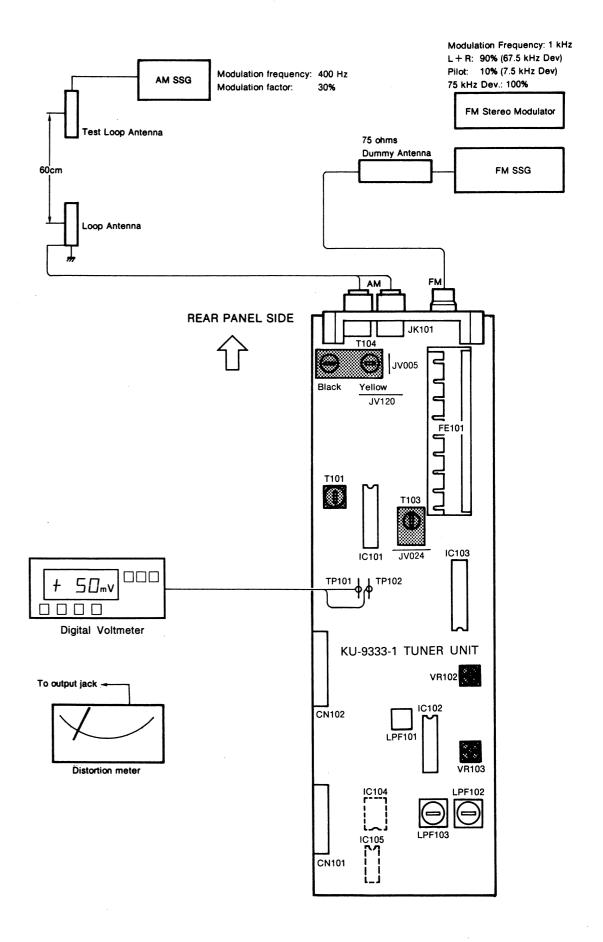


Remove the five screws securing the main unit.









1. FM adjustment (BAND button: FM, MONO/AUTO button: AUTO, RF ATT button: OFF)

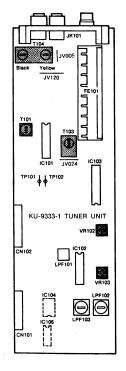
		Tuning point (channel setting)	Input				Output		Adiustment			
Step	Adjustment item		Measuring Instrument	Frequency	Input level	Modulation	Connection location	Measuring instrument	Connection location	Adjustment location	Setting value	Notes
1	FM DC balance	98.00MHz	FM S.G.	98.00MHz	60dB µ	1kHz 75kHz DEV	FM antenna terminal	Digital volt meter	TP101 TP102	T101	0±50mV	Perform with monaural modulation signal
2	Muting level	98.00MHz	FM S.G.	98.00MHz	17dB µ	1kHz 75kHz DEV	FM antenna terminal	Check for the lighting of TUNED	Output jack	VR102	input level 17dB μ±4dB	(Level at which TUNED lights up) Level at which the output is provided Turn VR102 fully clockwise and adjust with VR102. It is not possible to adjust with VR102.
3	Stereo separation	"	FM stereo modulator FM S.G.	"	60dB µ	1kHz L or R: 67.5kHz DEV Pilot; 7.5kHz DEV	"	VTVM Oscilloscope	,,	VR103	Minimum R.ch. Output	Perform with L.ch. Input of FM stereo modulator

2. AM adjustment (BAND button: AM)

Note: The AM IFT and MW ANT./OSC. coil are adjusted individually and normally do not require adjustment.

1	IF	Clear frequency (without a broadcast)	AM IF sweep	990kHz	Level at which AGC is not applied	-	AM antenna terminal	Oscilloscope	⊕ IC101 Pin ⑭ ⊝ JV024	T103	Waveform maximum and symmetry	
		522kHz					8: 2:1	⊕ JV120	T104 Black	1.2V±0.2V		
2	Band edge	1611kHz		- -	- -	-	-	-	Digital voltmeter		-	Approx. 7.5V
3	Tracking	603kHz	AM S.G.	603kHz	Level at which ACG is not applied	400Hz 30%	Loop antenna	VTVM	Output terminal	T104 Yellow	Maximum output	

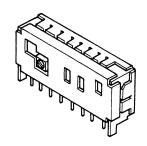
KU-9333-1 TUNER UNIT (Component Side)

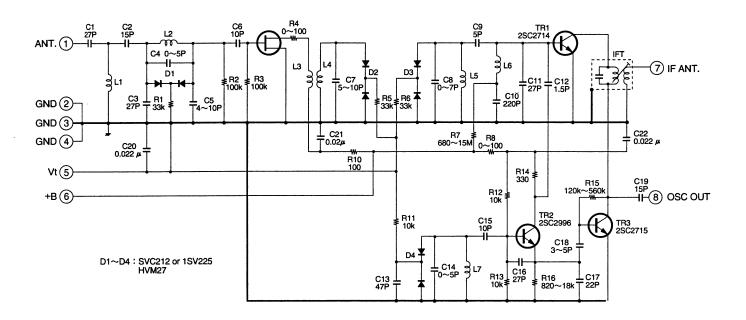


Front End

Part No.: 216 0079 005

No.	Name	No.	Name
1	ANT	5	Vt
2	GND	6	+B
3	GND	7	IF OUT
4	GND	8	OSC OUT





NOTES
1. TERMINAL NUMBER REFFER TO OVERALL APPEARANCE.

2. RECEIVING FREQUENCY.

87.5∼108 MHz.

3. INPUT IMPEDANDE.

75 OHM.

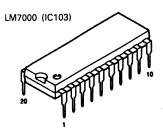
4. OUTPUT IMPEDANCE. 5. SUPPLY VOLTAGE. +B 6. TUNING VOLTAGE. Vt

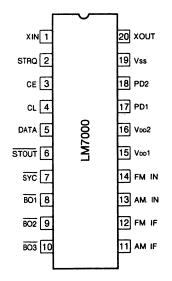
300 OHM. 12 V.

1.2 min~9.0 max V.

SEMICONDUCTORS

• IC's





Pin Description

STOUT

SYC XIN, XOUT FM IN, AM IN CE, CL, DATA BO1, BO2, BO3 STRQ

V_{DD}1, V_{DD}2, V_{SS} AM IF, FM IF PD1, PD2 REFERENCE DRIVER

PHOSE DELECTOR (7) PD1

CHARGE PUMP

PROGRAMMABIE DRIVER

AM IN (3)

PROGRAMMABIE DRIVER

SHIT REGISTER LATCH

SHIT R

: Clock (400 kHz) for the controller

: X'tal oscillator (7.2 MHz) with built-in feedback resistor

: Local oscillator signal input

: Data input

: Band data output. $\overline{\text{BO1}}$ can be set as the time base output (8 Hz).

: IF counter request input

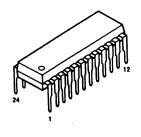
: Auto research stop signal output

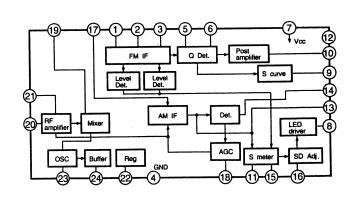
: Power supply (V_{DD}2 is a back-up power supply)

: IF signal input

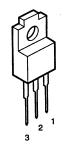
: Charge pump output

LA1267 (IC101)





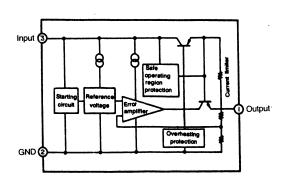
BA178M06 (IC401) ... +6V BS178M12 (IC403) ... +12V

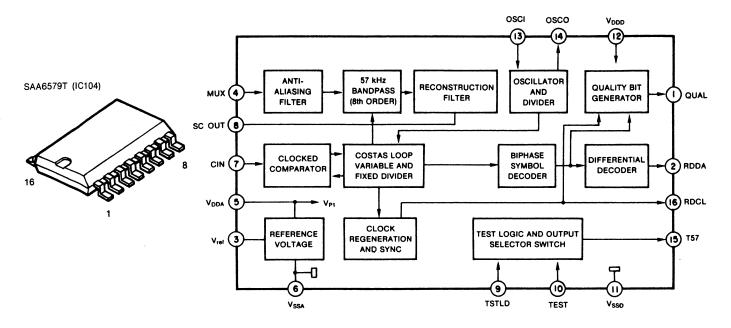


1 : Output

2 : GND

3: Input



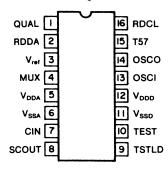


Block diagram and application circuit.

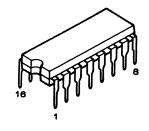
Pin Description

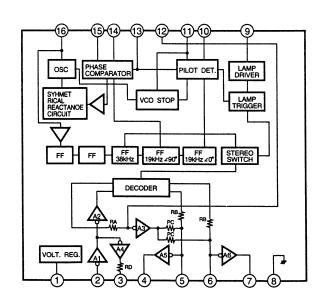
SYMBOL	PIN	DESCRIPTION
QUAL	1	quality indication output
RDDA	2	RDS data output
Vref	3	reference voltage output (0.5 V _{DDA})
MUX	4	multiplex signal input
V _{DDA}	5	+5 V supply voltage for analog part
V _{SSA}	6	ground for analog part (0 V)
CIN	7	subcarrier input to comparator
SCOUT	8	subcarrier output of reconstruction filter
TSTLD	9	test control
TEST	10	test enable
V _{SSD}	11	ground for digital part (0 V)
V _{DDD}	12	+5 V supply voltage for digital part
OSCI	13	oscillator input
OSCO 14		oscillator output
T57 15		57 kHz clock signal output
RDCL	16	RDS clock output

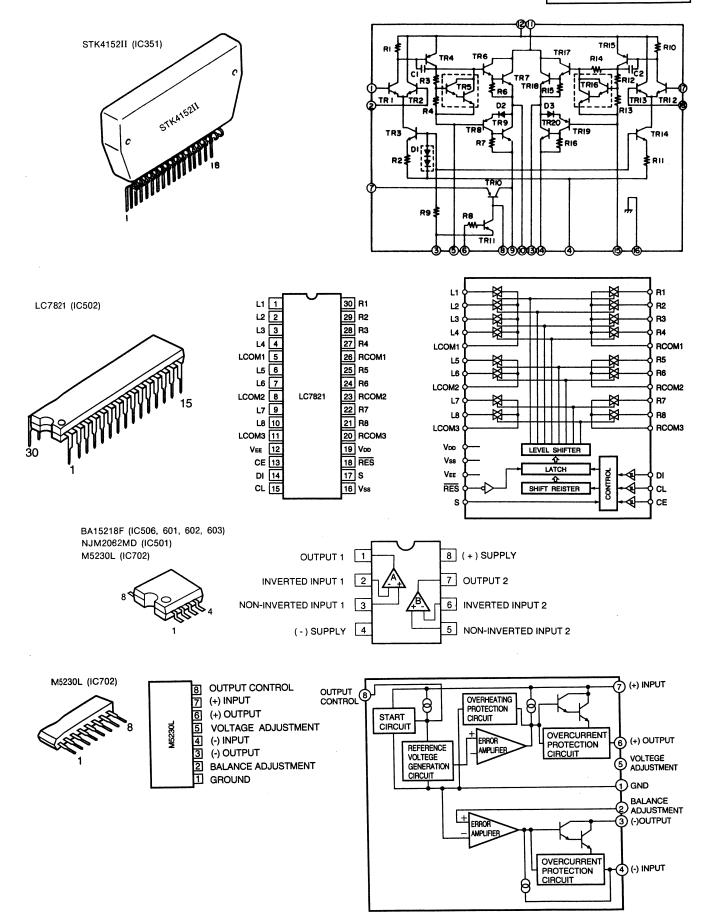
Pin configuration

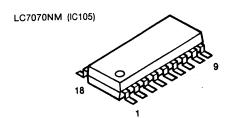


LA3410 (IC102)

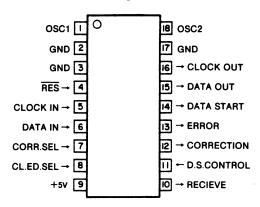








Pin Arrangement

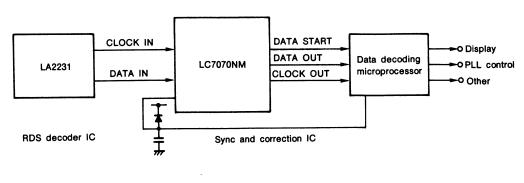


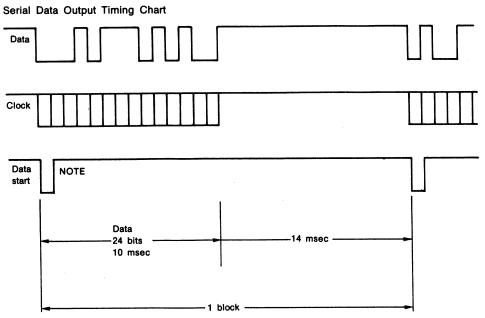
• Pin Description

Symbol	Pin No.	1/0	Function / Details	At Time of Reset	
OSC1 OSC2	1 18	Input Output	· 4 MHz ceramic oscillator connection.		
CLOCK IN	5	Input	· RDS (LA2231) demodulation clock input.	"H" output	
DATA IN	6	Input	· RDS (LA2231) demodulation data input.	"H" output	
CORR. SEL	SEL 7 Input · Error correction on/off selection input. · Sets the IC to correct errors in the RDS demodulation data or to output the data without correction. When input is 0 : No corrections are made When input is 1 : Corrections are executed				
CL. ED. SEL	L. ED. SEL 8 Input - Serial data clock polarity selection input. When input is 0 : Serial data output is enabled at the rise of the output clock. (Serial data output changes at the fall of the output clock.) When input is 1 : Serial data output is enabled at the fall of the output clock. (Serial data output changes at the rise of the output clock.) NOTE: Set at the time of RES input.			"H" output	
D.S. CONTROL	11	Input	Block data start signal control input. When input is 0 : Data start signal is output for all blocks. When input is 1 : Data start signal is output for only the second block.	"H" output	
RECEIVE	10 (NC)	Output	 Output during RDS data reception. After the completion of sync detection, there is a low-level, output while the serial data is being output. There is a high-level output at other times. Open drain output. 	"H" output	
CORRECTION	12 (NC)	Output	Output with or without error correction. There is a low-level output when the output data of the serial data output have been corrected or when correction is not possible. There is a high-level output when correction has not been applied. Open drain output.	"H" output	
ERROR	13 (NC)	Output	Presence of error output. There is a low-level output when the output data of the serial data output has an error and correction is not possible. There is a high-level output when there is no error or when the error has been corrected. Open drain output.	"H" output	
DATA START	14	Output	Block data start signal of the serial data output. Open drain output: LC7070N and LC7070NM Output with pull-up resistor: LC7071NM	"H" output	

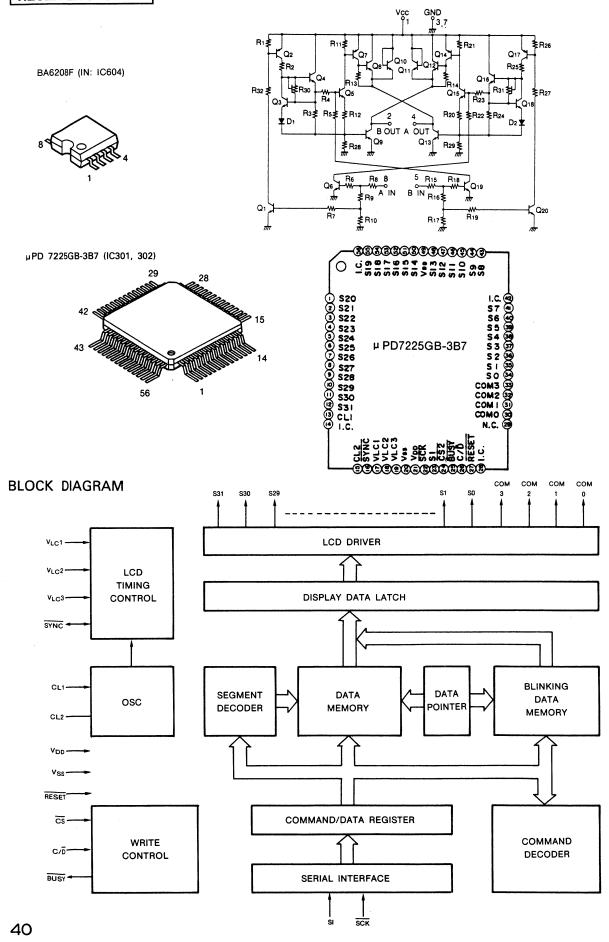
Symbol	ymbol Pin No. I/O Function/Details			At Time of Reset		
DATA OUT	15	Output	Data output of the serial data output. Open drain output: LC7070N and LC77070NM Output with pull-up resistor: LC7071NM	"H" output		
CLOCK OUT	16	Output	Clock output of the serial data output. Open drain output: LC7070N and LC77070NM Output with pull-up resistor: LC7071NM	"H" output		
RES	4	Input	System reset input. Reset and restart is accomplished by inputting the low level for 4 or more clock cycles.			

Structure of the RDS Data Processing System





NOTE: Using the D.S. CONTROL input, only the second block among the entire 4 blocks of RDS data can be switched between the data start output and the total blocks' data start output.



1. Pin Functions

1.1 SI (Serial Input)...Input

This is an input pin for serial data (commands/data) which inputs 19 types of commands that control the data used for the display and the operation of the µPD7225.

1.2 SCK (Serial Clock)...Input

This is a shift clock for serial data (SI input). At the rising edge, the contents of the serial input (SI) are read to the serial register one bit at a time.

If the \overline{SCK} input is " $\overline{BUSY} = 1$ " when " $\overline{CS} = 0$ ", it becomes valid, if it is " $\overline{BUSY} = 0$ " it is ignored. The \overline{SCK} input is ignored when " $\overline{CS} = 1$ " regardless of the relationship to " \overline{BUSY} ".

1.3 C/D (Command Data)...Input

This input pin indicates whether the serial data input from the SI pin is a command or data. A low indicates data and a high indicates a command.

1.4 BUSY...3-State Output

This is an active low output pin which indicates the prohibition or approval of the input serial data. A low indicates prohibition and a high indicates approval. A high-impedance state is set when " $\overline{CS} = 1$ ".

f_{CL}

1.5 CS (Chip Select)...Input

Changing $\overline{\text{CS}}$ from high level to low level will clear the SCK counter of the µPD7225 and enable the input of serial data. At the same time, the data pointer is initialized to the 0 address. When $\overline{\text{CS}}$ is set to high level following the input of serial data, the contents of the data memory are read to the display data latch and displayed on the LCD.

1.6 SYNC (Synchronous)...Input/Output

The SYNC pin is an input/output pin which connects a wired OR in cases where the common is used together in multiple chip structures, and when taking sync of a blinking operation.

The \overline{SYNC} pin outputs the signal derived by dividing the clock oscillation frequency (f_{CL}) by 4 when the $\mu PD7225$ is reset ($\overline{RESET}=0$). (See Figure 1.) The \overline{SYNC} pin takes the sync of the system clock ($f_{CL}/4$) of each $\mu PD7225$ and after reset cancellation ($\overline{RESET}=1$), takes the sync of the display timing of each $\mu PD7225$ at the timing of the common drive signal illustrated in Figure 2.

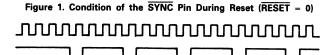
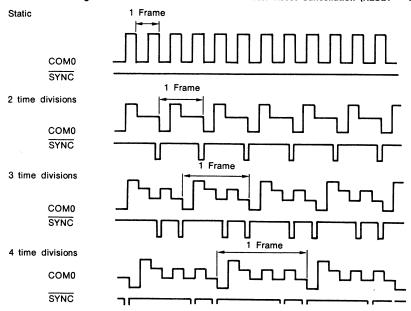


Figure 2. Condition of the SYNC Pin After Reset Cancellation (RESET = 1)



1.7 RESET...Input

This is an active-low reset input pin.

1.8 S0 through S31 (Segment)...Output

These are segment drive signal output pins.

1.9 COM0 through COM5 (Common)...Output

These are common drive signal output pins.

1.10 CL1 and CL2 (Clock)

These are connection pins for resistor (R) which is used for the internal clock oscillation. Input is made to pin CL1 when the clock is supplied externally.

1.11 V_{LC} 1, V_{LC} 2, and V_{LC} 3

These are the LCD drive power supply pins.

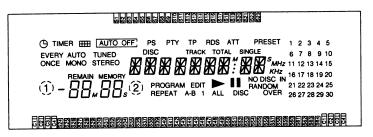
1.12 V_{DD}

These are the positive power supply pins. Either pin number 7 or number 33 can be used.

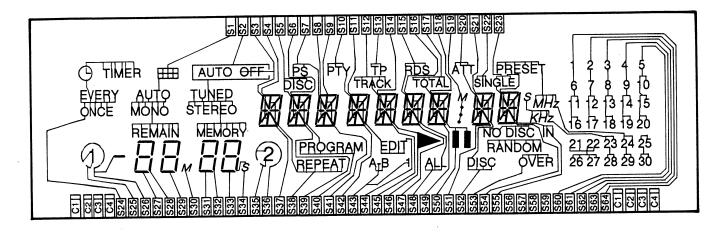
1.13 V_{ss}

This pin is at ground potential.

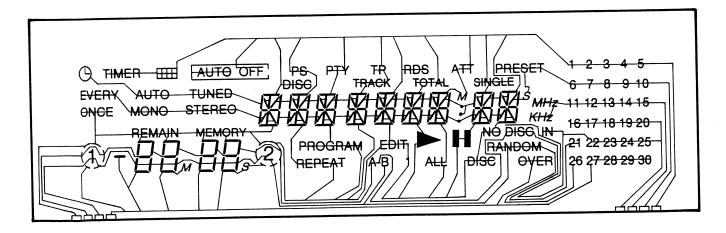
● LCD ASS'Y (CG1206) (Part No.: 393 6006 007)



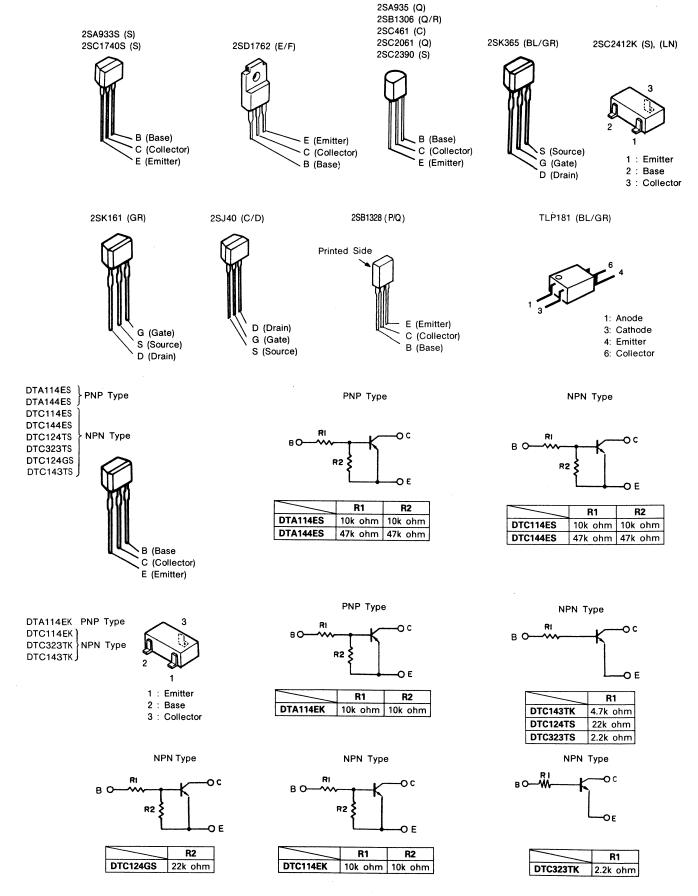
Segment



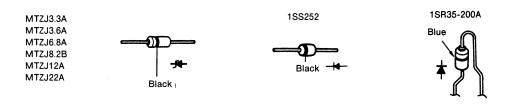
Common

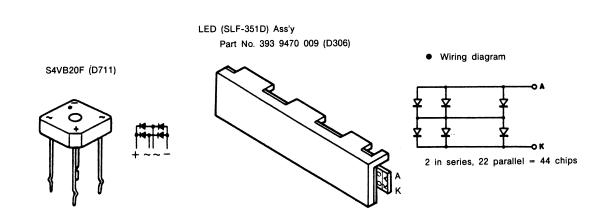


Transistors

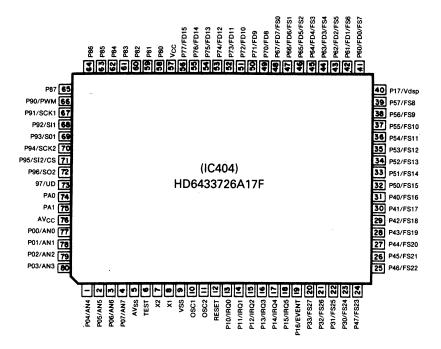


• Diodes (including LED)





MICROPROCESSOR DOCUMENTATION HD6433726A17F (IC404)



1. Overview

The functions of this microcomputer are made up of the following three pillars.

a. Tuner functions

These functions perform the required control for the reception of FM and AM broadcasts.

b. Auto functions

Positioned at the heart of the system stereo, the auto functions perform serial communications with other components (such as the deck, CD and amplifier) to provide overall control.

These functions decoder the signals from the remote control and send them to each component of the system.

c. Timer functions

Counts the clock of the 24 hour display.

Operates the three kinds of timers: Every Day, Once and Sleep.

Note 1) When the power cord is plugged in with the CB990's pin 1 and 2 short-circuited and MEMO pushed in, the following tracking adjustment frequencies are automatically stored in the preset memory. Use these for adjustment, etc.

After setting the preset memory, undo the short circuit between CB990 pins 1 and 2.

	P1	P2	P3	P4	P5 ⁻	P6
AM	522kHz	603kHz	999kHz	1098kHz	1404kHz	1611kHz
	P11	P12	P13	P14	P15	
FM	87.50MHz	89.00MHz	98.00MHz	100.10MHz	108.00MHz	

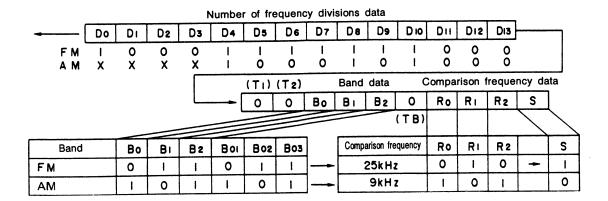
- Note 2) When the powr cord is plugged in while pressing both keys MEMO and AUTO TUNING DOWN, the entire memory is initialized and the microcomputer operates from the beginning of the program. If there are any problems in the frequency presetting or the time display, follow this procedure for proper start-up.
- Note 3) When the power cord is plugged in the while pressing both keys MEMO and TIMER, the entire LCD will alternatively light up and down. To return to the normal mode from this mode, unplug the power cord, and then plug it back in.
- Note 4) When the power cord is plugged in while pressing both keys MEMO and AUTO TUNING UP, can set the power on without DENON display. To return to the normal mode from this mode, unplug the power cord, and then plug it back in.

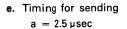
2. Receiving Band Table

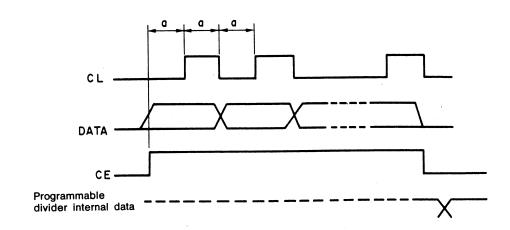
Band	Receiving frequency	Local oscillator frequency	IF	Frequency division ratio	Comparison frequency	Step frequency	Other
FM	87.50~108.00MHz	98.20~118.70MHz	10.7MHz	1	25kHz	50kHz	
AM	522~1611kHz	972~2061kHz	450kHz	-	9kHz	9kHz	

3. Signals sent to the LM7000 Programmable Divider

- a. Signals to the programmable divider are sent from 3 sources: CE OUT, CLOCK OUT, and DATA OUT.
- b. The programmable divider takes in DATA at CLOCK ____, when CE equals 1.
- c. The data is a 24-bit serial signal which is taken in to the programmable divider from the LSB. (At the AM setting, D_0 through D_3 are ignored, so that D_4 becomes the LSB.)
- d. The data is made up of the number of frequency divisions data, the band data, and the comparison frequency data. (See diagram below.)





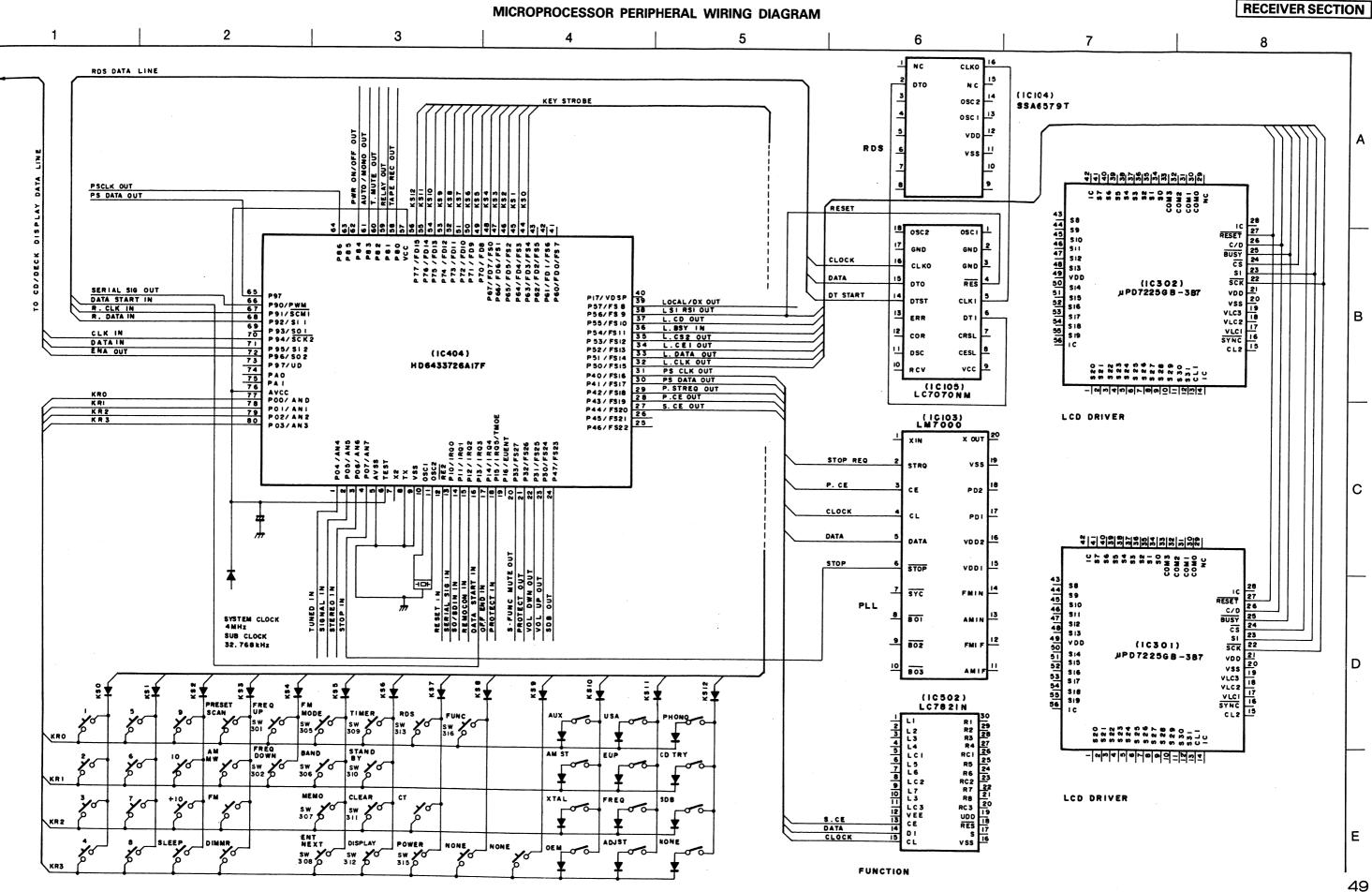


• Pin Description (HD6433726A17F)

Pin	Pin No.	1/0	DFL	ACT	PUD	Function Name	Use	Function Definition	
1	P04/AN4	-70	H	L	U	_TUNED IN	TUNER	Tuning signal input	TUNED=L
2	P05/AN5	-	H	t	Ü	_SIGNAL IN	TUNER	Tuning signal input	SIGNAL IN=L
			H	L	U	_STEREO IN	TUNER	Stereo mode status input	STEREO=L
3	P06/AN6				U	_STOP IN	PLL	PLL stop signal input	STOP=L
4	P07/AN7	-	Н	L			FLL	Ground	3701-2
5	AV _{SS}					GND		Connect to Vcc pin.	
6	TEST				-	OLID OLOOK			
7	X2	0			-	SUB CLOCK		Sub clock oscillator pin	
8	X1					SUB CLOCK		32,768 kHz	
9	V _{SS}		_			GND		Ground	
10	OSC1	1	_		_	SYSTEM CLOCK		System clock oscillator pin	
11	OSC2	0	-		_	SYSTEM CLOCK		4.0 MHz	
12	RESET	1	-	-	-			System reset pin	
13	P10/IRQ0	1	Н	L	U	_SERIAL SIG IN		Denon bus input pin	
14	P11/IRQ1	ī	Н	L	U	50/60 Hz IN		Detection input of 50 Hz and 60 Hz pulses	PULSE
15	P12/IRQ2		Н	L	U	_REMOCON IN		Remote control signal input pin	
16	P13/IRQ3	Ť	Н	L	U	_DATA START IN		RDS data start signal input	STROBE=L
17	P14/IRQ4	- i -	H	T	Ū	_OFF ENA IN		CD and deck loader close detection input	OFF ENABLE=L
18	P15/IRQ5	i	l ii	H	U	PROTECT IN	AMP	SP pin fault detection input pin	DETECT=H
19	P16/EVENT	i		 '' -	Ü	NOT USED			
		0		L	D	_S. FUNC MUTE OUT	AMP	Function switching mute output pin	MUTE ON=L
20	P33/FS27								PROTECT ON=H
21	P32/FS26	<u> </u>	Ŀ	H	D	PROTECT OUT	AMP AMP	Protection circuit drive output Volume driver drive output	DOWN=L
22	P31/FS25	0	L	H	D	VOL DWN OUT			UP=L
23	P30/FS24	0	L.	H	D	VOL UP OUT	AMP	Volume driver drive output	
24	P47/FS23	0	Н	L L	D	_SDB OUT	AMP	SDB on/off, SDB circuit drive output	SDB ON=L
25	P46/FS22			<u> </u>					
26	P45/FS21								
27	P44/FS20	0	L	Н	D	S. OE OUT	FUNC (LC7821)	Function switching data, chip select	
28	P43/FS19	0	L	Н	D	P. OE OUT	PLL (LM7000)	PLL data output, chip select	
29	P42/FS18	0	L	Н	D	P. STREQ OUT	PLL (LM7000)	PLL data output, stop request	
30	P41/FS17	0	L	Н	D	PS. DATA OUT	LM7000, LC7821	PLL and function data output	
31	P40/FS16	ō	L	Н	D	PS CLK OUT	LM7000, LC7821	PLL and function clock output	
32	P50/FS15	0	L	H	D	L. CLK OUT	DSPLY (UPD7225G)	LCD display driver data output	
33	P51/FS14	0	ī	H	D	L. DATA OUT	DSPLY (UPD7225G)	LCD display driver data output	
34	P52/FS13	0	H	 ;	D	_L. CE1 OUT	DSPLY (UPD7225G)	LCD display driver data output (Chip select 1)	CHIP SEL=L
35	P53/FS12	0	H	1	D	_L. CE2 OUT	DSPLY (UPD7225G)	LCD display driver data output (Chip select 2)	CHIP SEL=L
				+	Ü	_L. BSY IN	DSPLY (UPD7225G)	LCD display driver data output, busy input	BUSY=L
36	P54/FS11	_	H	<u> </u>			DSPLY (UPD7225G)	LCD display driver data output, busy mput LCD display driver data output (Command = H, Data = L)	5001-2
37	P55/FS10	0	 	H	<u>P</u>	L. C/_D OUT	D3FL1 (UFD/225G)		RESET=L
38	P56/FS9	0	1	L	D	_LSI. RST OUT		Peripheral LSI reset output	
39	P57/FS8	0	L	H	D	LOCAL/_DX OUT		Local/DX switching output	DX=L
40	P17/Vdsp	1	<u> </u>	_	U	NOT USED			
41	P60/FD0/FS7	1/0	<u> </u>	<u> </u>	L	NOT USED			
42	P61/FD1/FS6	1/0			<u> </u>	NOT USED			
43	P62/FD2/FS5	1/0				NOT USED			
44	P63/FD3/FS4	0	L	H	D	KS0		Key strobe pin	
45	P64/FD4/FS3	0	L	H	D	KS1		Key strobe pin	
46	P65/FD5/FS2	0	L	Н	D	KS2		Key strobe pin	
47	P66/FD6/FS1	0	L	Н	D	KS3		Key strobe pin	
48	P67/FD7/FS0	0	L	Н	D	KS4		Key strobe pin	
49	P70/FD8	0	L	Н	D	KS5		Key strobe pin	
50	P71/FD9	0	L	H	D	KS6		Key strobe pin	
51	P72/FD10	0	L	Н	D	KS7		Key strobe pin	
52	P73/FD11	ō	TL	Н	D	KS8		Key strobe pin	
53	P74/FD12	ō	ΤĪ	H	D	KS9	l	Key strobe pin	
54	P75/FD13	ŏ	ΤŤ	H	D	KS10		Key strobe pin	
55	P76/FD14	0	1	H	1 5	KS11		Key strobe pin	
56	P77/FD15	10	 	H	D	KS12	1	Key strobe pin	
57	Vcc	1 7	+=	†=	+ =	1	1	Power supply input pin	
58	P80	6	H	1	 	_TAPE REC OUT	AMP	Function = tape status output	TAPE=L
59		8	H	1	+-	_RELAY OUT	TUNER	Power supply relay control output	RELAY ON=L
	P81		_	1 -	+	_T. MUTE OUT	TUNER	Tuner mute output	MUTE ON=L
60	P82	0	┼┼	1 -	+	_AUTO/MONO OUT	TUNER	FM Auto/Mon switching output	AUTO=L
61	P83		+		+		TUNER	Power on/off status output	POWER ON=L
62	P84	0	<u> </u>	ᆣ	+	PWR_ON/OFF OUT	IONEN	i ower on/on status output	I OWEN ON-E
63	P85	1/0	+	+	+-	NOT USED	LM7000 LC7024	PLL and function data output	
64	P86	0	 - -	H	D	PS CLK OUT	LM7000, LC7821		
65	P87	0	1-	H	D	PS. DATA OUT	LM7000, LC7821	PLL and function data output	
66	P90/PWM	0	H	L.	+	_SERIAL SIG OUT	SYSTEM	Denon bus output pin	
67	P91/SCK1	1	1-	H	U	R. CLK IN	TUNER (LM7070NM)	RDS data input pin	
68	P92/SI1	1	ᆜᅩ	Н	U	R. DATA IN	TUNER (LM7070NM)	RDS data input pin	
69	P93/S01	1/0	1		1	NOT USED	L		
70	P94/SCK2	LI	L	Н	U	CLK IN	CD/DECK	CD and deck display data clock pin	· · · · · · · · · · · · · · · · · · ·
71	P95/SI2/CS	LI	L	Н	U	DATA IN	CD/DECK	CD and deck display data input pin	
72	P96/SO2	0	Н	L	Γ	ENABLE OUT	CD/DECK	Display data transmission enable output	CD=L, DECK=H
73	P97/UD	ō	L	Н	1	DIMMER OUT		Dimmer on/off output	ON=H
74	PA0	10	ī	Н	T	SUB CHK		Sub check	
75	PA1	ō	T	H	†	T			
76	AVCC	† <u>-</u>	† -	 	+			Connected to Vcc pin	
	PO0/AN0	 	L	H	D	KR0		Key input pin	
. ,,	L. GOLVINO						 	Key input pin	
77	PO1/AN1	1	1 1	- н	1 11				
78	PO1/AN1	1	+-	H	D	KR1	 		
	PO1/AN1 PO2/AN2 PO3/AN3	1	L	H	D	KR2 KR3		Key input pin Key input pin Key input pin	

• Description of Key and Selection Switch Inputs

No.	Function Name	Function								
1	TUNING UP *In the tuner mode Changes the receiving frequency upward one step at a time. When held for 0.5 seconds or the change is continuous. The unit enters the auto tuning mode the moment the key is re Pressing the key again engages the step operation. *In the clock mode Increments the figures while they are flashing.									
2	TUNING DOWN	 *In the tuner mode Changes the receiving frequency downward one step longer, the change is continuous. The unit enters the released. Pressing the key again engages the step of the clock mode Decrements the figures while they are flashing. 	auto tuning mode the moment the key is							
3	PRESET UP	Increments the preset number from the current value, a of the RDS PTY search, becomes the key which sel	and receives that preset station. At the time lects the program type.							
4	PRESET DOWN	Decrements the preset number from the current value, and receives that preset station. At the time of the RDS PTY search, becomes the key which selects the program type.								
5	BAND	Operates in a cyclic manner to specify switching to	Operates in a cyclic manner to specify switching to the FM or AM receiving modes.							
6	MONO/AUTO	At the time of FM reception, specifies the switching of the receiving mode between the mono/auto mode and the forced mono mode.								
7	MEMORY	Provides a transition to the mode which registers the stations being received to preset memory. The "MEMO" display will flash. Registration is accomplished by pressing the tuning up or down keys and then press the MEMO key.								
8	ENTER/NEXT	This is used when setting the timer, setting the current time, and when advancing to the next operation.								
9	TIMER	Provides a transition to the setting mode which operat time.	Provides a transition to the setting mode which operates the timer only once each day at the set time.							
10	STAND BY	Pressing this key selects whether or not the timer to engage the timer operation, use this key to light	operation is performed. It the stand by mark on the LCD.							
11	CLEAR	This button is used to change the current time sett	ting or the contents of the set timer.							
12	DISPLAY	This button switches the display to the reception for display. Pressing this button for 3 seconds or longer change								
13	RDS	Use this button to automatically tune to stations using the RDS search, two presses engage the PTY search, mode.	the radio data system. One press engages, and three presses engage the TP search							
14	LOCAL/DX (RF ATT.)	Use this to select the FM sensitivity, local or DX.								
15	USA. EUROPE. FREQ.	Destination USA Europe Southeas Japan Middle E	1 0 0 0 1 0 st Asia 1 1 0 0 0 0 East 0 0 1							
		l	East 0 0 1 1": Shorted with a diode 0": Open							

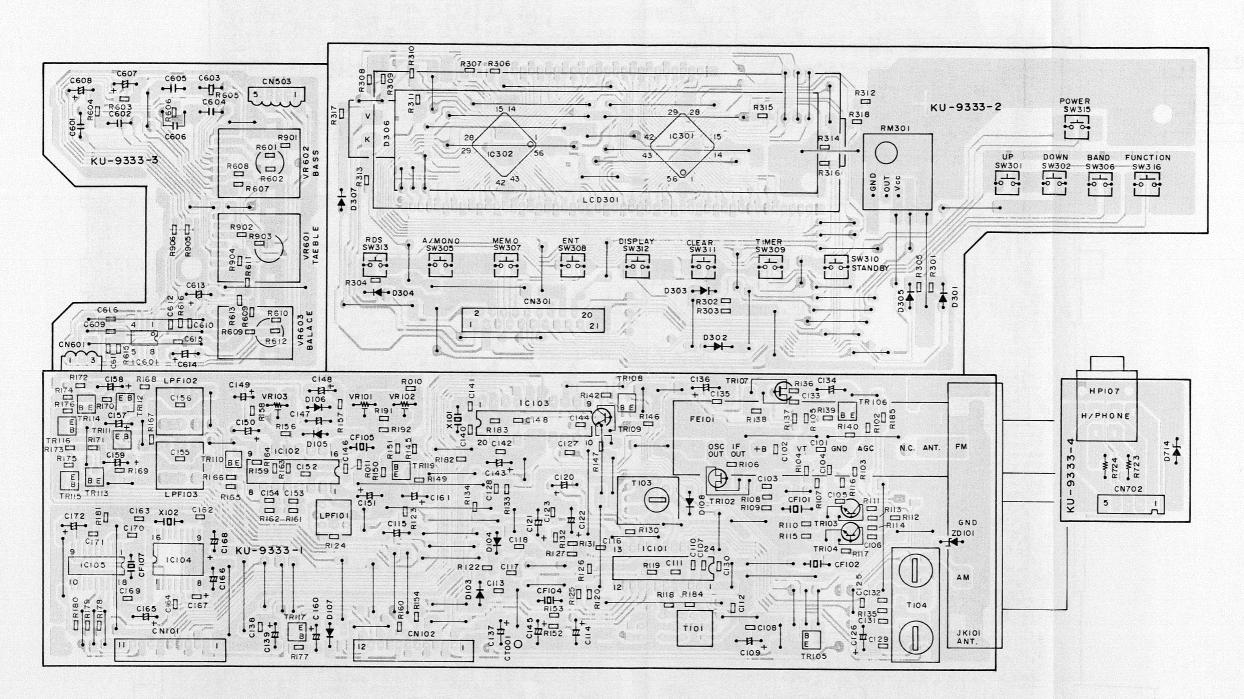


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8

1 2 3 4 5 6 7

Pattern Side



2229332007

52

KU-9332-1

3 8 6 Pattern Side CT004 CN605 TR606 4 1 R543 - W- - W- R545 R544 - W- - W- R546 •-W•R522 •-H•C522 •-W•R594 -W-R523 R526 -W-R521 -W- -H-C521 -H- -W-R593 C524 10502 15 C548 ←||→ VOLUME UNIT KU-9332-3 TR506 R542 W- R537 R541 TR505 R540 W- R539 PH-C529 CB502 R6522 24 25 + 1 • C420 R753 €-W-В **⊷**||**→**||C4||9 TR702 R770•-W-• • ∰_• C652 R762 R751 R754-W • ► D651 # R458 C766 ←||← C754 0 0 0704 C715 H --D711 D703 R722 --W-R714 -- W-• B+• • H.• R721 D702 С D713 R719 •-W-→ R710 TR416 - W- R421 - W- R421 - W- R421 - W- R431 - W- R433 - W- R433 - W- R433 - W- R429 → → W→ R765 -W-R713 -W-R711 -W-C713 R727 €-- W--C712 •+□ • • ₩₊• C763 D701 • 14 • R707 | C703 KU-9332-4 C505 • ∄₊• 0423 415 W TR414 0 W TR414 0 W R430 R432 1 C424 R725 -- W- + # + C72 INPUT & BUFFER AMP UNIT KU-9332-2 JK502 ## TR704 8 7 8 8 8 C002 C001 TR705 TR706 0004 •--|-C628 R630 R630 R1 C624 C622 R624 C622 STY2 CB003 MAIN UNIT

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RECEIVER SECTION

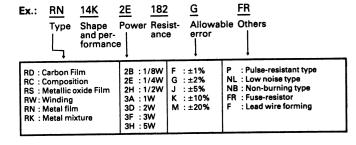
NOTE ON PARTS LIST

- Part indicated with the mark "®" are not always in stock and possibly to take a long period of time for suppling, or in some case supplying of part may be refused.
- When ordering of part, clearly indicate "1" and "I" (i) to avoid mis-supplying.
- Ordering part without stating its part number can not be supplied.
- Part indicated with the mark "*\pm" is not illustrated in the exploded view.
- Not including Carbon Film ±5%, 1/4W Type in the P.W. Board parts list. (Refer to the Schematic Diagram for those parts.)

WARNING:

Parts marked with this symbol \triangle have critical characteristics. Use ONLY replacement parts recommended by the manufacturer.

Resistors



* Resistance

1 8 2 ⇔ 1800 ohm = 1.8 kohm

Indicates number of zeros after effective number
2-digit effective number

Units: ohm

1 R 2 \$\Rightarrow\$ 1.2 ohm
1-digit effective number.
2-digit effective number, decimal point indicated by R.

Units: ohm

* Capacity (electrolyte only)

2 2 R ⇔ 2200 μF

Indicates number of zeros after effective number.

2-digit effective number.

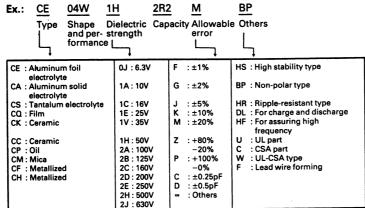
• Units: μF

2 R 2 ⇔ 2.2 µF

1-digit effective number.

2-digit effective number, decimal point indicated by R.
• Units: μF

Capacitors



* Capacity (except electrolyte)

2 R 2 ⇔ 2200pF = 2200 μF = 0.002 μF

(More than 2) — Indicates number of zeros after effective number.

2-digit effective number.

• Units: μF

• Units: pF

When the dielectric strength is indicated in AC, "AC" is included after the dielectric strength value.

KU-9333 PARTS LIST OF UDRA-77

Ref. No.	Part No.	Part Name	Remarks	Ref. No.	Part No.	Part Name	Remarks
	ONDUCTORS GRO	UP	:	R118	247 0010 961	Chip Carbon 22 kohm 1/10W	RM73B223J
IC101	263 0421 002	IC LA1267		R119	247 0011 960	Chip Carbon 56 kohm 1/10W	RM73B563J
IC102	263 0284 004	IC LA3410		R120	247 0006 962	Chip Carbon 470 ohm 1/10W	RM73B471J
IC103	262 0703 002	IC LM7000		R122	247 0008 944	Chip Carbon 2.7 kohm 1/10W	RM73B272J
IC104	262 1701 906	IC SAA6579T-T		R123	247 0010 961	Chip Carbon 22 kohm 1/10W	RM73B223J
IC105	263 0614 903	IC LC7070NM-TE-R		R124	247 0007 990	Chip Carbon 1.6 kohm 1/10W	RM73B162J
				R125	247 0004 980	Chip Carbon 820 ohm 1/10W	RM73B820J
IC301,302	263 0912 003	IC UPD7225GB-3B7		R126	247 0010 990	Chip Carbon 30 kohm 1/10W	RM73B303J
				R127	247 0009 956	Chip Carbon 7.5 kohm 1/10W	RM73B752J
IC601	263 0615 902	IC BA15218F		R130~132	247 0009 985	Chip Carbon 10 kohm 1/10W	RM73B103J
				R133	247 0011 986	Chip Carbon 68 kohm 1/10W	RM73B683J
TR102	275 0051 909	FET 2SK161(GR)		R134	247 0011 944	Chip Carbon 47 kohm 1/10W	RM73B473J
TR103,104	273 0025 926	Transistor 2SC461P(C)		R135	247 0012 927	Chip Carbon 100 kohm 1/10W	RM73B104J
TR105	269 0083 901	Transistor DTA114EK	Built in Resistor	R136	247 0008 928	Chip Carbon 2.2 kohm 1/10W	RM73B222J
TR106	273 0426 907	Transistor 2SC2412KLN		R137	247 0010 961	Chip Carbon 22 kohm 1/10W	RM73B223J
TR107	275 0053 907	FET 2SK365(BL/GR)		R138,139	247 0005 989	Chip Carbon 220 ohm 1/10W	RM73B221J
TR108	269 0083 901	Transistor DTA114EK	Built in Resistor	R140	247 0006 962	Chip Carbon 470 ohm 1/10W	RM73B471J
TR109	273 0025 926	Transistor 2SC461P(C)		R142	247 0007 945	Chip Carbon 1 kohm 1/10W	RM73B102J
TR110	273 0384 900	Transistor 2SC2412K(S)		R145	247 0009 985	Chip Carbon 10 kohm 1/10W	RM73B103J
TR111,112	273 0426 907	Transistor 2SC2412KLN		R146,147	247 0007 945	Chip Carbon 1 kohm 1/10W	RM73B102J
TR113,114	269 0066 902	Transistor DTC323TK	Built in Resistor	R148	247 0012 969	Chip Carbon 150 kohm 1/10W	RM73B154J
TR115,116	269 0091 906	Transistor DTC143TK	Built in Resistor	R149	247 0007 945	Chip Carbon 1 kohm 1/10W	RM73B102J
TR117	269 0083 901	Transistor DTA114EK	Built in Resistor	R150	247 0010 961	Chip Carbon 22 kohm 1/10W	RM73B223J
TR119	273 0384 900	Transistor 2SC2412K(S)		R152	247 0011 931	Chip Carbon 43 kohm 1/10W	RM73B433J
				R151	247 0009 985	Chip Carbon 10 kohm 1/10W	RM73B103J
D101	276 0643 941	Zener Diode MTZJ3.6A		R153	247 0009 927	Chip Carbon 5.6 kohm 1/10W	RM73B562J
D103~108	276 0616 907	Diode 1SS252		R154	247 0009 985	Chip Carbon 10 kohm 1/10W	RM73B103J
				R156	247 0008 928	Chip Carbon 2.2 kohm 1/10W	RM73B222J
D301~305	276 0616 907	Diode 1SS252		R157	247 0007 945	Chip Carbon 1 kohm 1/10W	RM73B102J
D306	393 9470 009	LED Ass'y		R158	247 0010 990	Chip Carbon 27 kohm 1/10W	RM73B273J
D307	276 0616 907	Diode 1SS252		R159	247 0012 927	Chip Carbon 100 kohm 1/10W	RM73B104J
				R160	247 0009 985	Chip Carbon 10 kohm 1/10W	RM73B103J
D714	276 0636 903	Zener Diode MTZJ8.2B		R161~164	247 0012 969	Chip Carbon 150 kohm 1/10W	RM73B154J
				R165,166	247 0008 931	Chip Carbon 2.4 kohm 1/10W	RM73B242J
LC301	393 6006 007	LCD(CG1206) Ass'y	6. 1/4W Type.	R167~170	247 0009 927	Chip Carbon 5.6 kohm 1/10W	RM73B562J
RESIST	247 0018 905	included Carbon Film ±59 er to the Schematic Diagra Chip Carbon 0 ohm	m for those Parts.) RM73B0R0K	R171~174	274 0005 992	Chip Carbon 240 ohm 1/10W	RM73B241J
R102	247 0010 961	1/10W Chip Carbon 22 kohm 1/10W	RM73B223J	R175,176	247 0009 985	Chip Carbon 10 kohm 1/10W	RM73B103J
R103	247 0010 987	Chip Carbon 27 kohm	RM73B273J	R177	247 0009 927	Chip Carbon 5.6 kohm 1/10W	RM73B562J
R104	247 0003 949	1/10W Chip Carbon 22 ohm 1/10W	RM73B220J	R178~180	247 0011 944	Chip Carbon 47 kohm 1/10W	RM73B473J
R105	247 0003 945	1/10W Chip Carbon 1 kohm 1/10W	RM73B102J	R181~183	247 0009 985	Chip Carbon 10 kohm 1/10W	RM73B103J
R106	247 0007 943	Chip Carbon 300 ohm	RM73B301J	R184	247 0018 905	Chip Carbon 0 ohm 1/10W	RM73B0R0K
R107	247 0005 905	1/10W Chip Carbon 100 ohm 1/10W	RM73B101J	R185	247 0009 985	Chip Carbon 10 kohm 1/10W	RM73B103J
R108	247 0005 976	Chip Carbon 200 ohm	RM73B201J				
R109	247 0005 905	771000	RM73B101J	R301~305	247 0011 944	Chip Carbon 47 kohm 1/10W	RM73B473J
R110	247 0006 920	1	RM73B331J	R306	247 0012 985	Chip Carbon 180 kohm 1/10W	RM73B184J
R111	247 0010 945	1	RM73B183J	R307	247 0018 905	Chip Carbon 0 ohm	RM73B0R0K
R112	247 0009 985	1	RM73B103J	R308~310	247 0009 985	Chip Carbon 10 kohm 1/10W	RM73B103J
R113,114	247 0009 985	1	RM73B103J	R311	247 0007 987	Chip Carbon 1.5 kohm 1/10W	RM73B152J
R115	247 0007 945	1	RM73B102J	R312~316	247 0009 985	Chip Carbon 10 kohm 1/10W	RM73B103J
R116	247 0005 905	1	RM73B101J	R317	247 0007 932	Chip Carbon 910 ohm 1/10W	RM73B911J
R117	247 0006 920	1	RM73B331J	R318	247 0009 901	Chip Carbon 4.7 kohm 1/10W	RM73B472J
		1/10W	1				

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Ref. No.	Part No.	Part Name	Remarks	Ref. No.	Part No.	Part Name	Remarks	
R601.602	247 0009 974	Chip Carbon 24 kohm 1/10W	RM73B243J	C143	254 4258 905	Electrolytic 4.7 µ F/35V	CE04W1V4R7M(SM	ΛE)
R603,604	247 0009 985	Chip Carbon 10 kohm	RM73B103J	C144	257 0004 961	Chip Ceramic 100 pF/50V	CC73SL1H101J	İ
R605,606	247 0005 989	1/10W Chip Carbon 220 ohm 1/10W	RM73B221J	C145	254 4258 905	Electrolytic 4.7 µ F/35V	CE04W1V4R7M(SM	ΛE)
R607,608	247 0010 961	Chip Carbon 22 kohm 1/10W	RM73B223J	C146	257 1013 951	Chip Ceramic 0.047 µ F/25V	CK73B1E473K	
R609,610	247 0011 928	Chip Carbon 39 kohm 1/10W	RM73B393J	C147	254 4260 935	Electrolytic 0.47 µ F/50V	CE04W1HR47M(SN	ΛE)
R611,612	247 0007 945	Chip Carbon 1 kohm 1/10W	RM73B102J	C148	254 4260 964	Electrolytic 3.3 µ F/50V	CE04W1H3R3M(SN	ΛE)
R613,614	247 0009 901	1/10W Chip Carbon 4.7 kohm 1/10W	RM73B472J	C149	254 4254 909	Electrolytic 10 µ F/16V	CE04W1C100M(SM	ΛE)
R615,616	247 0014 967	Chip Carbon 1 Mohm 1/10W	RM73B105J	C150	254 4260 948	Electrolytic 1 µ F/50V	CE04W1H010M(SM	ΛE)
1.0.0,0.0	21. 331. 331	1/10W		C151	254 4254 938	Electrolytic 47 µ F/16V	CE04W1C470M(SM	ΛE)
∆R723,724	244 2055 941	Metal Oxide 330 ohm	RS14B3A331JNBS	C152~154	257 0005 986	Chip Ceramic 330 pF/50V	CC73SL1H331J	
77 AN 224 ANS				C155,156	257 0009 924	Chip Ceramic 2200 pF/50V	CK73B1H222K	
R901~906	247 0018 905	Chip Carbon 0 ohm 1/10W	RM73B0R0K	C157	254 4254 938	Electrolytic 47 µ F/16V	CE04W1C470M(SM	ΛE)
1.00		1/1000		C158,159	254 4260 951	Electrolytic 2.2 µ F/50V	CE04W1H2R2M(SN	νE)
VR102	211 6095 952	Semi Fixed Resistor	V06QB104	C160	254 4254 909	Electrolytic 10 µ F/16V	CE04W1C100M(SM	ΛE)
VR103	211 6093 970	100 kohm Semi Fixed Resistor 100 kohm	V06PB104	C161	254 4252 930	Electrolytic 100 µ F/10V	CE04W1A101M(SM	ΛE)
1 11100	211 0000 070	100 kohm		C162,163	257 0016 962	Chip Ceramic 27 µ F/50V	CC73CH1H270J	
VR601,602	211 9103 003	Variable Resistor 50 kohm	V1420P15FB503K	C164	257 0004 961	Chip Ceramic 100 pF/50V	CC73SL1H101J	
VR603	211 9105 001	Variable Resistor 50 kohm	V11P15FW503-	C165	254 4260 951	Electrolytic 2.2 µ F/50V	CE04W1H2R2M(SN	ME)
	ORS GROUP	Variable Florister de Remit		C166	254 4252 927	Electrolytic 47 µ F/10V	CE04W1A470M(SM	- 1
C101~106	257 0012 966	Chip Ceramic 0.01 µ F/50V	CK73F1H103Z	C167	257 0006 943	Chip Ceramic 560 pF/50V	CC73SL1H561J	
C107,108	257 0012 982	Chip Ceramic 0.022 µ F/50V	CK73F1H223Z	C168	254 4252 927	Electrolytic 47 µ F/10V	CE04W1A470M(SM	ΛE)
C109	254 4254 909	Electrolytic 10 µ F/16V	CE04W1C100M(SME)	C169,170	257 0003 933	Chip Ceramic 30 pF/50V	CC73SL1H300J	
C110	257 0012 982	Chip Ceramic 0.022 µ F/50V	CK73F1H223Z	C171	257 0012 966	Chip Ceramic 0.01 µ F/50V	CK73F1H103Z	
C111	257 0012 966	Chip Ceramic 0.01 µ F/50V	CK73F1H103Z	C172	254 4252 927	Electrolytic 47 µ F/10V	CE04W1A470M(SM	ΛE)
C112	257 0002 921	Chip Ceramic 10 pF/50V	CC73SL1H100D	0112	201 1202 021			
C113	257 0003 946	Chip Ceramic 33 pF/50V	CC73SL1H330J	C601,602	255 1264 937	Plastic Film 1800 pF/50V	CQ93M1H182J(B)	,
C114	254 4260 964	Electrolytic 3.3 µ F/50V	CE04W1H3R3M(SME)	C603~606	255 1265 978	Plastic Film 0.022 µ F/50V	CQ93M1H223J(B)	.
C115	254 3056 933	Electrolytic 3.3 µ F/50V (Bipole)	CE04D1H3R3MBP (SME)	C607,608	254 4260 948	Electrolytic 1 µ F/50V	CE04W1H010M(SN	1
C116	257 0007 900	Chip Ceramic 1000 pF/50V	CC73SL1H102J	C609~612	257 0005 944	Chip Ceramic 220 pF/50V	CC73SL1H221J	
C117	257 0009 982	Chip Ceramic 6800 pF/50V	CK73B1H682K	C613,614	254 4254 909	Electrolytic 10 µ F/16V	CE04W1C100M(SN	νE)
C118	257 1013 977	Chip Ceramic 0.068 µ F/25V	CK73B1E683K	C615,616	257 0012 966	Chip Ceramic 0.01 µ F/50V	CK73F1H103Z	
C120	254 4254 909	Electrolytic 10 µ F/16V	CE04W1C100M(SME)	OTHER	GROUP			Q'ty
C121	254 4260 964	Electrolytic 3.3 µ F/50V	CE04W1H3R3M(SME)		_	(P.W.Board)		(1)
C122	254 4258 905	Electrolytic 4.7 µ F/35V	CE04W1V4R7M(SME)					
C123	257 0012 982	Chip Ceramic 0.022 µ F/50V	CK73F1H223Z	X101	399 0075 003	Crystal(7.2 MHz)		1
C125	257 0012 982	Chip Ceramic 0.022 µ F/50V	CK73F1H223Z	X102	399 0178 007	Crystal(4.332 MHz)	•	1
C126	254 4254 938	Electrolytic 47 µ F/16V	CE04W1C470M(SME)					
C127	257 0007 900	Chip Ceramic 1000 pF/50V	CC73SL1H102J	CF101	261 0141 001	FM Ceramic Filter	SK107M2-A0-20	1
C128	257 0012 966	Chip Ceramic 0.01 µ F/50V	CK73F1H103Z	CF102	261 0142 000	FM Ceramic Filter	SK107M3-A0-20	1
C129	257 0012 982	Chip Ceramic 0.022 µ F/50V	CK73F1H223Z	CF104	261 0101 009	AM Ceramic Filter	BFU450C4N	1
C130	257 0003 933	Chip Ceramic 30 pF/50V	CC73SL1H300J	CF105	261 0103 007	Ceramic Resonator	CSB456F11	1
C131	257 0002 992	Chip Ceramic 20 pF/50V	CC73SL1H200J	CF107	399 0041 901	Ceramic Resonator	CSA4.00MG	1
C132	257 0012 966	Chip Ceramic 0.01 µ F/50V	CK73F1H103Z					
C133	257 0012 982	1 '	CK73F1H223Z	T101	231 2909 004	FM IF Det.		1
C134	254 3056 917	Electrolytic 1 µ F/50V (Bipole)	CE04D1H010MBP (SME)	T103	231 3904 008	AM IFT		1
C135	257 0012 966	Chip Ceramic 0.01 µ F/50V	CK73F1H103Z	T104	231 1913 004	MW Ant-Osc. Coil		1
C136	254 4254 938	Electrolytic 47 µ F/16V	CE04W1C470M(SME)					
C137	254 4254 941	Electrolytic 100 µ F/16V	CE04W1C101M(SME)	LP101	232 9010 009	Antibirdie Filter		1
C138	257 0012 966	Chip Ceramic 0.01 µ F/50V	CK73F1H103Z	LP102,103	232 9011 008	Low Pass Filter		1
C139	254 4252 930	Electrolytic 100 µ F/10V	CE04W1A101M(SME)					
C140,141	257 0016 933	Chip Ceramic 15 pF/50V	CC73CH1H150J	FE101	216 9013 004	FM Front End(U)		1
C142	257 0012 966	Chip Ceramic 0.01 µ F/50V	CK73F1H103Z					

Ref. No.	Part No.	Part Name	Remarks	Q'ty
JK101		3 P Ant. Terminal(PAL/F)		1
		, ,		
RM301	499 0150 008	Remocon Sensor	SBX1610-52	1
	212 5604 907	Tact Switch		13
HP701	204 8370 020	Head Phone Jack(D3.6)		1
CN101	•	11 P Conn. Socket(9176) 12 P Conn. Socket(9176)		1
CN102	205 0967 005	12 P Collii. Socket(9170)		'
CN503	203 8211 092	5 P KR-DA Conn. Cord		1
CN601	203 4632 028	3 P KR-DA Conn. Cord		1
CN702	203 8346 022	5 P EH-SCN Conn. Cord		1
CT001,003	009 9037 013	1 P Wire Ass'y		2
1				

KU-9332 PARTS LIST

IC401 2 IC403 2 IC404 2 IC404 2 IC501 2 IC502 2 IC506 2 IC602,603 2 IC604 2 IC605,606 2	DUCTORS GROU 263 1010 001 263 1004 004 262 1887 008 262 0150 914 263 1032 908 262 1227 008 263 0615 902 263 0615 902 263 0905 900 262 0150 914 265 0073 003 263 0646 007	JP IC BA178M06 IC BA178M12 IC HD6433726A17F IC TLP181(BL/GR) IC NJM2082MD IC LC7821 IC BA15218F IC BA6208F IC TLP181(BL/GR) IC STK4152MK2 IC M5230L		D441,442 D472 D479,480 D601,602 D604 D651,652 D702~704 D706 D708 D711 D712,713	276 0553 905 276 0616 907 276 0616 907 276 0616 907 276 0616 907 276 0616 907 276 0616 907 276 0616 907 276 0616 907 276 0616 907 276 0338 007 276 0553 905	Diode 1SR35-200A Diode 1SS252 Diode S4VB20F	
IC403 2 IC404 2 IC404 2 IC501 2 IC502 2 IC506 2 IC602,603 2 IC604 2 IC605,606 2	263 1004 004 262 1887 008 262 0150 914 263 1032 908 263 1032 908 263 0615 902 263 0615 902 263 0905 900 262 0150 914 265 0073 003	IC BA178M12 IC HD6433726A17F IC TLP181(BL/GR) IC NJM2082MD IC LC7821 IC BA15218F IC BA15218F IC BA6208F IC TLP181(BL/GR) IC STK4152MK2		D479,480 D601,602 D604 D651,652 D702~704 D706 D708 \$\triangle D711	276 0616 907 276 0616 907 276 0616 907 276 0616 907 276 0616 907 276 0616 907 276 0616 907 276 0638 007	Diode 1SS252	
IC404 2 IC400 2 IC501 2 IC502 2 IC506 2 IC602,603 2 IC604 2 IC605,606 2	262 1887 008 262 0150 914 263 1032 908 262 1227 008 263 0615 902 263 0615 902 263 0905 900 262 0150 914 265 0073 003	IC HD6433726A17F IC TLP181(BL/GR) IC NJM2082MD IC LC7821 IC BA15218F IC BA15218F IC BA6208F IC TLP181(BL/GR) IC STK4152MK2		D601,602 D604 D651,652 D702~704 D706 D708	276 0616 907 276 0616 907 276 0616 907 276 0616 907 276 0616 907 276 0616 907 276 0638 007	Diode 1SS252	
IC440 2 IC501 2 IC502 2 IC506 2 IC602,603 2 IC604 2 IC605,606 2	262 0150 914 263 1032 908 262 1227 008 263 0615 902 263 0615 902 263 0905 900 262 0150 914 265 0073 003	IC TLP181(BL/GR) IC NJM2082MD IC LC7821 IC BA15218F IC BA6208F IC TLP181(BL/GR) IC STK4152MK2		D604 D651,652 D702~704 D706 D708	276 0616 907 276 0616 907 276 0616 907 276 0616 907 276 0616 907 276 0338 007	Diode 1SS252 Diode 1SS252 Diode 1SS252 Diode 1SS252 Diode 1SS252	
IC501 2 IC502 2 IC506 2 IC602,603 2 IC604 2 IC605,606 2	263 1032 908 262 1227 008 263 0615 902 263 0615 902 263 0905 900 262 0150 914 265 0073 003	IC NJM2082MD IC LC7821 IC BA15218F IC BA15218F IC BA6208F IC TLP181(BL/GR) IC STK4152MK2		D604 D651,652 D702~704 D706 D708	276 0616 907 276 0616 907 276 0616 907 276 0616 907 276 0616 907 276 0338 007	Diode 1SS252 Diode 1SS252 Diode 1SS252 Diode 1SS252 Diode 1SS252	
IC502 2 IC506 2 IC602,603 2 IC604 2 IC605,606 2	262 1227 008 263 0615 902 263 0615 902 263 0905 900 262 0150 914 265 0073 003	IC LC7821 IC BA15218F IC BA15218F IC BA6208F IC TLP181(BL/GR) IC STK4152MK2		D651,652 D702~704 D706 D708 ΔD711	276 0616 907 276 0616 907 276 0616 907 276 0616 907 276 0338 007	Diode 1SS252 Diode 1SS252 Diode 1SS252 Diode 1SS252	
IC502 2 IC506 2 IC602,603 2 IC604 2 IC605,606 2	262 1227 008 263 0615 902 263 0615 902 263 0905 900 262 0150 914 265 0073 003	IC LC7821 IC BA15218F IC BA15218F IC BA6208F IC TLP181(BL/GR) IC STK4152MK2		D702~704 D706 D708 △D711	276 0616 907 276 0616 907 276 0616 907 276 0338 007	Diode 1SS252 Diode 1SS252 Diode 1SS252	
IC506 2 IC602,603 2 IC604 2 IC605,606 2 IC701 2	263 0615 902 263 0615 902 263 0905 900 262 0150 914 265 0073 003	IC BA15218F IC BA15218F IC BA6208F IC TLP181(BL/GR) IC STK4152MK2		D706 D708 △D711	276 0616 907 276 0616 907 276 0338 007	Diode 1SS252 Diode 1SS252	
IC602,603 2 IC604 2 IC605,606 2	263 0615 902 263 0905 900 262 0150 914 265 0073 003	IC BA15218F IC BA6208F IC TLP181(BL/GR) IC STK4152MK2		D706 D708 △D711	276 0616 907 276 0616 907 276 0338 007	Diode 1SS252 Diode 1SS252	7 <u>770 - 3</u> 88 - 380 - 380 - 387
IC604 2 IC605,606 2	263 0905 900 262 0150 914 265 0073 003	IC BA6208F IC TLP181(BL/GR) IC STK4152MK2		D708	276 0616 907 276 0338 007	Diode 1SS252	
IC604 2 IC605,606 2	263 0905 900 262 0150 914 265 0073 003	IC BA6208F IC TLP181(BL/GR) IC STK4152MK2		∆ D711	276 0338 007	Professional and Charles Contains	
IC605,606 2	262 0150 914 265 0073 003	IC TLP181(BL/GR)		1 - A sand A 128 a 1	a sa makii aa Ali Aasa sa	Diode S4VB20F	16.122
IC701 2	265 0073 003	IC STK4152MK2		D712,713	276 0553 905	 Lower Company of the Co	Bridge
				11	270 0000 000	Diode 1SR35-200A	
				D715~718	276 0553 905	Diode 1SR35-200A	
IC702 ;	263 0646 007	IC M52301		D719	276 0644 966	Zener Diode MTZJ12A	
		10 MIOZOUL					
1				ΔR447	244 2050 933	Metal Oxide 180 ohm	RS14B3A181JNBS
TR403	273 0388 906	Transistor 2SC1740S(E)		△R448,449	244 2051 987	Metal Oxide 4.7 ohm	RS14B3A4R7JNBS
TR440	274 0120 002	Transistor 2SD1762(E/F)					
TR407,408	269 0020 906	Transistor DTC114ES (10K-10K)	Built in Resistor	R501,502	247 0009 901	Chip Carbon 4.7 kohm 1/10W	RM73B472J
TR409	274 0120 002	Transistor 2SD1762(E/F)		R503,504	247 0011 957	Chip Carbon 51 kohm 1/10W	RM73B513J
TR411	269 0075 906	Transistor DTC124TS(22K)	Built in Resistor	R505,506	247 0006 975	Chip Carbon 510 ohm 1/10W	RM73B511J
TR412	269 0020 906	Transistor DTC114ES (10K-10K)	Built in Resistor	R507,508	247 0013 926	Chip Carbon 270 kohm 1/10W	RM73B274J
TR413,414	269 0075 906	Transistor DTC124TS(22K)	Built in Resistor	R509,510	247 0010 961	Chip Carbon 22 kohm 1/10W	RM73B223J
TR415,416	269 0145 904	Transistor DTC124GS(TP)	Built in Resistor	R511,512	247 0013 984	Chip Carbon 470 kohm 1/10W	RM73B474J
TR422	269 0020 906	Transistor DTC114ES (10K-10K)	Built in Resistor	R513,514	247 0005 905	Chip Carbon 100 ohm 1/10W	RM73B101J
TR441	269 0046 906	Transistor DTC114ES (10K-10K)	Built in Resistor	R569,570	247 0012 927	Chip Carbon 100 kohm 1/10W	RM73B104J
				R571,572	247 0006 962	Chip Carbon 470 ohm 1/10W	RM73B471J
TR504,505	269 0099 908	Transistor DTC143TS(4.7K)	Built in Resistor	R575,576	247 0012 927	Chip Carbon 100 kohm 1/10W	RM73B104J
TR506	269 0093 904	Transistor DTA144ES (47K-47K)	Built in Resistor	R577,578	247 0006 962	Chip Carbon 470 ohm 1/10W	RM73B471J
				R585,586	247 0013 984	Chip Carbon 470 kohm 1/10W	RM73B474J
	275 0058 902	FET 2SJ40(C)/(D)		R587~590	247 0012 927	Chip Carbon 100 kohm 1/10W	RM73B104J
TR605,606	269 0046 906	Transistor DTA114ES (10K-10K)	Built in Resistor				
				R623,624	247 0012 927	Chip Carbon 100 kohm	RM73B104J
TR702	273 0432 904			R627,628	247 0012 927	Chip Carbon 100 kohm	RM73B104J
TR703	269 0020 906	Transistor DTC114ES (10K-10K)	Built in Resistor	R629,630	247 0009 901	Chip Carbon 4.7 kohm 1/10W	RM73B472J
TR704,705	273 0388 906	Transistor 2SC1740S(E)		R631,632	247 0006 920		RM73B332J
TR706	271 0192 905	Transistor 2SA933S(S)		R633,634	247 0012 901	Chip Carbon 82 kohm	RM73B823J
TR707	274 0120 002	Transistor 2SD1762(E/F)		R635	247 0012 927	171000	RM73B104J
TR708	272 0107 919	Transistor 2SB1328(P/Q)		R636	247 0009 927	1	RM73B562J
TR709	269 0020 906	Transistor DTC114ES (10K-10K)	Built in Resistor	R651,652	247 0011 944		RM73B473J
TR714	269 0020 906	Transistor DTC114ES (10K-10K)	Built in Resistor	R659	247 0018 905	l	RM73B0R0K
_							
	276 0616 907	Diode 1SS252		△R709,710	241 2377 947	Carbon Film 100 ohm 1/4W(NB)	RD14B2E101JNBS
	276 0553 905	Diode 1SR35-200A		△R717,718	244 2051 987		RS14B3A4R7JNBS
D419	276 0645 923			△R721,722	244 2043 983		RS14B3AR22JNBS
D421~428	276 0636 903	Zener Diode MTZJ8.2B		ΔR753,754	241 2379 929	 September 1 (1998) (1998) 	RD14B2E651JNB5
D429	276 0616 907	Diode 1SS252		ΔR765	244 2050 93		RS14B3A181JNBS
D431	276 0616 907	Diode 1SS252		ΔR766	244 2051 95		RS14B3A221JNBS
D432	276 0634 905	Zener Diode MTZJ3.3A					
D440	276 0644 908	Zener Diode MTZJ6.8A		△R995	241 2377 94	Carbon Film 100 ohm	RD14B2E101JNB5

Ref. No.	Part No.	Part Name	Remarks	Ref. No.		Part	No.	Part Name	Remarks	Q't
CAPACIT	TORS GROUP			L501,502	2	35 90	03 002	Inductor		2
C001,002	253 1181 904	Chip Ceramic 0.01 µ F/50V	CK45F1H103Z(DD-3)	L701,702	2	35 00	07 007	Inductor		2
C409	253 1181 904	Chip Ceramic 0.01 µ F/50V	CK45F1H103Z(DD-3)	∆ T002	2:	39 80	19 002	Line Filter Coil		1
C411	254 4254 941	Electrolytic 100 µ F/16V	CE04W1C101M(SME)	acomor Mala - Ladido (Al Wala) -	-14 - 220	0.669.54341	(4) I (\$86-180) 1000	#177 - F15 The Late of the State of the Stat		
C413	253 9037 908	Chip Ceramic 0.1 µ F/50V	CK45=1H104Z(BC)	RL701	2	4 01	67 005	Relay(G5Z-2A)		1
C414	254 4254 909	Electrolytic 10 µ F/16V	CE04W1C100M(SME)							
C415	253 1181 904	Chip Ceramic 0.01 µ F/50V	CK45F1H103Z(DD-3)	X402	39	9 01	91 903	Ceramic Resonator	CST4.00MGW	1
C419	253 1181 904	Chip Ceramic 0.01 µ F/50V	CK45F1H103Z(DD-3)							'
C420	254 2452 930	Electrolytic 100 µ F/10V	CE04W1A101M(SME)	ΔF001~005	20	6 10	75 001	Fuse(1A)		5
C421	259 0007 702	Super Capacitor 8200 µ F/5.5V	SB CAP==822=C		988					
C422	253 1181 904	Chip Ceramic 0.01 µ F/50V	CK45F1H103Z(DD-3)	JK501	20	5 07	54 003	6 P Pin Jack (GND)		1
C423	254 2452 930	Electrolytic 100 µ F/10V	CE04W1A101M(SME)	JK502	1		19 001	4 P Pin Jack (GND)		1
C424	254 4252 969	Electrolytic 470 µ F/10V	CE04W1A471M(SME)		-			Transack (CIVE)		'
C425	254 4254 909	Electrolytic 10 µ F/16V	CE04W1C100M(SME)	JK701	20	5 05	51 002	4 P Terminal		1
C426	253 1181 904	Chip Ceramic 0.01 µ F/50V	CK45F1H103Z(DD-3)				50 000			1
C431	254 4258 905	Electrolytic 4.7 µ F/35V	CE04W1V4R7M(SME)				00 015			2
C432	253 1181 904	Chip Ceramic 0.01 µ F/50V	CK45F1H103Z(DD-3)		1		14 000	Radiator		2
C433,434	254 1193 934	Chip Ceramic 100 pF/50V	CK14B1H101K		1		000			
C440	254 4254 941	Electrolytic 100 µ F/16V	CE04W1C101M(SME)		4'	3 73	00 015	Tapping Screw(P) 3×8		1
C441	254 4254 789	Electrolytic 1000 µ F/16V	CE04W1C102M(SME)	CNEO	,,	- 00	05 047	000		
C442	254 4254 941	Electrolytic 100 µ F/16V	CE04W1C101M(SME)	CN501	Į.		05 017	3 P Conn. Socket		1
C501,502	257 0005 944	Chip Ceramic 220 pF/50V	CC73SL1H221J	CN502	20	5 09	37 029	13 P. Conn. Socket(9176)		1
C503,504	254 4254 909	Electrolytic 10 µ F/16V	CE04W1C100M(SME)	ONIGO		- 00				
C505,506	254 4252 927	Electrolytic 47 µ F/10V	CE04W1A470M(SME)	CN602			55 033	3 P KR Conn. Base(L)		1
C511,512	254 4254 909	Electrolytic 10 µ F/16V	CE04W1C100M(SME)	CN603	l		33 005			1
C513,514	257 0012 966	Chip Ceramic 0.01 µ F/50V	CK73F1H103Z	CN605	20	3 62	14 017	4 P KR-DA Conn. Cord		1
C529,530	253 4444 907	Chip Ceramic 220 pF/50V	CC45SL1H221J						Direction and the second of th	49200
C571~574	257 0005 902	Chip Ceramic 180 pF/50V	CC73SL1H181J	ΔCB001		10.544	19 009	SOLD STREET, SOLD STREET, STRE	an de la compa	1
C581,582	254 4258 905	Electrolytic 4.7 µ F/35V	CE04W1V4R7M(SME)	△CB002	32407.0		graphy and some	2 P VH Conn. Base(L)		1
C583,584	257 0005 902	Chip Ceramic 150 pF/50V	CC73SL1H151J	CB003	İ		90 065			1
C585,586	254 4254 909	Electrolytic 10 µ F/16V	CE04W1C100M(SME)	CB005	20	5 01	90 036	3 P NH Connector Base		1
C587,588	257 0012 966	Chip Ceramic 0.01 µ F/50V	CK73F1H103Z							
			0111011111002	CB101	ı		058	11 P Conn. Base(9115)		1
C621,622	254 4258 905	Electrolytic 4.7 µ F/35V	CE04W1V4R7M(SME)	CB102	20	5 09	38 002	12 P Conn. Base(9115)		1
C623~626	257 0005 986	Chip Ceramic 330 pF/50V	CC73SL1H331J							
C627,628	257 0005 986	Chip Ceramic 330 pF/50V	CC73SL1H331J	CB301						
C631,632	254 4260 922	Electrolytic 0.33 µ F/50V	CE04W1HR33M(SME)							
C633,634	254 4254 909	Electrolytic 10 µ F/16V	CE04W1C100M(SME)	CB401	20	4 82	34 022	15 P System Socket		1
C637,638	257 0012 966	·	· · · · · · · · · · · · · · · · · · ·	CB402	20	5 07	056	13 P System Socket(BU)		1
C651,636	257 0012 966	Chip Ceramic 0.01 µ F/50V Chip Ceramic 0.01 µ F/50V	CK73F1H103Z							
C651	257 0012 966	Chip Ceramic 0.01 p F/50V	CK73F1H103Z	CB501	20	5 080	06 016	3 P Conn. Base		1
J002	200 4744 907	Onip Oblamic 220 pr/30V	CC45SL1H221J	CB502	20	5 09	88 028	13 P Conn. Base(9115)		1
C717,718	256 1034 937	Metarized 0.047 µ F/50V	CF93A1H473J	CB503	20	5 034	3 058	5 P Conn. Base		1
C720	254 4250 945	Electrolytic 330 µ F/6.3V	CE04W0J331M(SME)	CBens	00	E 00	10.000	0.D.O		
C707,708	254 4252 901	Electrolytic 22 µ F/10V	CE04W1A220M(SME)	CB603			3 032	, ,		1
C751,752	254 4424 700	Electrolytic 4700 µ F/45V	CE04W==472M	CB605	20	o 03!	55 046	4 P KR Conn. Base(L)		1
C755	254 4258 905	Electrolytic 4.7 µ F/35V	CE04W1V4R7M(SME)	CP700	00	- ^^	0 050	5 D 5 U O		
C769,770	254 4258 905	Electrolytic 4.7 µ F/35V	CE04W1V4R7M(SME)	CB702			33 058			1
	GROUP		Q'ty		l		3 009	Earth Plate		1
	-	(P.W.Board)	(1)				3 007	1 P Wire Ass'y		1
L401,402	235 0060 950	Inductor(10 µ H)	2	1	20	04	2 017	Style Pin		3

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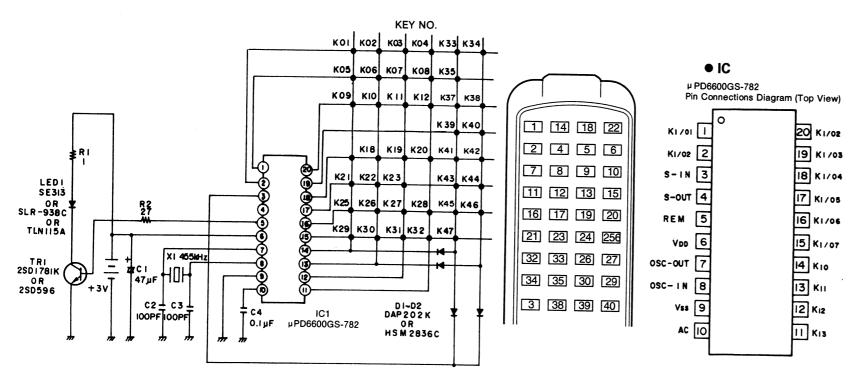
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• SCHEMATIC DIAGRAM



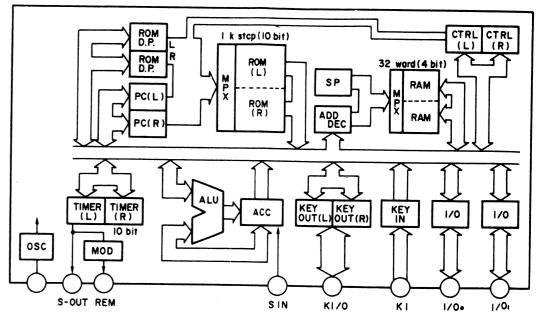
1	1								
KEY POSITION		FUNCTION	D1 C ₁ C ₁₅	D2 C ₁₅	KEY POSITION	KEY NO.	FUNCTION	D1 C ₁ C ₁₅	D2 C ₁ C ₁₅
1	K05	POWER	001100000101000	Same as left.	21	K33	9	001101100011000	000100101001000
2	K07	SLEEP	001100100111000	Same as left.	22	K38	CANCEL	000101000101000	Same as left.
3	K06	FUNCTION	001101111101000	Same as left.	23	K34	10	001100010011000	000101101001000
4	K46		000100111101000	Same as left.	24	K35	+10	001101111011000	000100011001000
5	K44	•	000100011101000	Same as left.	25	K10	BAND	001101110101100	Same as left.
6	K45	II .	000101011101000	Same as left.	26	K12	TUNING ▼	001100101101100	Same as left.
7	K43	4	000101101101000	Same as left.	27	K11	TUNING A	001101001101100	Same as left.
8	K42	>>	000100101101000	Same as left.	28	K09	CT	001101100101100	Same as left.
9	K41	H	000101001101000	Same as left.	29	K08	RDS	001100100101100	Same as left.
10	K40	>>	000100001101000	Same as left.	30	K04	PRESET ▼	001101111001000	Same as left.
11	K25	1	001100100001000	000100100001000	31	K03	PRESET A	001100111001000	Same as left.
12	K26	2	001101100001000	000101100001000	32	K18	•	001001110011000	Same as left.
13	K27	3	001100010001000	000100010001000	33	K21	•	001000011011000	Same as left.
14	K39	DIRECT	000101110101000	Same as left.	34	K20	44	001001101011000	Same as left.
· 15	K28	4	001101010001000	000101010001000	35	K19	>>	001000101011000	Same as left.
16	K29	5	001100110001000	000100110001000	36	K22		001000111011000	Same as left.
17	K30	6	001101110001000	000101110001000	37	K23	● REC	001000111011000	Same as left.
18	K37	PROGRAM	000101011001000	Same as left.	38	K47	SDB	000100101011100	
19	K31	7	001100001001000	000100001001000	39	K01	VOLUME ▼	001100011001000	Same as left.
20	K32	8	001101001001000	000101001001000	40	K02	VOLUME A	001101011001000	Same as left.
					0		TOLONIL -	001101011001000 1	Same as left.

D1:Tune mode (After sending the BAND (K10) key and the initial condition immediately following battery insertion.)
 D2:TCD mode (After sending the DIRECT (K39) key or the PROGRAM (K37) key.)

NOTE:

- Unspecified resistance values are in ohm, K indicates kohm, and M indicates Mohm.
- 2. Unspecified capacitance values are in $\,\mu\text{F},\,p$ indicates pF.
- 3. The voltages of the various section represent the values when there is no signal.
- This wiring diagram is the basic wiring diagram. Note that it may be changed for the purpose of improvement, etc.

BLOCK DIAGRAM



Transistors

2SD1781K or 2SD596



1 B (Base) 2 C (Collector) 3 E (Emitter)

Diodes

Infrared LED SE313 SLR-938C TLN115A Long (Anode)

DAP202K or HSM2836CTR

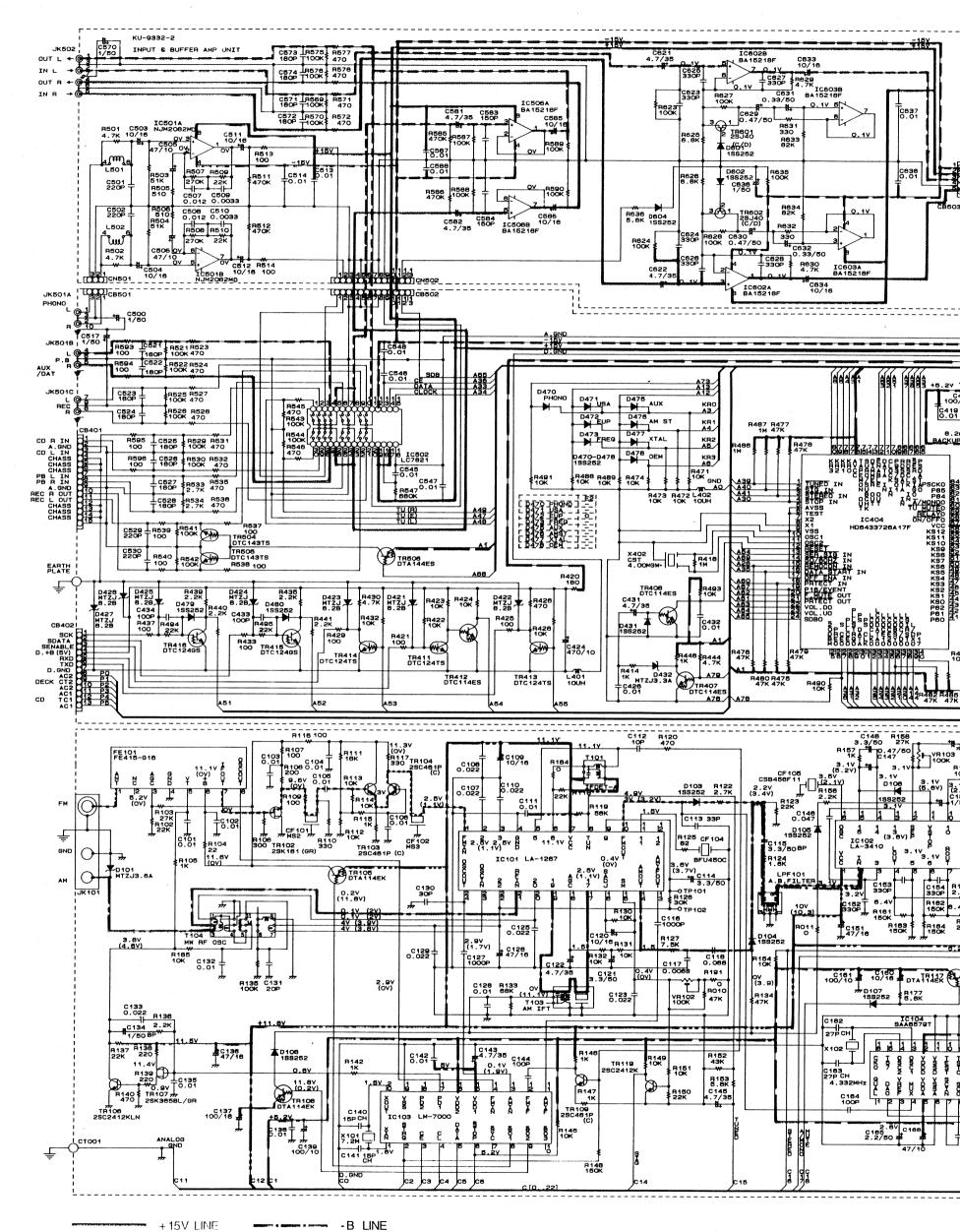




С

2

6



-15V LINE R-ch LINE L-ch LINE +6V LINE -12V LINE AM SIGNAL LINE

FM SIGNAL LINE

+B LINE

WARNING:

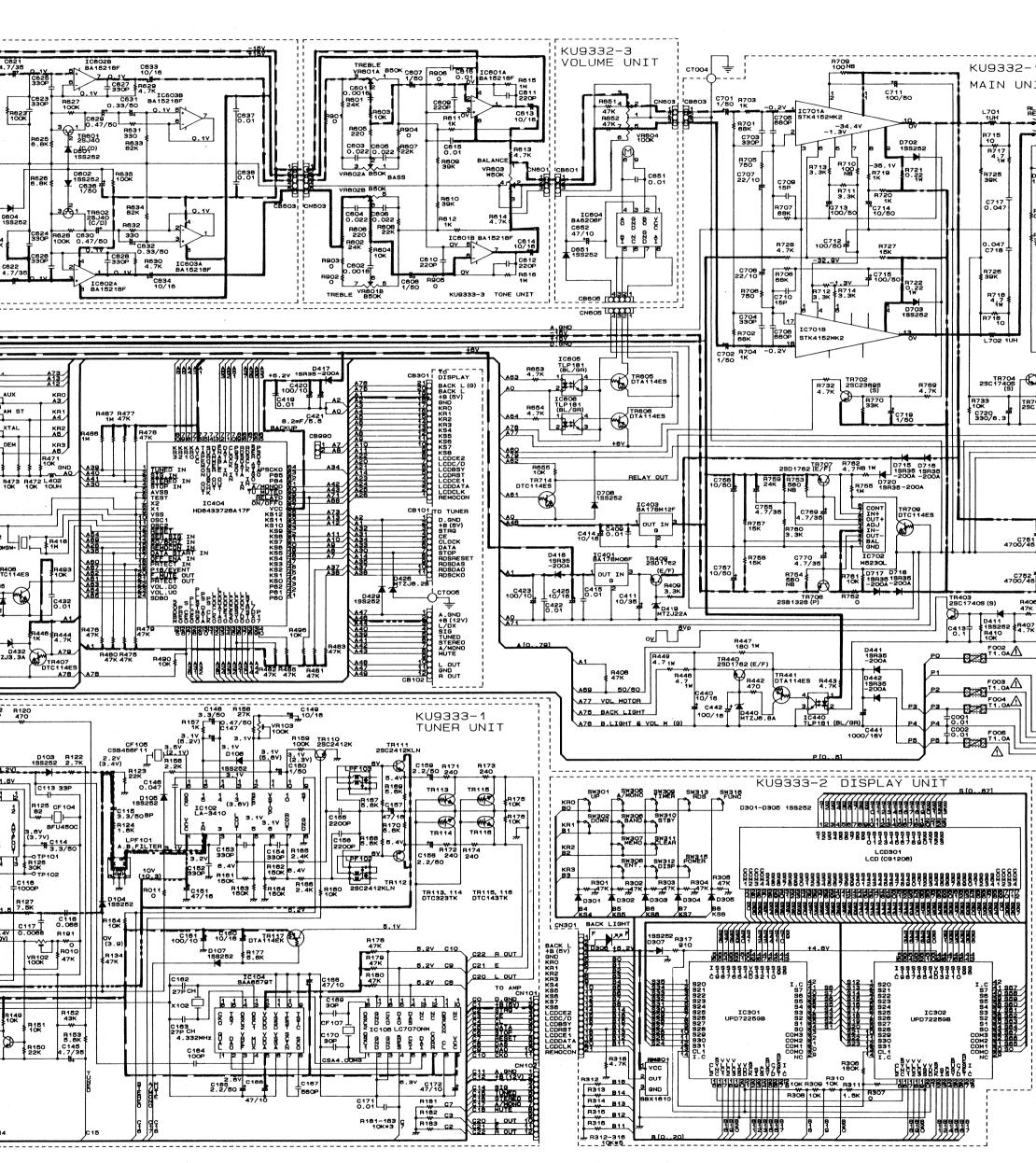
Parts marked with this symbol \triangle with the symbol \triangle have critical characteristics. Use ONLY replacement parts recommended by the manifacturer.

Bef

leak

defe WA





RNING:

ts marked with this symbol △ have critical characteristics. e ONLY replacement parts recommended by the manifacturer.

CAUTION:

Before returning the unit to the customer, make sure you make either (1) a leakage current check or (2) a line to chassis resistance check. If the leakage current exceeds 0.5 milliamps, or if the resistance from chassis to either side of the power cord is less than 240 Kohms, the unit is defective.

WARNING

DO NOT return the unit to the customer until the problem is located and corrected.

NOTES

ALL RESISTANCE VALUES IN OHM I ALL CAPACITANCE VALUES IN MICE EACH VOLTAGE AND CURRENT ARE CIRCUIT AND PARTS ARE SUBJECT

RECEIVER SECTION TATIC DIAGRAM 10 ¦KU9332-3 VOLUME UNIT CT004 KU9332-1 ¦KU9333-4 H/P UNIT MAIN UNIT C60 C711 100/50 R601 220P RL701 RELAY 8701 R605 100K R7 15 C703 330P C615 0.01 R717 R613 4.7K 9809 39K F705 750 -35.1V .R719 1K F7 10 100 NB C791 0.001 R713 3.3K≹ D706 19925 VRBO3 WBOK R721 0.22 -I⊢ C651 0.01 C707 22/10 9725 39K C709 15P 8711 3.3K R610 39K C717 0.047 4 3 2 1 8707 88K 100/50 C714 10/50 IC604 BA6206F C652 47/10 18 D651 199252 6 8 6 C стооз 16 12 1K 8814 4.7K R608 220 R602 24K P 2 2 4 8765 380 100/50 0.047 C718 R727 15K В C721 5600P 9726 39K 1722 0.22 1W C710 15P 9708 750 R718 4,7 1W C722 I CN805 14131211 D703 188252 C724 1500P C704 330P 17 R7 18 IC701B C708 680P 88K C702 R704 1/50 1K ICBO5 TLP181 (BL/GR D417 18835-200A TH702 P732 25C23ees 4.7K (S) B301 TO DISPLAY

210 BACK L (G)

217 BACK L (G)

218 BACK L

119 BACK L

119 BACK L

119 BACK L

119 BACK L

119 BACK L

119 BACK L

110 BACK

110 2SC 1740S TREO5 DTA114ES 2 2 3 TR703 A769 4.7K IC808 TLP181 (BL/GR) Ø TREOS DTA114ES TR705 2SC 1740S R654 4.7K C720 2 С A78 2 46 15R35 18R35 15R35 2SD 1762 (E/F) TR422 DTC114ES R655 TR714 DTC114ES C758 10/50 D718 R755 D720 19835-200A D708 188252 CB 101 IC403 BA178M12F O TUNER A73 A13 A12 D711 S4VB20F D.GND +B (5V) STRQ CE CLOCK DATA STOP RDSDAS RDSDAS RDSDAO RDSCKO OUT IN Δ 1760 3.3K 4700/45 D418 19935 -2004 10702 M5230L IB409 9758 15K 761 D717 D718 15835 15835 10K 15835 15835 10K -200A 4700/45 0.01/250 0.01/250 8409 3.3K **СТООБ** C423 100/10 C425 D429 188252 TR708 2SB1328 (P) D TR403 2SC 1740S (S) ÷ C422 0.01 MTZJ22/ D411 198252 8407 8410 10K CB005 CN005 oy L FOOZA TI.OA H483 A4 TA D-77 TR440 2SD1762 (E/F) L OUT GND A OUT D442 19835 -200A 9481 47K R442 DTA114ES R443 R408 47K -A75 BACK LIGHT KU9333-1 TUNER UNIT 01 F005 T1.0A 1000/16V 100K 28C2412K TR111 28C2412KLN Ε KU9333-2 DISPLAY UNIT R169 5.6K KU9332-4 TR115 ASMBN8 SW301 SW309 SW313 SWEAS P187 6.8K C157 **₩** AC IN -P 175 10K ₽176 10K SW310 SOEWS TR1 18 BAND 22007 8188 C156 8188 5.4V 22007 18182 TR112 TR112 CB002 CN002 TR114 923486788999999999999999 SW307 AKE14 158 240 1.2/50 R174 240 SWE'F F7%. SW308 SW312 R305 R303 R304 R305 R305 R306 R306 R306 R306 R306 R307 R306 F1160 TR113, 114 TR115, 116 DTC323TK DTC143TK FILTER 4 ⚠ BACK LIGHT CN301 AC PLUG C21 E 199999999999999 CZO L OUT C189 OUT R313 B14 R314 B13 R315 B12 R316 B11 G

AUTION:

efore returning the unit to the customer, make sure you make either (1) a leakage current check or (2) a line to chassis resistance check. If the akage current exceeds 0.5 milliamps, or if the resistance from chassis to either side of the power cord is less than 240 Kohms, the unit is efective.

ARNING

O NOT return the unit to the customer until the problem is located and corrected.

NOTES

ALL RESISTANCE VALUES IN OHM K=1,000 OHM M=1,000,000 OHM ALL CAPACITANCE VALUES IN MICRO FARAD P=MICRO-MICRO FARAD EACH VOLTAGE AND CURRENT ARE MEASURED AT NO SIGNAL INPUT CONDITION. CIRCUIT AND PARTS ARE SUBJECT TO CHANGE WITHOUT PRIOR NOTICE.

PARTS LIST OF UDRA-77 EXPLODED VIEW

	Ref. No.		Part No.		Part Name	Remarks	Q'ty
	1		9333		Tuner Unit Ass'y		18
	_ 1-1		_		Tuner Unit		(1)
	1-2				Display Unit		(1)
	1-3				Tone Unit		(1)
	L 1-4				Preamp Unit		(1)
•	2	393	6006	007	LCD Ass'y(CG1206)	LC301	1
	3	216	9013	004	FM Front End(U)	•	1
	4	205	0847	004	3 P Ant. Terminal(PAL/F)		1
•	5	KU-	9332		Main Unit Ass'y		1 ^S
	5-1		_		Main Unit		(1)
	5-2				AC IN Unit		(1)
	5-3	i.			Headphone Unit		(1)
	5-4	04.4	04.07	005	Volume Unit		(1)
الماها	6	150 1 12 a	0167	49 F. M.	Relay(G5Z-2A)	T002	1
	7 北 8	254	8016 4259	700	Line Filter Coil Chemicon 2200 µ F/35V	C520,521,518	3
+	9	211	0805		Variable Resistor 100 kohm	VR604	1
	10.000	·	1015	25 G A 3	Fuse(1A)	F001~005	5
	11	499	0150	MACHINE CARDON	Remote Sensor	SBX1610-52	1
	12	211	9105		Variable Resistor 50 kohm	Balance(VR603)	1
	13	211	9013	003	Variable Resistor 50 kohm	Tone(VR601,602)	2
1	14	204	8370	020	Headphone Jack(D3.5)	HP701	1
	15	201	8519	001	4 P Pin Jack(S-GND)	JK502	1
	16	205	0754	003	6 P Pin Jack(S-GND)	JK501	1
A	1701363	THE REAL PROPERTY.	2349	NAME OF TAXABLE PARTY.	28 Inlet 1995	CB0011/19	1
•	18	411			:Main chassis		1
•	19	412	9366		:Trans Bracket		1
	20		0237		Foot Ass'y		4
	21	417	9076		:Radiator		1
•	22	105	9269		:Rear Panel		1
×	23		9345		Blind Label		1
	24	412	3548		P.W.B. Catcher		3
Ā	25 26	Land A. Berry	9368	108	Shield Cover	william water and a second	1
O STATE OF THE STA	26 27	146	4584 9345	101	Power Irans Inner Panel		1
	28		9189		Window		1
	29		9322		4 G Button		1
	30	113	1460		Power Knob		1
	31		9329		8 G Button		1
•	32		9234		Front Panel		1
	33	112	9095	128	Volume Knob Ass'y		1
	34	112	0645	166	Knob		3
	35	146	9347	206	Side Plate(L)		1
	36	146	9346	207	Side Plate(R)		1
	37	102	0518	238	Top Cover		1
	38	513	9343	109	Caution Label	Put on T. Cover	1
	39	412	2814		Card Spacer(L=10)		1
	40	009			21 P FF Cable		1
	41	205			Short Pin		2
	42		0730		13 P System Socket(Bu)	CB402	1
	43		0284		15 P System Socket	CB401	1
	44	205	0551	002	4 P Terminal	JK701	1
SCREWS						L	
	71	473	7004	016	Tapping Screw(S) 4×6		8
	72		7004		Tapping Screw(S) 4×6 Tapping Screw(S) 3×8		6
	73		7500		Tapping Screw(S) 3×8	Black	4
	74	477			Fixing Screw		12
	75		7015		Tapping Screw(S) 3×6	Black	16
	76		7508		Tapping Screw(P) 3×16	Black	5
	77		7505		Tapping Screw(P) 2.6×8		3
	78	477			Special Screw		1
	79		7009		FH.Tapping Screw(S) 3×6		2
					S (Not included EXPLODED	VIEW)	,
*	101		0131		Cabinet Cover		1
•	102		9291		:Cushion		1
•	103 104	503	9292 9279		:Top Cushion		1
	104		7754	102	:Master Carton		1 1 ^S
	105		0283	018	Envelope Sub Ass'y :Poly Cover		1
•	105-1	511	9434		:Inst. Manual		1
•	105-2	394			Battery(R6P)		1
	105-3		2108		:AC Conn. with Plug		1
•	105-4	231	1914		Loop Antenna		1
	105-5		0023		FM Ant. Ass'y		1
•	105-7		6471		13 P System Connector		1
~	105-7		6316		15 P System Connector		1
			•		-		1
••	105-9	499	9711	009	Remocon	RC-180	1

(75) (75) (25) (19) (14)

EXPLO

3

2

NOTE ON PARTS LIST

- Part indicated with the mark "®" are not always in stock and possibly to take a long period of time for suppli supplying of part may be refused.
- When ordering of part, clearly indicate "1" and "I" (i) to avoid mis-supplying.
- Ordering part without stating its part number can not be supplied.
 Part indicated with the mark "★" is not illustrated in the exploded view.

Parts marked with this symbol \triangle \Longrightarrow have critical characteristics. Use ONLY replacement parts recommended by the manufacturer.

В

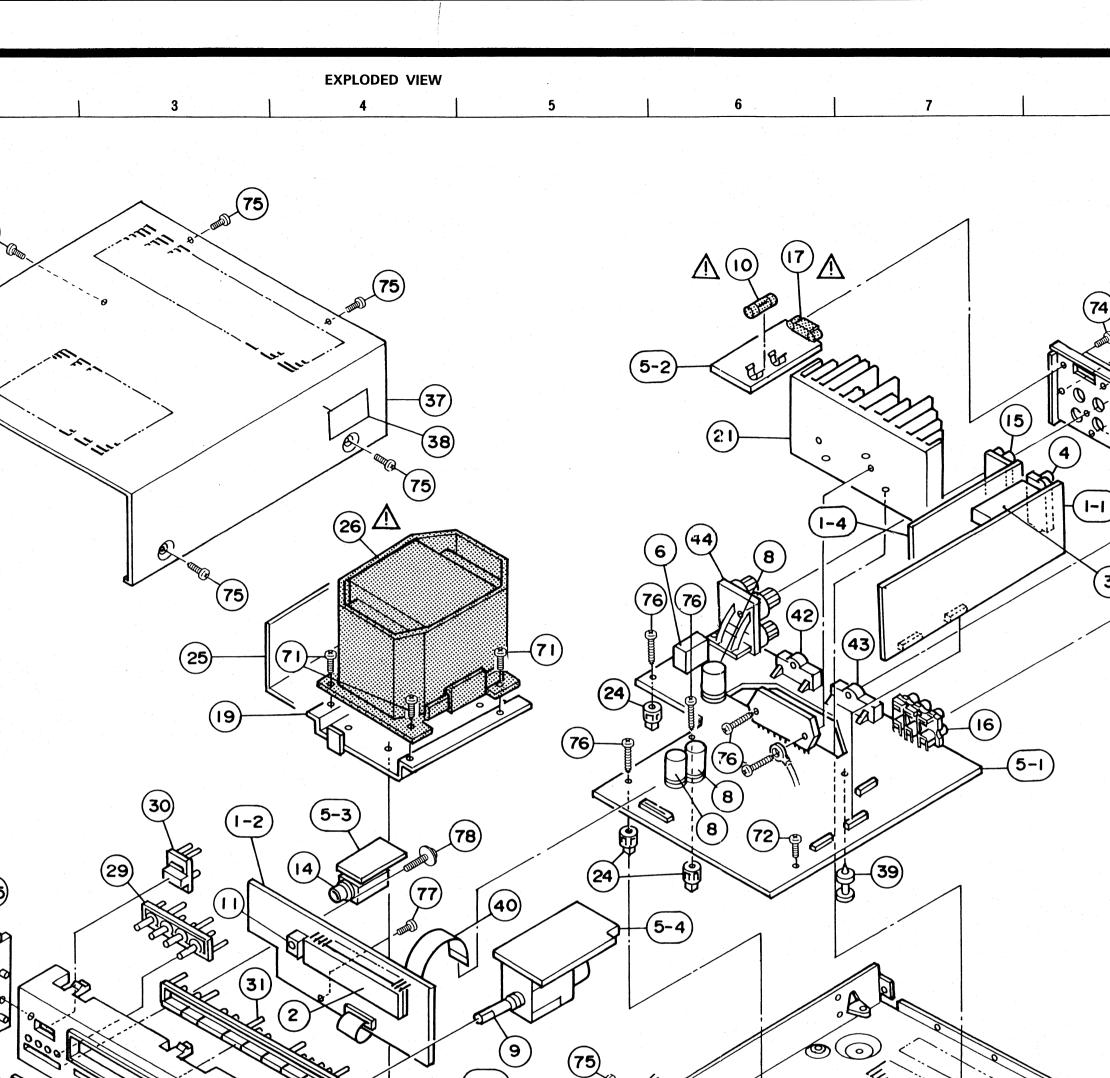
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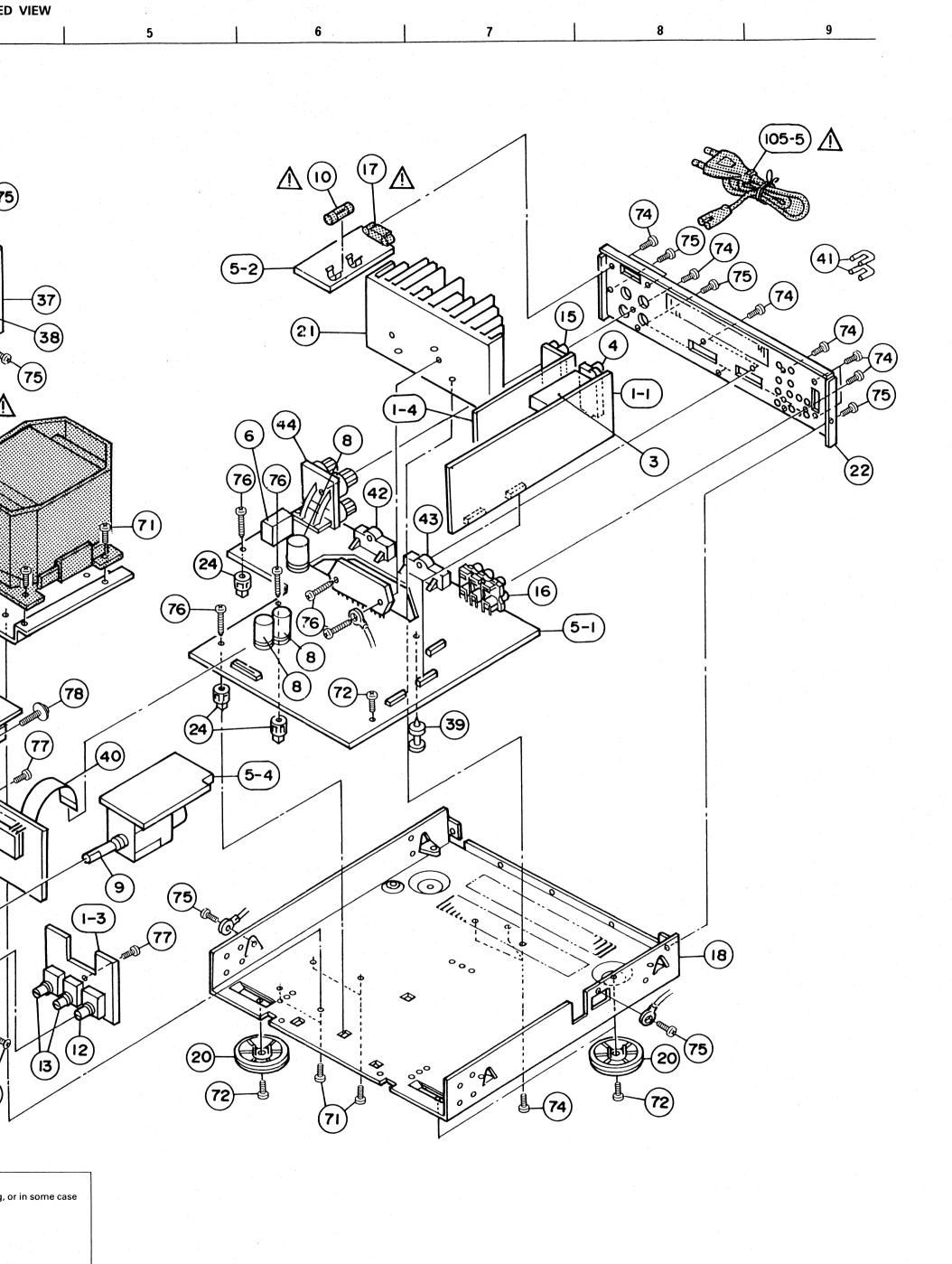
are not always in stock and possibly to take a long period of time for suppling, or in some case

10

ndicate "1" and "I" (i) to avoid mis-supplying. part number can not be supplied.
" is not illustrated in the exploded view.

have critical characteristics.

nmended by the manufacturer.

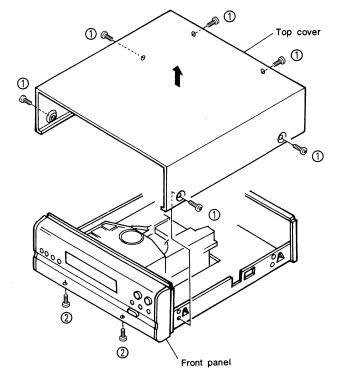


DISASSEMBLY PROCEDURES

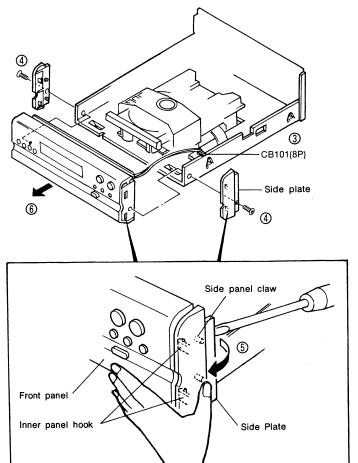
(Follow these procedures in reverse order to reassemble.)

1. Removing the top cover and front panel

- ① Remove the six screws which fasten the top cover.
- Remove the two screws of the bottom side which fasten the front panel.



- ③ Disconnect connector CB101(8P), which is attached to the main unit.
- Remove the 2 screws which fasten the side plate (L), (R).
- (5) While disengaging in the direction of the arrow the tabs of the side plate and the holes of the main chassis (with a flat-bladed screwdriver).
 - Use your fingers to push out the hook of the inner panel from the side plate in the direction of the arrow.
 - Using the same method for the left side, remove the side plate.
- 6 Remove the front panel in the direction of the arrow.



2. Removal of the Various Units

Control Unit (KU-9334-2)

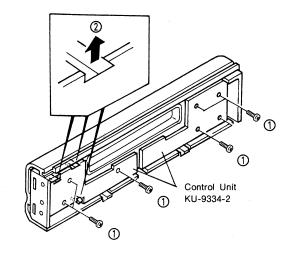
- ① Remove the seven screws which fasten the Control unit and remove the board in the direction of the arrow.
- ② Detach the inner panel hook's catch in the direction of the arrow.

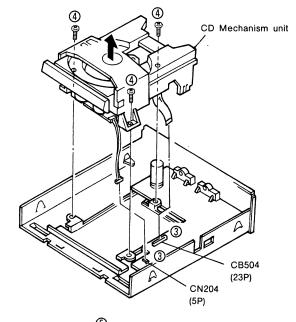
3. Removal of the CD Mechanism Unit

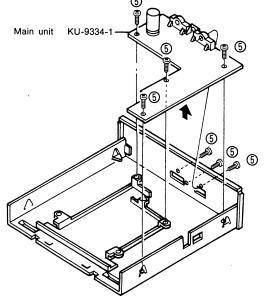
- ③ Disconnect connectors CN204(5P) and CB504(23P) which are attached to the main unit.
- Remove the three screws which fasten the CD mechanism unit and remove the mechanism unit in the direction of the arrow.

Main Unit (KU-9334-1)

(5) Remove the nine screws which fasten the main unit and remove the board in the direction of the arrow.







CONFIRMING METHOD OF SERVO

A microcomputer adopted to this unit has the service programs so as to perform confirming more easily with the operation buttons. Digital servo adopted to this unit is became automatic adjustment status in focus gain and tracking gain.

1. Actuating the Service Program

Disconnect 15P system connector of the main unit, and while pressing the PLAY and CPEN/CLOSE buttons at the same time, switch on the system power. The power will be supplied automatically in 2 to 3 seconds, the display of the receiver will indicate "01", and the system will enter the service mode.

NOTE: Once the service program starts the operation buttons cannot be used for normal operation.

2. Operation Function at Service Program Actuation

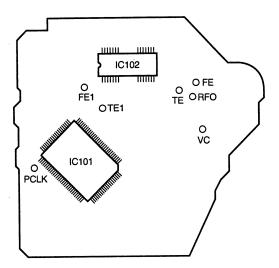
Button Operation	Operation Function	Explanation	
▲ OPEN/CLOSE	Opens or closes disc holder button.	Open or closes only when disc is stopped.Operate other keys after open or close.	
■ STOP	Stops system function.	 Displays track number [] . Press when adjustment completed or do it again. 	
▶ PLAY	Starts Focus servo and disc turns when the PLAY button is pushed while track number 01 is displayed.	 Push to check the tracking offset. When completed, displays track number □2 → □3 (□2: automatic adjustment). 	
	Starts Focus servo, Tracking servo, Slide servo and Spindle servo when the PLAY button is pushed while track number 03 is displayed.	Push to check the HF level. When completed, displays track number □니. !!!	
II PAUSE	Displays a result of Focus gain automatic adjustment when the PAUSE button is pushed while track number 03 is displayed.	When completed, Display shows: TRACK TIME	
	Displays a result of Tracking gain automatic adjustment when the PAUSE button is pushed while the result of the automatic focus gain adjustment is displayed.	• When completed, Display shows: TRACK TIME 2- XX XX TIME display shows automatic adjustment value. Displays: 0 27~00 0 or 00 EE	
Other Buttons	Unable to obtain normal function.	 Never attempt to operate the buttons other than the above. If the buttons are erroneously pressed, promptly turn OFF the power switch. 	

(Caution)

• During the service program is in operation, do not use remote control.

3. Confirming Method

- (1) Required Measuring Equipment
 - 1) Dual-trace oscilloscope
 - 2) Test disc: CA-1094
- (2) Check Point
 - CD Mechanical unit PWB (pattern view)



(3) Confirming Procedure

- 1) Actuate the service program.
- 2) Check the value of Focus gain automatic adjustment.
- 3) Check the value of Tracking gain automatic adjustment.
- 4) Check for Tracking offset.
- 5) Finish the service program and return the mode to normal operation (turn ON the power switch in normal manner).
- 6) Check for HF level.

(4) Confirming Focus Gain

- 1) Press PLAY button. (Track No. indication 3)
- 2) Press II PAUSE button. (Track No. indication /-)
- 3) Check for automatic adjustment value.

Automatic adjustment value: 00 82 ~ 00 34 (normal temperature) (Test disc: CA-1094)

01 04 \sim 00 28 (0°C \sim 40°C)

Note: As it is a possibility of abnormality in pick-up when automatic adjustment value is 00 EE or less than 00 27 execute the confirmation for pick-up according to pick-up replacement standard.

If there is no abnormality in pick-up as described in pick-up replacement standard notes, no problem will occur for disc playback even though the automatic adjustment value is 00 EE or less than 00 27

(5) Confirming Tracking Gain

- 1) After checking the focus gain in (4) press II PAUSE button. (Track No. indication 2).
- 2) Check for automatic adjustment value.

Automatic adjustment value: 00 81 ~ 00 23 (normal temperature) (Test disc: CA-1094)

01 03 \sim 00 18 (0°C \sim 40°C)

Note: As it is a possibility of abnormality in pick-up when automatic adjustment value is 00 EE or less the 00 22 execute the confirmation for pick-up according to pick-up replacement standard.

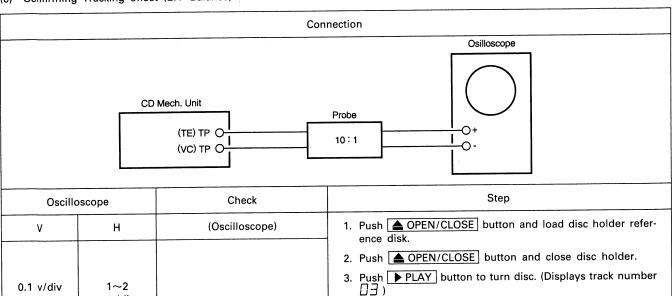
If there is no abnormality in pick-up as described in pick-up replacement standard notes, no problem will occur for disc playback even though the automatic adjustment value is 00 EE or less than 00 22

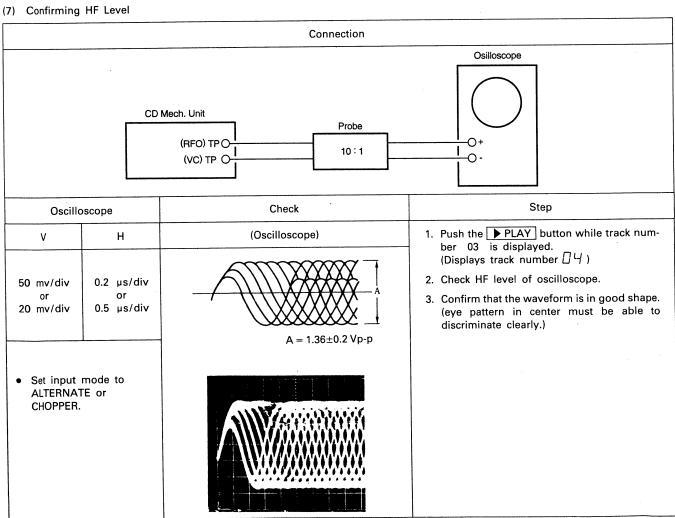
4. Short (+)(-) of oscilloscope and check the base line. 5. Confirm that upper and lower amplitude of the waveform is

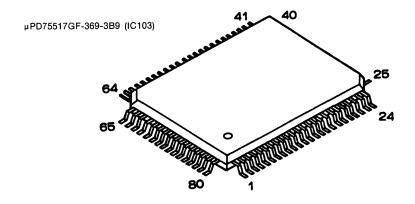
symmetric against 0V.

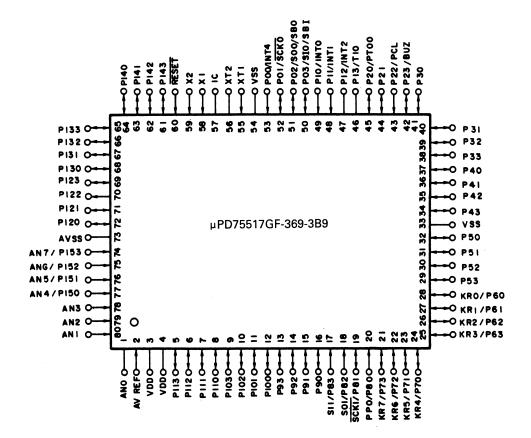
(6) Confirming Tracking offset (E/F Balance)

ms/div







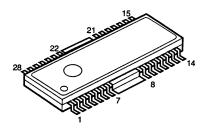


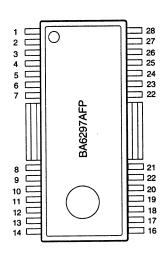
• Pin Description

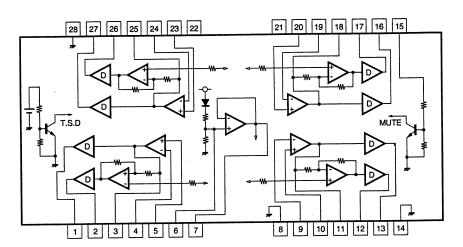
Pin No.	Name	Port	1/0	Function	Operation Mode	Pin No.	Name	Port	1/0	Function	Operation Mode
1		AN0		Not used		41	SCLK	P30	OUT	Clock for SENS serial data read out	
2		AVREF		Not used		42	DATA	P23	OUT	LSI control	
3		VDD		+5 V power supply		43	XLT	P22	OUT	LSI control	
4		VDD		+5 V power supply		44	CLK	P21	OUT	LSI control	
5		P113		Not used		45	LASER	P20	OUT	Laser diode on/off	H = ON
6		P112		Not used		46	SENS	P13	IN	Use for SENS surveillance	
7		P111		Not used		47	GFS	INT2	IN	Used for GFS surveillance	
8		P110		Not used		48	SCOR	INT1	IN	Used for SCOR surveillance	
9	XRST	P103	OUT	LPeripheral IC reset	L→H	49	RXD	INT0	IN	RXD surveillance and reception	H→L→H
10	-	P102		Not used		50	SUB Q	SI0	IN	Used for sub code reception	H→L→H
11		P101		Not used		51		SO0		Not used	
12		P100		Not used		52	SQCK	SCK0	OUT	Clock used for sub code reception	
13		P93		Not used		53	DSPENB	INT4	IN	Display transmission approval surveillance, L = Approval	
14		P92		Not used		54	GND	VSS			
15	PTSEARCH	P91		Outputs "H" during high-speed search	L→H→L	55		XT1		Not used; connected to GND	
16		P90		Not used		56		XT2		Not used	
17	DISPTRIG	SI1	IN	Display communications start trigger	H→L	57		IC		Not used; connected to GND	
18	DISPDATA	S01	OUT	Data line for LCD		58		X1		Ceramic oscillator, 4.00 MHz	
19	DISPCLK	SCK1	OUT	Communications clock for the display		59		X2		Ceramic oscillator	
20		PP0/P80		Not used		60		RESET	IN	Connected to RESET IC	L→H
21		KR7		Not used		61	FOK	P143	IN	Used for FOK surveillance	
22	KS2	KR6	оит	Key scan (Edit Line)	L→H→L	62	SWOP	P142	IN	Used for Open Switch surveillance	L = Open
23	KS3	KR5	OUT	Key scan (FF Line)	L→H→L	63	SWCL	P141	IN	Used for Close Switch surveillance	L = Close
24	KS0	KR4	оит	Key scan (OP/CL Line)	L→H→L	64		P140		Not used	
25		KR3/P63		Not used		65	CLS	P133	OUT	Tray Close	H = Close
26		KR2/P62		Not used		66	OPN	P132	OUT	Tray Open	H = Open
27		KR1/P61		Not used		67	DMUTE	P131	оит	Digital mute on/off	L→H→L
28		KR0/P60		Not used		68	TXD	P130	OUT	Auto function transmission	
29		P53		Not used		69		P123		Not used	
30		P52		Not used		70	AMUTE	P122	OUT	Analog mute on/off, H = Off	Н
31		P51		Not used		71	ЕМРН	P121	OUT	Emphasis on/off, H = On	
32		P50		Not used		72		P120		Not used	
33	GND	vss		0 volts		73	GND	AVSS			
34		P43	IN	Not used		74	KR4	P153	IN	Key input	
35	SEL	P42	IN	Auto power off select	H = Auto mode	75	KR3	P152	IN	Key input	
36	CD-G	P41	IN	CD-G connection check, H = Connection		76	KR2	P151	IN	Key input	
37		P40	IN	Not used		77	KR1	P150	IN	Key input	
38		P33		Not used		78		AN3		Not used	
39		P32		Not used		79		AN2		Not used	
40		P31		Not used		80		AN1		Not used	

SEMICONDUCTORS

● IC's BA6297AFP







T.S.D: thermal short down D: driver buffer

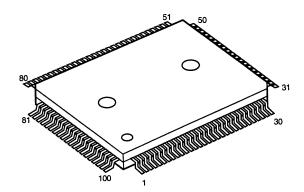
BA6297AFP Terminal Function

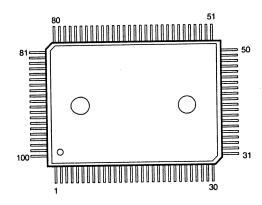
Pin No.	Symbol	1/0	Function			
1		0	CH1 output terminal (+).			
2		0	CH1 output terminal (-).			
3		0	CH1 Pre-Amplifier output terminal.			
4		ı	CH1 Pre-Amplifier negative input terminal.			
5		1	CH1 Pre-Amplifier positive input terminal.			
6			Internal Vref-Amplifier resistor bias terminal.			
7		0	Internal Vref-Amplifier output terminal.			
8	GND		Vref-Amplifier and constant current ground.			
9		ı	CH2 Pre-Amplifier positive input terminal.			
10		I	CH2 Pre-Amplifier negative input terminal.			
11		0	CH2 Pre-Amplifier output terminal.			
12		0	CH2 output terminal (-).			
13		0	CH2 output terminal (+).			
14	GND		CH2 and CH3 drive ground.			

Pin No.	Symbol	1/0	Function				
15		1	Driver mute control terminal.				
16		0	CH3 output terminal (+).				
17		0	CH3 output terminal (-).				
18		0	CH3 Pre-Amplifier output terminal.				
19		ı	CH3 Pre-Amplifier negative input terminal.				
20		ı	CH3 Pre-Amplifier positive input terminal.				
21	Vcc		CH2 and CH3 driver power supply.				
22	Vcc		CH1 and CH4 driver power supply.				
23		ı	CH4 Pre-Amplifier positive input terminal.				
24		1	CH4 Pre-Amplifier negative input terminal.				
25		0	CH4 Pre-Amplifier output terminal.				
26		0	CH4 output terminal (-).				
27		0	CH4 output terminal (+).				
28	GND		CH1 and CH4 driver ground.				

Note: Each driver output polarity is reference to Pre-Amplifier output terminal polarity (+).

CXD2515Q





CXD2515Q Terminal Function

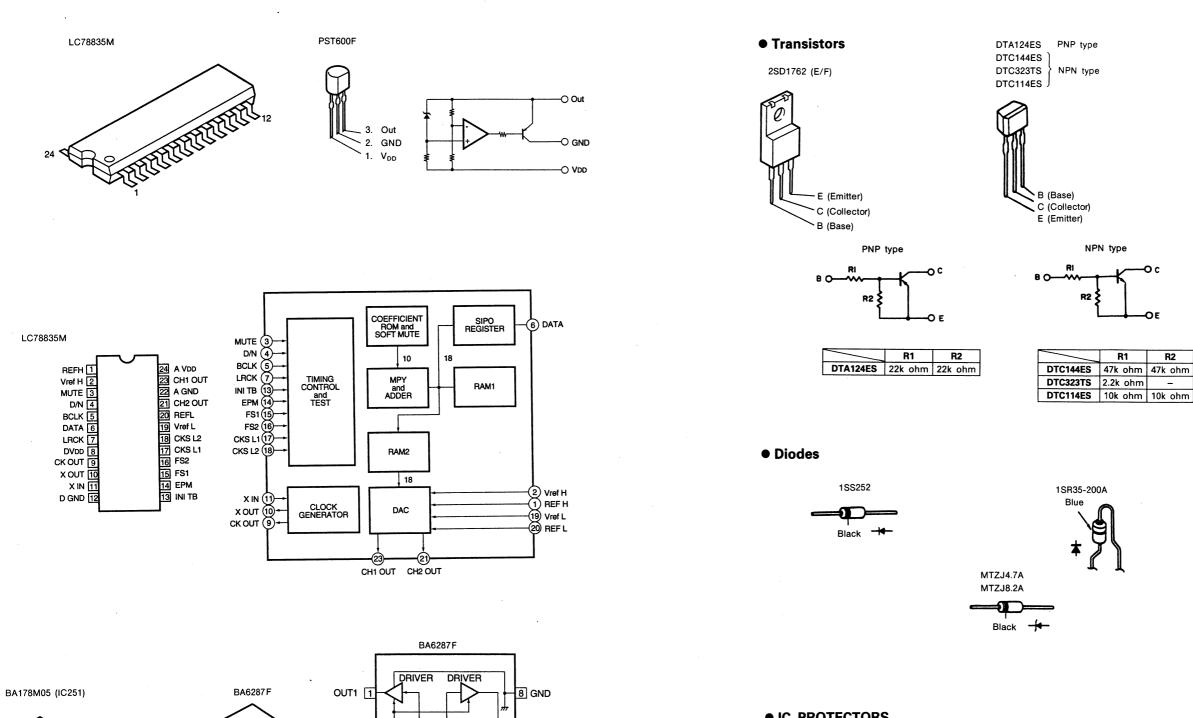
XD2515Q	Terminal Fur	nction						
Pin No.	Symbol	1/0	Function					
1	SRON	0	Sled drive output signal.					
2	SRDR	0	Sled drive output signal.					
3	SFON	0	Sled drive output signal.					
4	TFDR	0	racking drive output signal.					
5	TRON	0	racking drive output signal.					
6	TRDR	0	Tracking drive output signal.					
7	TFON	0	Tracking drive output signal.					
8	FFDR	0	Focus drive output signal.					
9	FRON	0	Focus drive output signal.					
10	FRDR	0	Focus drive output signal.					
11	FFON	0	Focus drive output signal.					
12	vcoo	0	Osc. circuit output for analog EFM PLL.					
13	VCOI	T	Osc. circuit output for analog EFM PLL.					
14	TEST	ī	Test terminal, normal GND.					
15	DVss	-	Digital ground.					
16	TES2	ı	Test terminal, normally GND.					
17	TES3	1	Test terminal, normally GND.					
18	PDO	0	Change pump output for analog EFM PLL.					
19	VPCO	0	PLL charge pump output for variable pitch.					
20	VCKI		Clock input from external VCO for variable pitch.					
21	AVD2	-	Analog power supply.					
22	IGEN	ī	Power supply terminal for OP amplifier.					
23	AVS2	_	Analog ground.					
24	ADII	1	A/D converter input terminal.					
25	ADIO	0	OP amplifier output terminal.					
26	RFDC	1	RF signal input.					
27	TE	I	Tracking error signal input.					
28	SE	ī	Sled error signal input.					
29	FE	1	Focus error signal input.					
30	VC	1	Middle point voltage input terminal.					
31	FILO	0	Filter output for master PLL.					
32	FILI	T	Filter input for master PLL.					
33	PCO	0	Charge pump output for master PLL.					
34	CLTV	T	VCO control voltage input for master.					
35	AVSI	-	Analog ground.					
36	RFAC	1	EFM signal input.					
37	BIAS	1	Asymmetry circuit constant current output.					
38	ASY1	1	Asymmetry comparator voltage input.					
39	ASY0	0	EFM full swing output.					
40	AVDI	-	Analog power supply.					

Pin No.	Symbol	1/0	Function
41	DV_DD	T -	Digital power supply.
42	ASYE		Asymmetry circuit ON/OFF.
43	PSSL	1	Mode shift input of audio data output.
44	WDCK	0	48 bit slot D/A interface word clock.
45	LRCK	0	48 bit slot D/A interface LR clock.
46	DATA	0	DA16 output at PSSL=1, 48 bit slot serial data at PSSL=0.
47	BCLK	0	DA15 output at PSSL=1, 48 bit slot bit clock at PSSL=0.
48	64DATA	0	DA14 output at PSSL=1, 64 bit slot serial data at PSSL=0.
49	64BCLK	0	DA13 output at PSSL=1, 64 bit slot bit clock at PSSL=0.
50	64LRCK	0	DA12 output at PSSL=1, 64 bit slot LR clock at PSSL=0.
51	GTOP	0	DA11 output at PSSL=1, GTOP output at PSSL=0.
52	XUGF	0	DA10 output at PSSL=1, XUGF output at PSSL=0.
53	XPLCK	0	DA09 output at PSSL=1, XPLCK output at PSSL=0.
54	GFS	0	DA08 output at PSSL=1, GFS output at PSSL=0.
55	RFCK	0	DA07 output at PSSL=1, RFCK output at PSSL=0.
56	C2PO	0	DA06 output at PSSL=1, C2PO output at PSSL=0.
57	XRAOF	0	DA05 output at PSSL=1, XRAOF output at PSSL=0.
58	MNT3	0	DA04 output at PSSL=1, MNT3 output at PSSL=0.
59	MNT2	0	DA03 output at PSSL=1, MNT2 output at PSSL=0.
60	MNT1	0	DA02 output at PSSL=1, MNT1 output at PSSL=0.
61	MNT0	0	DA01 output at PSSL=1, MNT0 output at PSSL=0.
62	XTAI	1	X'tal Osc. circuit input.
63	XTAO	0	X'tal Osc. circuit output.
64	XTSL	1	X'tal select input terminal.
65	DVss	-	Digital ground.
66	FSTI	1	2/3 cycle input of Pin 62, 63
67	FSTO	0	2/3 cycle output of Pin 62, 63
68	C4M	0	4.2336 MHz output.
69	C16M	0	16.9344 MHz output.
70	MD2	<u> </u>	Digital-Out ON/OFF control terminal.
71	DOUT	0	Digital-Out output terminal.
72	EMPH	0	Playback disc emphasis mode output.
73	WFCK	0	WFCK output.
74	SCOR	0	Sub code sync output terminal.
75	SBSO	0	Sub P~W serial output.
76	EXCK		Clock input for SBSO read out.
77	SUBQ	0	Sub Q 80 bit output.
78	SQCK	1	Clock input for SQSO read out.
79	MUTE		Mute shift terminal.
80	SENS	0	SENS output.
81	XRST		System reset.
82	DIRC	1 -	Using at 1 track jump.
83	SCLK	1 '	Clock for SENS serial data read out.
84	DFSW	1-	DFCT shift terminal.
85	ATSK	!	Anti-shock terminal.
86	DATA	+	Serial data input from CPU.
87	XLAT	1.1.	Latch input from CPU.
88	CLOK	1 1	Serial data transfer clock input from CPU.

2SA933S(S)

B (Base) C (Collector)

E (Emitter)



7 OUT2

6 Vref

5 RIN

VIN 2

Vcc 3

FIN 4

1 : Output 2 : GND 3: Input

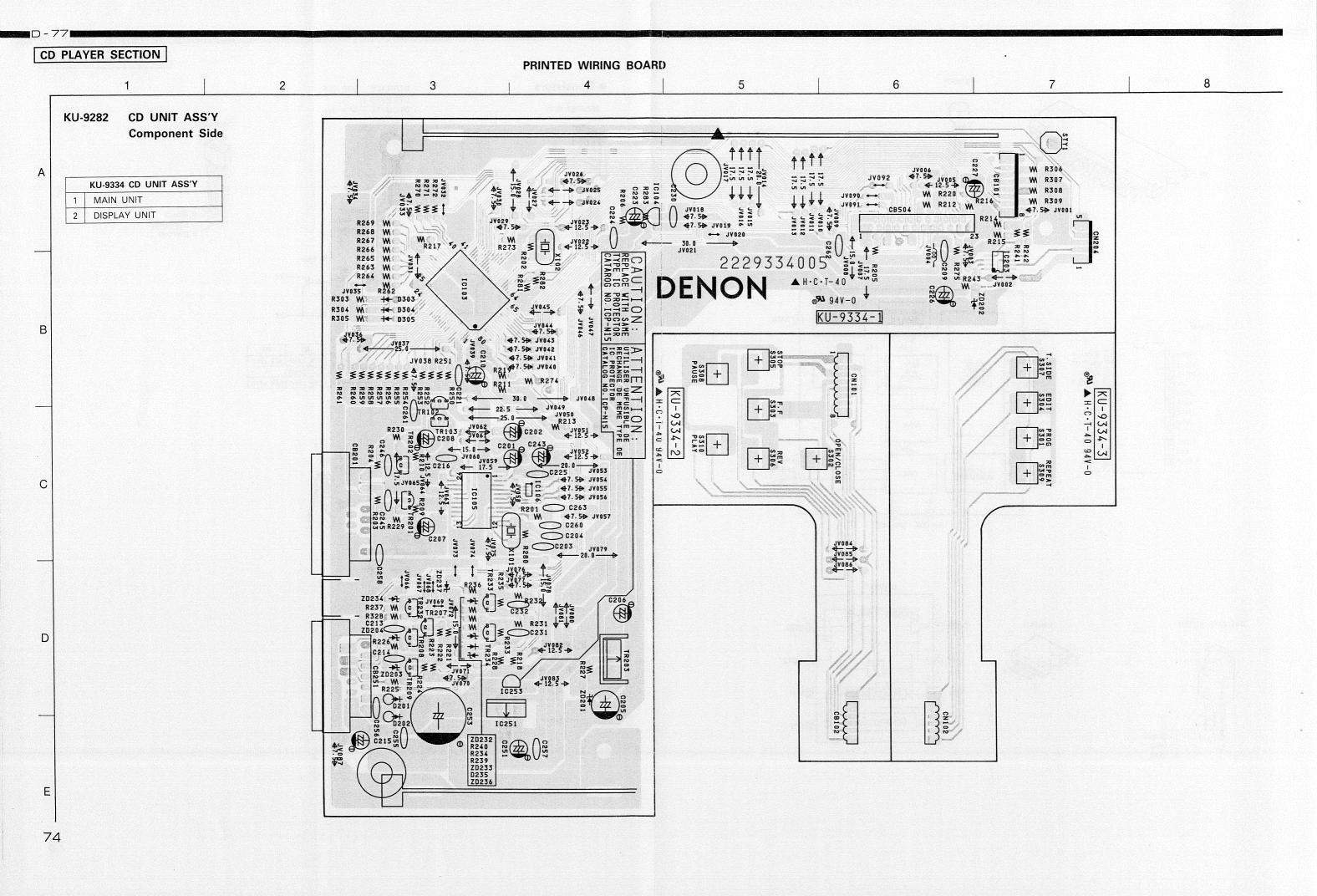
POWER SAVE

CONTROL LOGIC



ICP-N15 (IC253)





5 6 8 Pattern Side R306 - W R307 • W • R220 - W-R308 - W -R309 - W €-W- R268 R267
R266
R266
R265
R263
R263 R262 10103 0303 • 10 • W • R303 D304 • N • R304 D305 • N • R305 KU-9334-1 STO P S305 PAUSE \$308 TRIO2 T % TRIO3 T % C208 R230 PLAY \$310 REV \$306 C243 C201 С KU-9334-3 KU-9334-2 C203 -1-TR237

D 2D234

R237

R328

TR208

TR207

TR207

TR207

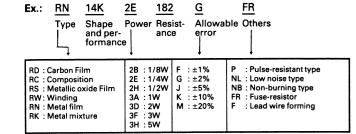
R266 €206 + D TRZ03 812H C253 SYSTEM CONN-2 R240 R234 R234 R239 D Z Z D235 D Z Z D235 Z D236 C205 ZD201 D 201 • 14 • 9 • 1 m CBIO2 + 11 · C215 Ε

NOTE ON PARTS LIST

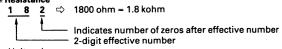
- Part indicated with the mark "●" are not always in stock and possibly to take a long period of time for suppling, or in some case supplying of part may be refused.
- When ordering of part, clearly indicate "1" and "I" (i) to avoid mis-supplying.
- Ordering part without stating its part number can not be supplied.
- Part indicated with the mark "\pm' is not illustrated in the exploded view.
- Not including Carbon Film ±5%, 1/4W Type in the P.W. Board parts list. (Refer to the Schematic Diagram for those parts.)

Parts marked with this symbol \triangle with this symbol \triangle have critical characteristics. Use ONLY replacement parts recommended by the manufacturer.

Resistors



* Resistance



· Units: ohm

1 R	2 ⇔	1.2 ohm
	<u> </u>	1-digit effective number. 2-digit effective number, decimal point indicated by R.
• Units:		2 a.g

* Capacity (electrolyte only)

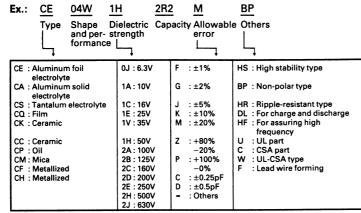
2 2 R ⇒ 2200 µF - Indicates number of zeros after effective number. - 2-digit effective number.

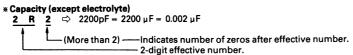
• Units: μF

76

2 R	2	\Rightarrow	2.2 μF
	<u>L</u>		1-digit effective number. 2-digit effective number, decimal point indicated by R.
• Units:			Z digit offocition name of the period and a second

Capacitors





• Units: μF

		•					
2	2	1	⇒ 2	220pF			
		Ł		1) ———		effective	number.

Units: pF

KU-9334 PARTS LIST OF UCD-77

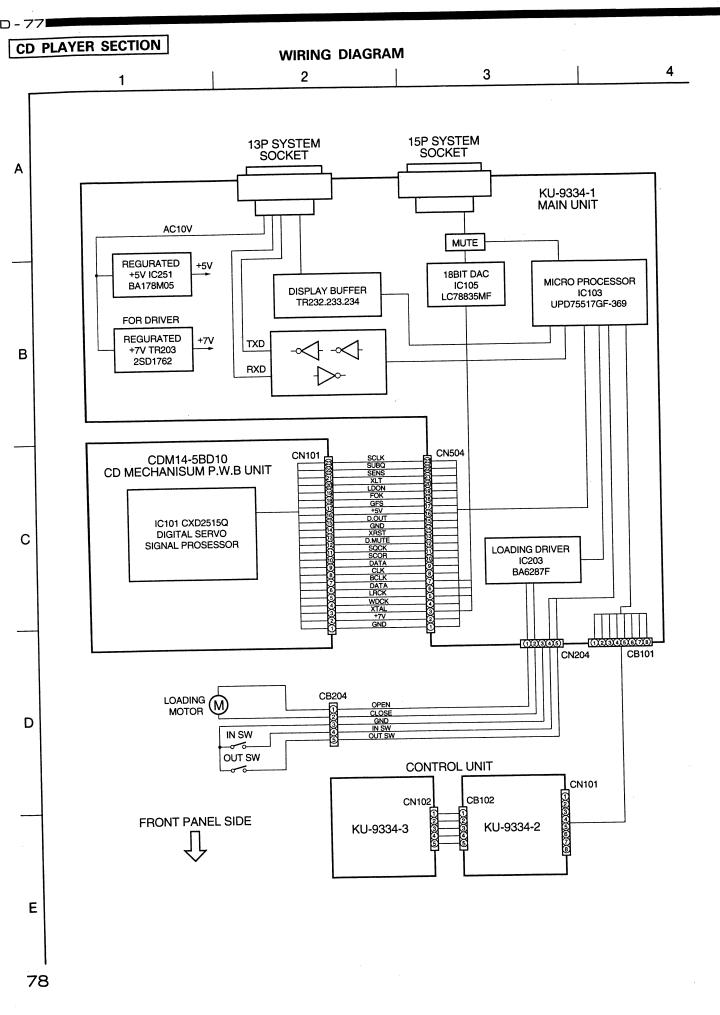
Ref. No.	D.	art No.		Part Name	Remarks		Ref. No.	F	art No	D.	Part Name	Remarks	Qʻt	y
SEMICON	<u> </u>		ROI		Hemarks	\dashv	CN101	 	2612		8 P KR-DA Conn. Cord WT		1	_
IC103		2233 0		IC UPD75517GF369		\dashv								
IC104	1	1026 9	- 1	IC PST600F			CB101	205	0343	087	8 P Conn. Base(KR-PH)		1	
IC105	262	1824 9	06	IC LC78835M										
IC106	262	2257 9	09	IC TC4S81F TE85L			CB201	1	8284		15 P System Socket		1	
							CB204	1	0829		5 P CT Conn. Base		1	- 1
IC203	ł	0994 9	- 1	IC BA6287F			CB251	205	0730	056	13 P System Socket(BU)		1	
IC251	i	1024 0	- 1	IC BA178M05			CDE04	205	0990	002	23 P FFC Conn. Base		1	
IC253	268	0073 9	05	IC ICP-N15			CB504	1	0452		Style Pin		;	
TD102	260	0020 0	06	Transistor DTC114ES	Built in Resistor			203	0432	017	Otyle I III		1	
TR102 TR103	1	0020 9 0063 9	- 1	Transistor DTA124ES	Built in Resistor			412	9483	009	Earth Plate		1	
111100	203	0000	ا "	Transistor BTATE4E0	Dant III Hoolotoi									
TR201,202	269	0072 9	09	Transistor DTC323TS										
TR203	1	0120	- 1	Transistor 2SD1762(E/F)										
TR207~209	269	0040 9	02	Transistor DTC144ES	Built in Resistor									
TR232	269	0020 9	06	Transistor DTC114ES	Built in Resistor									
TR233,234	271	0192 9	05	Transistor 2SA933S(S)										
D201,202	1	0553 9	- 1	Diode 1SR35-200A(T93X)										
D235	1	0616 9	- 1	Diode 1SS252										
D303~305	2/6	0616 9	07	Diode 1SS252										
ZD201	276	0644 9	24	Zener Diode MTZJ8.2A										
ZD201	1	0643 9	- 1	Zener Diode MTZJ4.7A										
ZD203,204	1	0644 9	- 1	Zener Diode MTZJ8.2A										
ZD232~234	1	0644 9	- 1	Zener Diode MTZJ8.2A										
ZD236,237	1	0644 9	1	Zener Diode MTZJ8.2A										
CAPACIT	ORS C	GROUP				\Box								
C201,202	!	4254 9	- 1	Electrolytic 10 µ F/16V	CE04W1C100M(SMI	. 1								
C203,204	1	4536 9	- 1	Chip Ceramic 22 pF/50V	CC45SL1H220J(DD-	- 1								
C205	1	4254 9	- 1	Electrolytic 220 µ F/16V	CE04W1C221M(SMI	1								
C206~208	1	4254 9 1181 9	- 1	Electrolytic 10 µ F/16V	CE04W1C100M(SMI CK45F1H103Z(DD-3	. 1								
C209 C210	ı	4252 9	- 1	Chip Ceramic 0.01 µ F/50V Electrolytic 100 µ F/10V	CE04W1A101M(SMI	. 1								
C213,214	i	1179 9	1	Chip Ceramic 470 pF/50V	CK45B1H471K(DD-									
C215	1	4260 9	1	Electrolytic 1 µ F/50V	CE04W1H010M(SM									
C216	1	1181 9	1	Chip Ceramic 0.01 µ F/50V	CK45F1H103Z(DD-3									
C221	1	1181 9		Chip Ceramic 0.01 µ F/50V	CK45F1H103Z(DD-3	. 1								
C223	254	4260 9	19	Electrolytic 0.22 µ F/50V	CE04W1HR22M(SM	E)								
C224,225	253	1181 9	04	Chip Ceramic 0.01 µ F/50V	CK45F1H103Z(DD-3	3)								
C226,227	1	4254 9		Electrolytic 10 µ F/16V	CE04W1C100M(SM									
C230	1	1181 9		Chip Ceramic 0.01 µ F/50V	CK45F1H103Z(DD-3	. 1								
C231,232		4538 9		Chip Ceramic 100 pF/50V	CC45SL1H101J(DD			Ì						
C243		4250 9	1	Electrolytic 220 µ F/5.6V	CE04W0J221M(SME									
C245,246 C251	1	4538 9 4252 9		Chip Ceramic 100 pF/50V Electrolytic 100 µ F/10V	CC45SL1H101J(DD CE04W1A101M(SM								İ	
C253		4255		Electrolytic 4700 µ F/16V	CE04W1C472MC(SN									
C255~258	1	1181 9		Chip Ceramic 0.01 µ F/50V	CK45F1H103Z(DD-3	1								
C260~262	1	1181 9		Chip Ceramic 0.01 µ F/50V	CK45F1H103Z(DD-3	٠ ١								
C263	253	1180 9	921	Chip Ceramic 1000 pF/50V	CK45B1H102K(DD-	3)								
OTHER	GRO	UP				Q'ty								
		-		(P.W.Board)		(1)								
V4.04	000	0000		D	0044004044	.								
X101	1	0200		Ceramic Resonator	CSA4.00MGW-TF01 CST16.93MX	1								
X102	399	0191	903	Ceramic Resonator	CS110.93WA	'								
SW301~310	212	5604	907	Tact Switch		11								
	1-:-			Tuoi omnon										
	1													
L				L			L				1	1		_

When the dielectric strength is indicated in AC, "AC" is included after the dielectric strength value.

PARTS LIST OF CD MECHANISM UNIT SA4 6494 32A CD MECHANISM P.W.B. UNIT ASS'Y

\$16 4572 111 LOADING P.W.B. UNIT ASS'Y

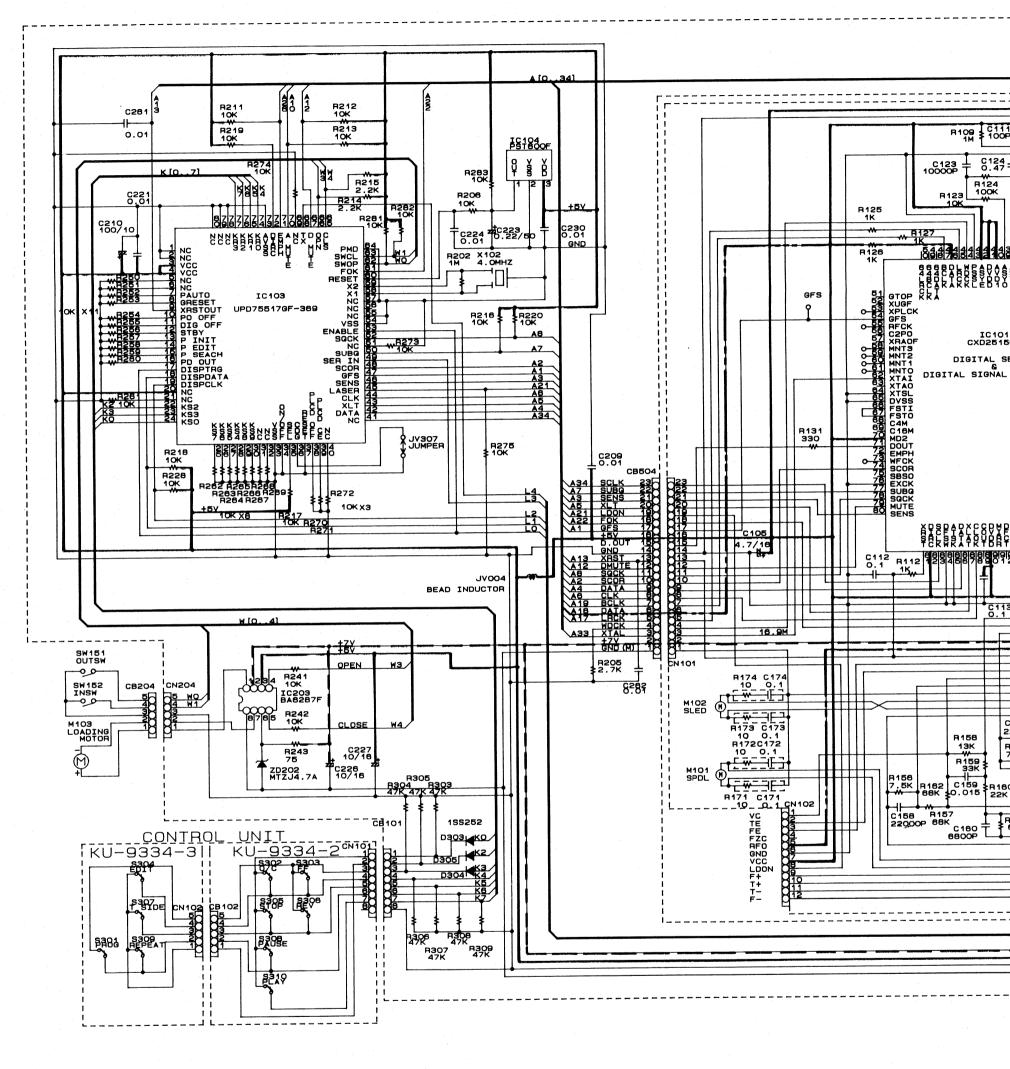
Ref. No.	Part No.	Part Name	Remarks	Ref. No.	Part No.	Part Name	Remarks
SEMICON	NDUCTORS GRO	UP		OTHER (GROUP		
IC101	262 1879 003	IC CXD2515Q		S151	S15 7208 511	Leaf Switch (Limit)	
IC102	926 0000 100	IC BA297AFP		S152	S15 7208 511	Leaf Switch (Limit)	
RESISTO	RS GROUP (Not	included Carbon Film ±5% r to the Schematic Diagram	o, 1/4W Type. n for those Parts.)	CN151	S15 6894 311	5 P Connector Base (L Type)	
R101	247 0010 929	Chip Carbon 15 kohm 1/10W	RM73B153J			, ,,	
R102	247 0012 927	Chip Carbon 100 kohm 1/10W	RM73B104J				
R103	247 0010 929	Chip Carbon 15 kohm 1/10W	RM73B153J				
R104	247 0011 902	Chip Carbon 33 kohm 1/10W	RM73B333J				
R105	247 0012 927	Chip Carbon 100 kohm 1/10W	RM73B104J				
R106,107	247 0008 960	Chip Carbon 3.3 kohm	RM73B332J				
R108	247 0009 985	1/10W Chip Carbon 10 kohm 1/10W	RM73B103J				
R109	247 0014 967	Chip Carbon 1 Mohm	RM73B105J				
R110	247 0005 905	1/10W Chip Carbon 100 ohm 1/10W	RM73B101J				
R112	247 0003 303	Chip Carbon 1 kohm	RM73B102J				
R113,114	247 0010 929	1/10W Chip Carbon 15 kohm	RM73B153J				
R117,118	247 0010 929	1/10W Chip Carbon 15 kohm 1/10W	RM73B153J				
	247 0010 929	1/10W Chip Carbon 15 kohm	RM73B153J				
R121,122	l	1/10W Chip Carbon 10 kohm	RM73B103J				
R123	247 0009 985	1/10W Chip Carbon 100 kohm	RM73B103J				
R124	247 0012 927	1/10W Chip Carbon 1 kohm					
R125~127	247 0007 945	1/10W Chip Carbon 330 ohm	RM73B102J				
R131	247 0006 920	1 1/10W	RM73B331J				
R151~156	247 0009 956	Chip Carbon 7.5 kohm 1/10W	RM73B752J				
R157	247 0011 986	Chip Carbon 68 kohm	RM73B683J				
R158	247 0010 916	Chip Carbon 13 kohm 1/10W	RM73B133J				
R159	247 0011 902	Chip Carbon 33 kohm 1/10W	RM73B333J				
R160	247 0010 961	Chip Carbon 22 kohm 1/10W	RM73B223J				
R161	247 0101 980	Chip Carbon 4.7 ohm 1/10W	RM73B4R7J				
R162,163	247 0011 986	Chip Carbon 68 kohm 1/10W	RM73B683J				
CAPACIT	ORS GROUP						
C101	257 0008 941	Chip Ceramic 470 pF/50V	CK73B1H471K				
C102	257 0014 935	Chip Ceramic 0.1 µ F/25V	CK73F1E104Z				
C103	257 0008 941	Chip Ceramic 470 pF/50V	CK73B1H471K				
C105	S11 3515 521	Chip Ceramic 4.7 µ F/16V					
C106	S11 6434 611	Chip Ceramic 1 µ F/16V					
C107	S11 6450 511	Chip Ceramic 2.2 µ F/16V					
C108	257 0013 907	Chip Ceramic 0.047 µ F/50V	CK73F1H473Z				
C109	257 0009 908	Chip Ceramic 1500 pF/50V	CK73B1H152K				
C110	S11 6301 700	Chip Ceramic 4700 pF/50V					
C111	257 0004 961	Chip Ceramic 100 pF/50V	CC73SL1H101J				
C112,113	257 0014 935	Chip Ceramic 0.1 µ F/25V	CK73F1E104K				
C123	257 0012 966	Chip Ceramic 0.01 µ F/50V	CK73F1H103Z				
C124	S11 6400 511	Chip Ceramic 0.47 µ F/25V					
C151,152	257 0008 967	Chip Ceramic 680 pF/50V	CK73B1H681K				
C153	257 0014 935	Chip Ceramic 0.1 µ F/25V	CK73F1E104K				
C154	257 0014 906		CK73F1E334K	11			
C155,156	257 0008 967	I .	CK73B1H681K				
C157,158	257 0012 982	1 .	CK73F1H223Z				
C159	S11 6302 300	1 '	CK73B1H153K				1
C160	257 0012 953	1 '	CK73F1H682Z	11			
C161	257 0014 935	1 '	CK73F1E104Z				
OTHER (1		11			
CN101	S15 6886 511	23 P Connector Base		11			
CN102	S15 6879 511						1
S101	S15 7208 511						





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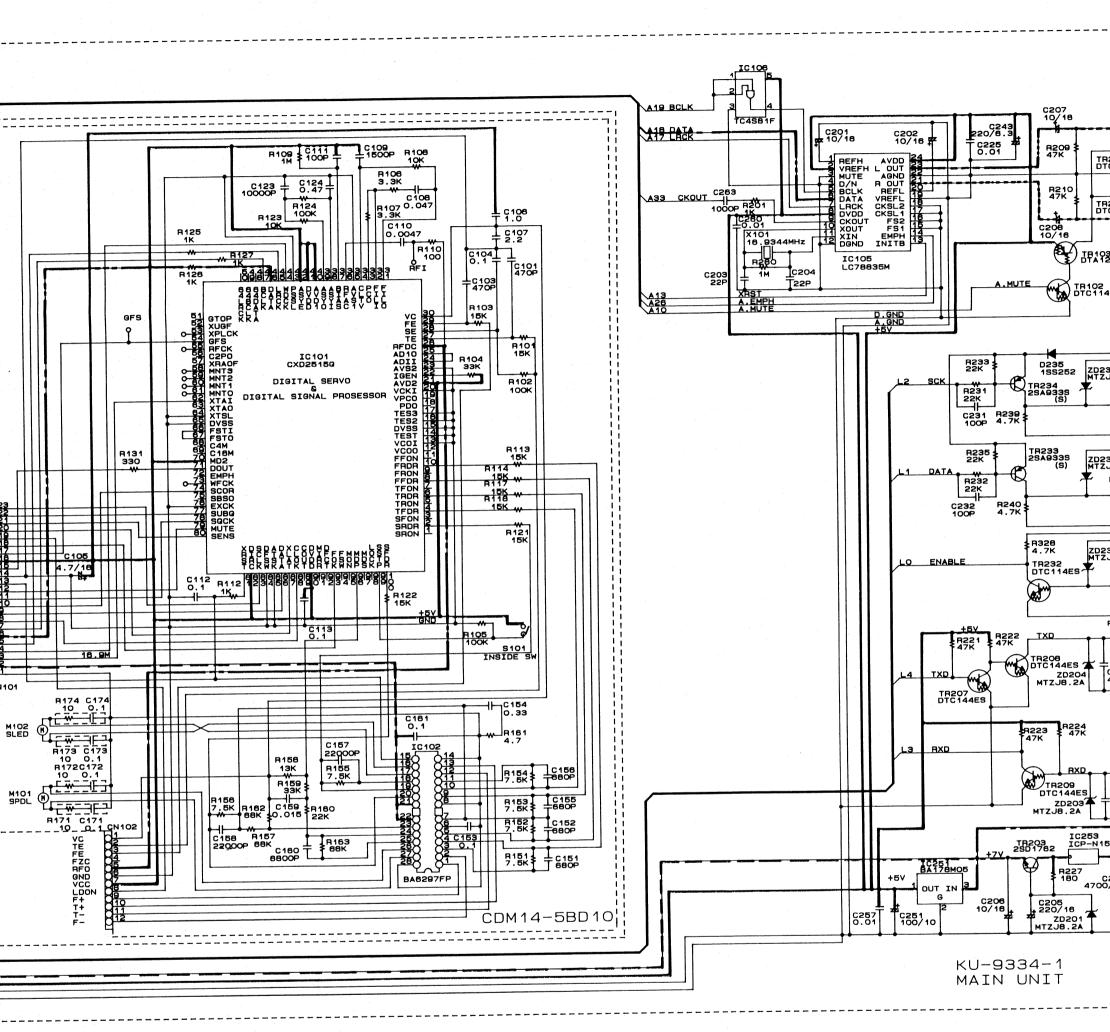


 WARNING:

CAUTION:
Before return
leakage curre
defective.
WARNING

DO NOT retu

5



d with this symbol riangle riangle have critical characteristics. eplacement parts recommended by the manifacturer.

CAUTION:

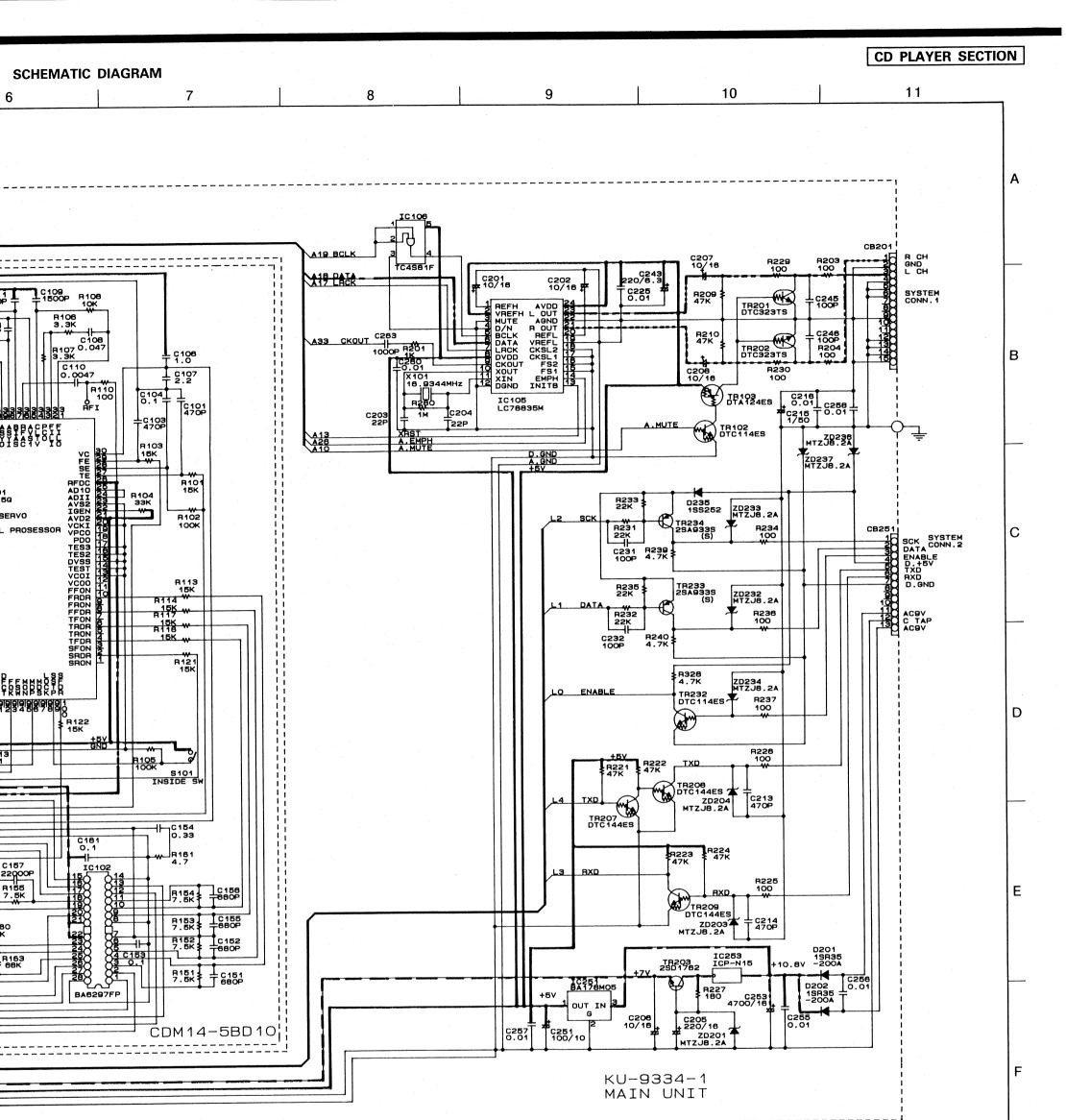
Before returning the unit to the customer, make sure you make either (1) a leakage current check or (2) a line to chassis resistance check. If the leakage current exceeds 0.5 milliamps, or if the resistance from chassis to either side of the power cord is less than 240 Kohms, the unit is defective.

WARNING

DO NOT return the unit to the customer until the problem is located and corrected.

NOTES

ALL RESISTANCE VALUES IN OHM K=1,00 ALL CAPACITANCE VALUES IN MICRO FAI EACH VOLTAGE AND CURRENT ARE MEA CIRCUIT AND PARTS ARE SUBJECT TO CH



rning the unit to the customer, make sure you make either (1) a leakage current check or (2) a line to chassis resistance check. If the rent exceeds 0.5 milliamps, or if the resistance from chassis to either side of the power cord is less than 240 Kohms, the unit is

urn the unit to the customer until the problem is located and corrected.

NOTES

ALL RESISTANCE VALUES IN OHM K=1,000 OHM M=1,000,000 OHM ALL CAPACITANCE VALUES IN MICRO FARAD P=MICRO-MICRO FARAD EACH VOLTAGE AND CURRENT ARE MEASURED AT NO SIGNAL INPUT CONDITION. CIRCUIT AND PARTS ARE SUBJECT TO CHANGE WITHOUT PRIOR NOTICE.

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PARTS LIST OF UCD-77 EXPLODED VIEW

F	Ref. No.	F	Part No	ο.	Part Name	Remarks	Q'ty
•	1	KU-	9334		Main Unit Ass'y		1 ^S
Ш	r- 1-1	İ			Main Unit		(1)
	L 1-2	l	_		Control Unit		(1)
i	2	254	4255	717	Chemicon 4700 µ F/16V		(1)
lacksquare	3	411	9115	316	:Main chassis		1
	4	104	0237	308	Foot Ass'y		4
lacksquare	5	105	9235	126	:Black Panel		1
	6	513	2358	007	:Laser Caution		1
	7	449	9037	004	:Mecha Holder(CD)		1
	8	337	0040	001	CD Mecha Unit		1
	9	412	2814	028	Card Spacer(L=10)		1
•	10	146	9348	315	Inner Panel		1
	11	113	9322	108	4 G Button		1
	12	113	9330	006	6 G Button		1
	13	144	9235	105	Front Panel		1
	14	146	9349	107	Loader panel(CD)		1
	15	146	9346	207	Side Plate(R)		1
	16	146	9347	206	Side Plate(L)		1
left	17	102	9043	018	:Top Cover		1
*	18	513	9390	000	:Rating Sheet		1
	19	204	8284	022	15 P System Socket		1
	20	205	0730	056	13 P System Socket(Bu)		1
*	21	203	8385	009	5 P DA-DA Conn. Cord(Amp)		1
	22	009	9058	005	23 P FF Cable		1
	SCREWS						
	51	473	7002	018	Tapping Screw(S) 3×8		11
	52	473	7015	018	Tapping Screw(S) 3×8	Black	14
	53	473	7015	005	Tapping Screw(S) 3×6	Black	3
	54	473	7500	044	Tapping Screw(P) 3×8	Black	2
	55	473	7505	007	Tapping Screw(P) 2.6×8		7
	56	473		800	FH Tapping Screw(S) 3×6		2
	PACKING	& A(CCESS	ORIE	S (Not included EXPLODE	O VIEW)	
	71	505	0241	005	Cabinet Cover		1
	72	503	9293	207	Cushion		1

В

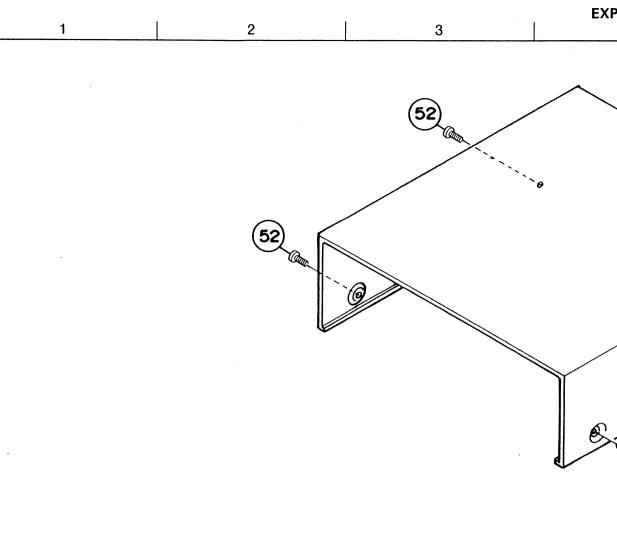
С

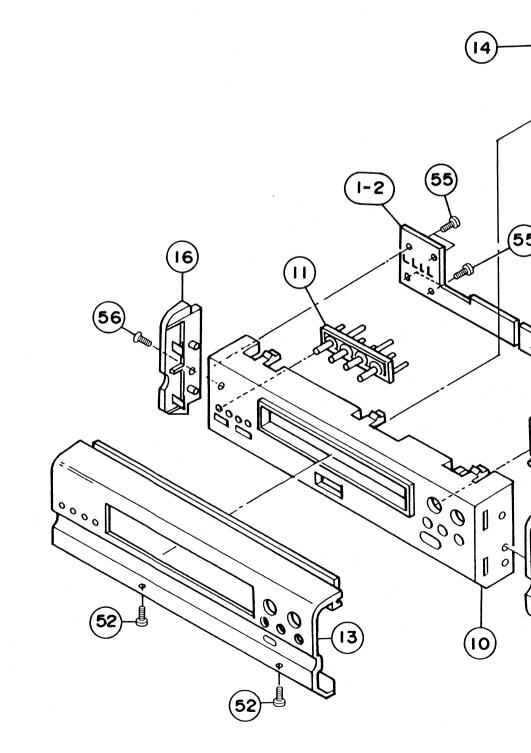
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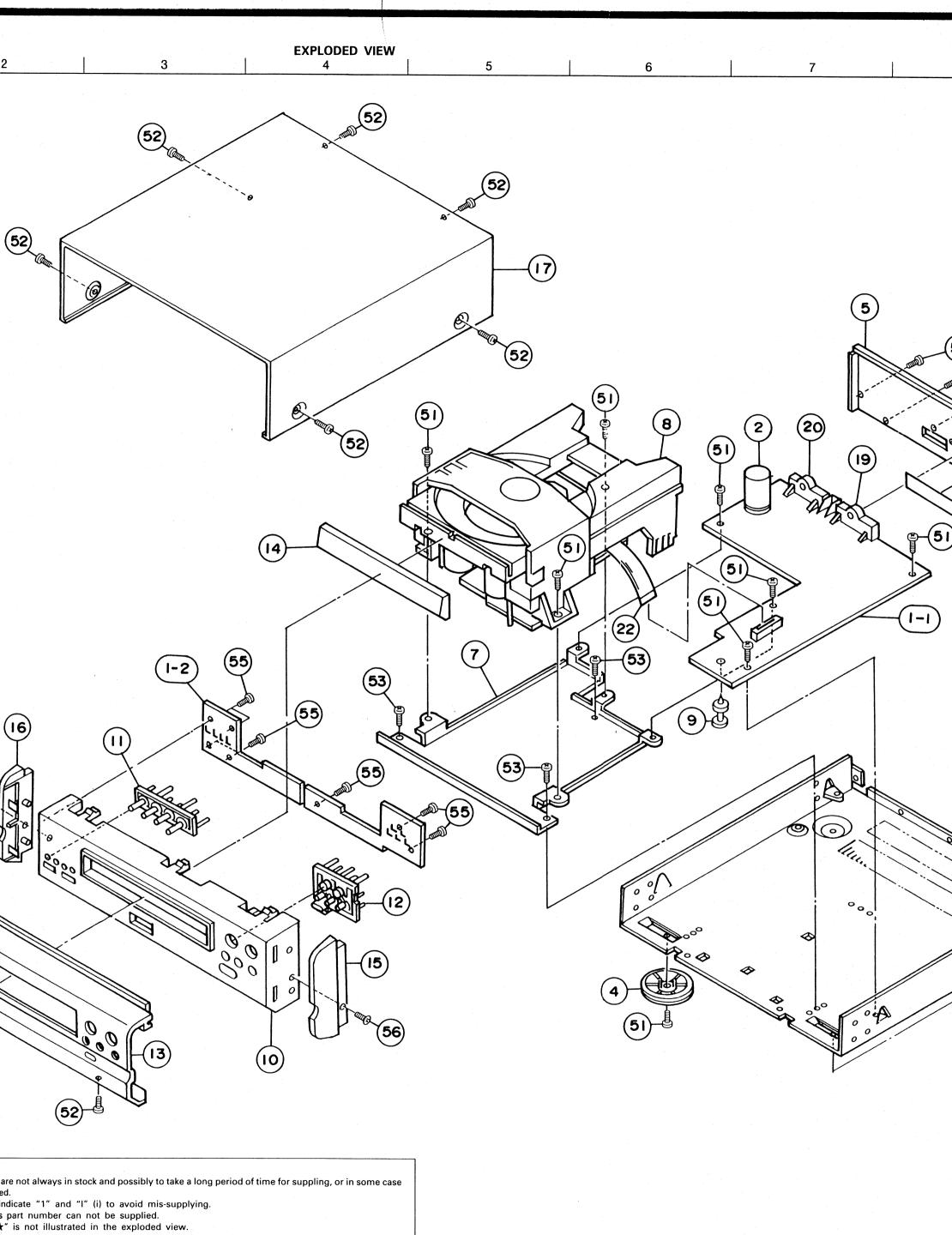
NOTE ON PARTS LIST

- Part indicated with the mark "@" are not always in stock and possibly to take a long period of time for supp supplying of part may be refused.
- When ordering of part may be refused.
 When ordering of part, clearly indicate "1" and "I" (i) to avoid mis-supplying.
 Ordering part without stating its part number can not be supplied.
 Part indicated with the mark "*\pm\" is not illustrated in the exploded view.

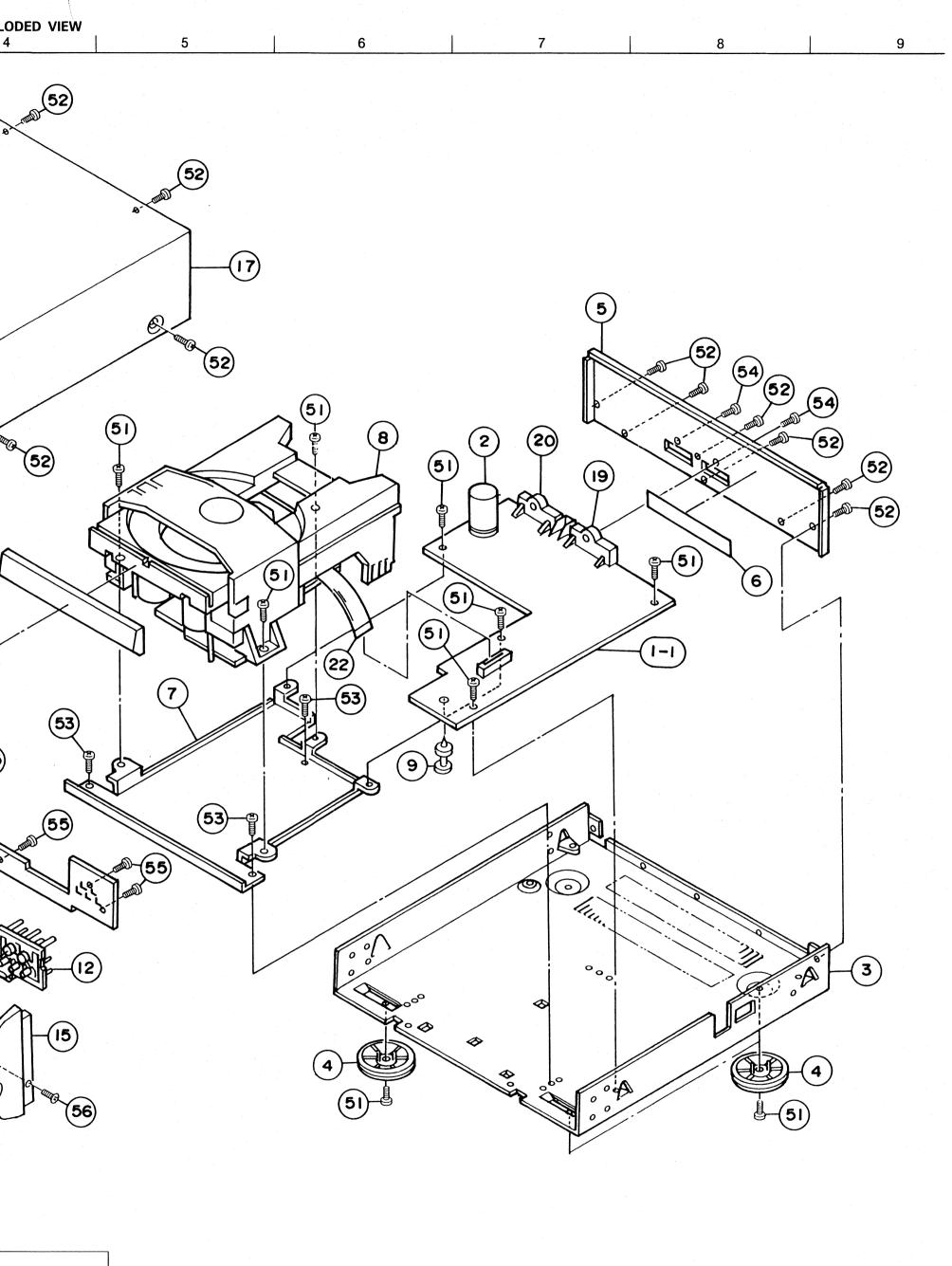
WARNING:

Parts marked with this symbol \triangle with this symbol \triangle have critical characteristics. Use ONLY replacement parts recommended by the manufacturer.

80

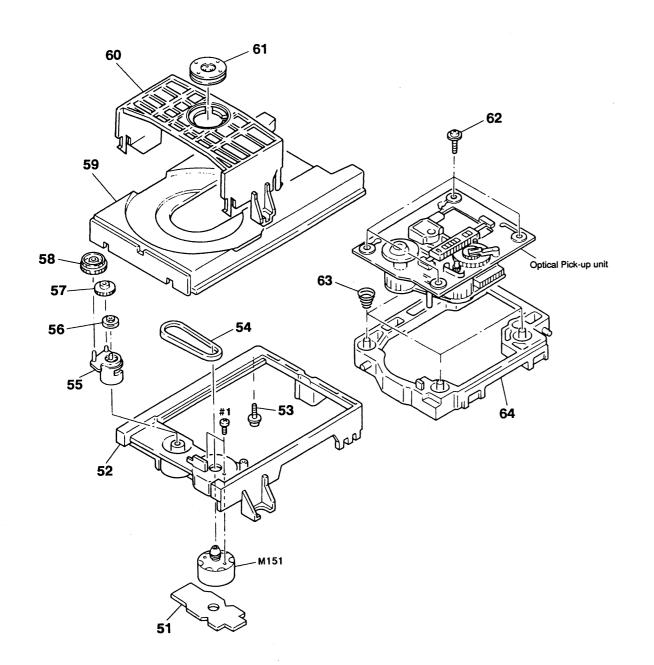


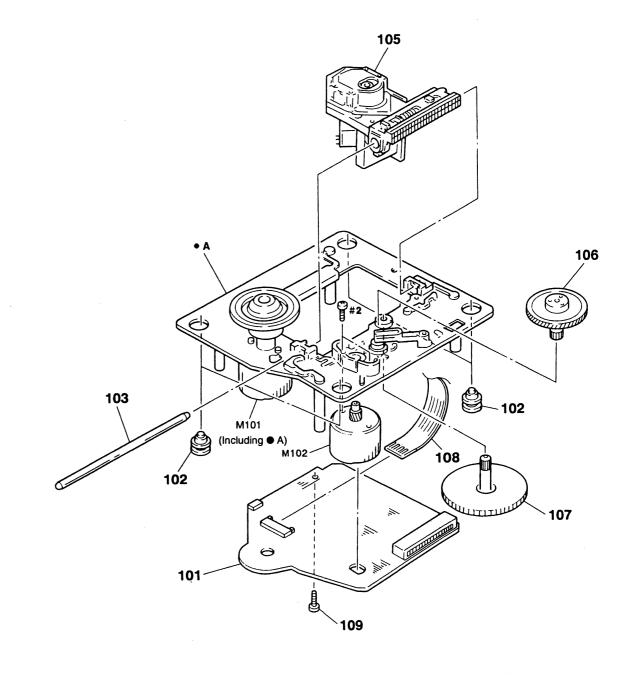
have critical characteristics. nmended by the manufacturer.



PARTS LIST OF CD MECHANISM UNIT OPTICAL PICK-UP UNIT

MD UNIT





PARTS LIST OF CD MECHANISM UNIT

Ref No.	Part No.	Part Name	Remarks
51	S16 4572 111	Loading P.W.B. Unit Ass'y	See page 28, 29
52	S49 3311 101	Chassis(MD)	
53	S49 1758 321	Yoke Bracket	
54	S49 2764 901	Belt	
55	S49 3310 901	Cam	
56	S49 2765 101	Pulley(S)	
57	S49 2762 801	Gear(C)	
58	S49 3310 701	Gear(PL)	

Ref No.	Part No.	Part Name	Remarks
59	S49 3311 201	Disk Table	
60	S49 3311 001	Holder(MG)	
61	S14 5253 811	Magnet	
62	S49 3313 401	Screw	
63	S49 4850 301	Spring(BU)	
64	S49 3312 901	Holder(BU)	
M151	SA4 6043 63A	Motor(L)Ass'y	
#1	471 3201 024		

PARTS LIST OF OPTICAL PICK-UP UNIT

Γ	Ref No.	Part No.	Part Name	Remarks	П	Ref No.	Part No.
0	101	SA4 6494 32A	CD Mechanism P.W.B. Unit Ass'y	See page 28, 29	11	108	S15 7500 111
ľ	102	S49 3312 601	Insulator Rubber		П	M101	SX4 9175 233
ı	103	S49 1756 501	Sled Shaft		Ш	M102	SX4 9175 041
l	105	499 0191 009	Optical PU KSS240A		Ш	109	S49 5162 001
١	106	S49 1756 701	Gear(M)		П	#2	471 1810 019
L	107	S49 1756 401	Gear(P)				

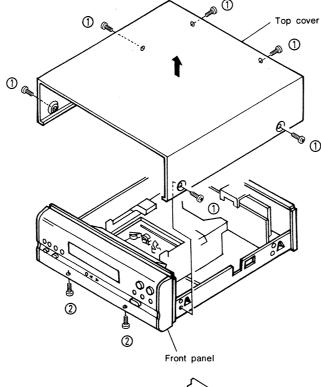
Ref No.	Part No.	Part Name	Remarks
108	S15 7500 111	Flat Cable	
M101	SX4 9175 233	Motor(Spindle)Ass'y	
M102	SX4 9175 041	Motor(Sled)Ass'y	
109	S49 5162 001	Screw	
#2	471 1810 019	2×3 CPS	

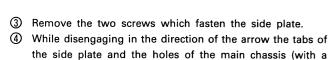
DISASSEMBLY PROCEDURES

(Follow these procedures in reverse order to reassemble.)

1. Removing the top cover and front panel

- ① Remove the six screws which fasten the top cover.
- ② Removed the two screws of the bottom side which fasten the front panel.



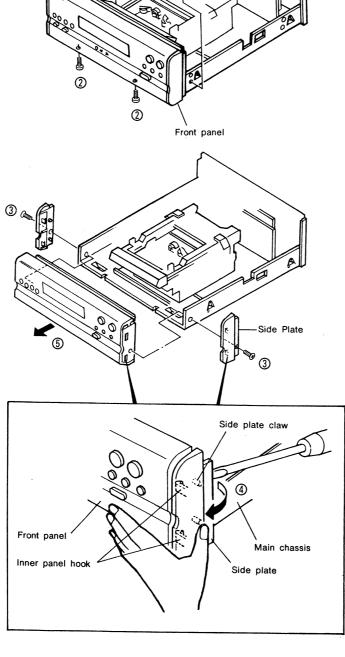


flat-bladed screwdriver).

Push out the side plate in the direction of the arrow and remove from the hooks of the inner panel.

Using the same method for the left side, remove the side plate.

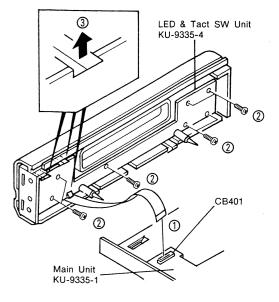
(5) Remove the front panel in the direction of the arrow.



2. Removing the printed wiring units

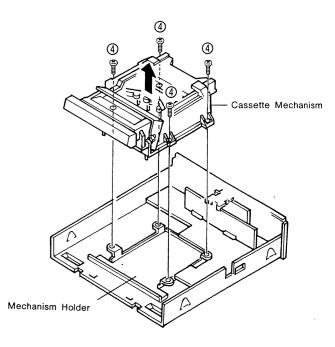
LED & Tact SW Unit KU-9335-4

- ① Disconnect connector CB401(15P) which is attached to the main unit.
- ② Remove the seven screws which are attached to the control unit.
- 3 Detach the inner panel hook's catch in the direction of the arrow.



3. Removing the Cassette Mechanism

4 Removing the four screws which fasten the cassette mechanism unit.



(5) Disconnect connectors CB301(4P), CB302(3P), CB501(6P) and CB502(13P) which are attached to the PB R/P unit and the main unit.

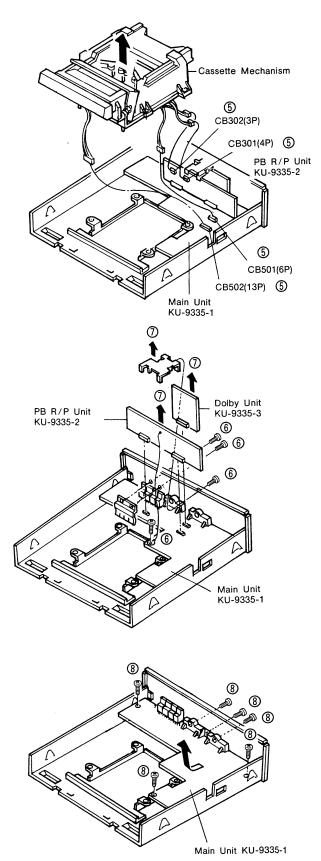
REC/PB Unit (KU-9335-2)

Dolby Unit (KU-9335-3)

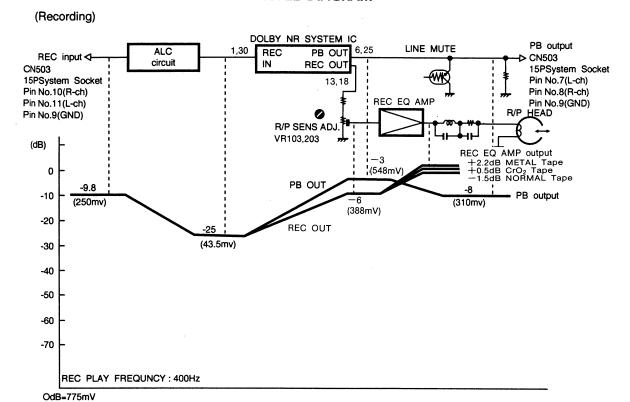
- (f) Remove the four screw of the mounting fitting of the board which is attached to the rear panel.
- Remove the RB R/P unit and the Dolby unit.

Main Unit (KU-9335-1)

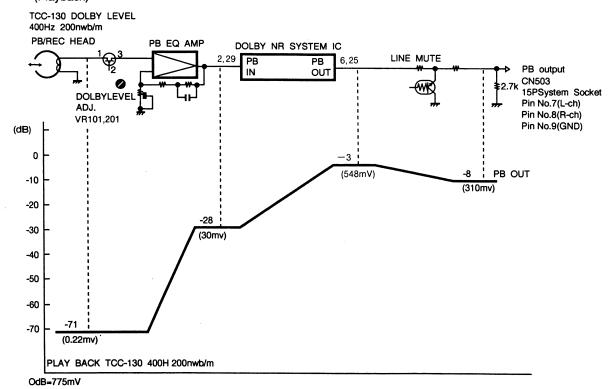
Remove the six screws which fasten the main unit and remove the board in the direction of the arrow.

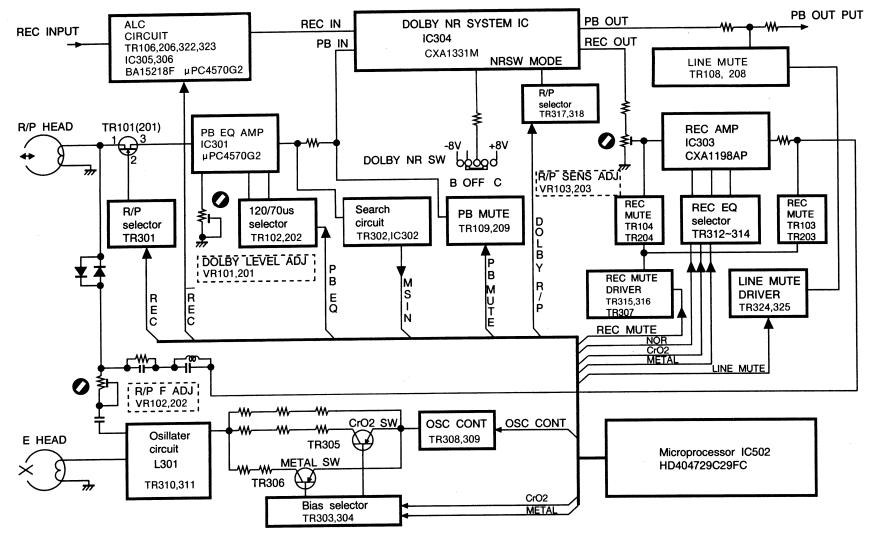


LEVEL DIAGRAM









ADJUSTMENT

MECHANISM MEASUREMENTS

Measurement item	Standard value	Remarks
Winding torque (PLAY)	30~60 gcm	SONY TW-2111 for forward, TW-2121 for reverse
Fast-forward and rewind torque	70~120 gem	SONY TE-2231
Back tendion torque	2~6 gcm	SONY TW-2111 for forward, TW-2121 for reverse
Pinch roller pressure	280 ± 42 g	See diagram ar right
Fast-forward and rewind time	100 ± 15 sec	C-60



With the deck in the play mode, apply force with the tension gauge in the direction of the arrow and read the value at which the pinch roller stops rotating.

• ELECTRICAL ADJUSTMENTS (UDRA-77 is required for the adjustment of this unit. UCD-77 is not required.)

• Preparations Before Adjustments

1. Measuring Instruments Necessary for Adjustments

- Screwdriver: Small flat-bladed screwdriver for variable resistors
- Low frequency oscillator
- Attenuator
- V.T.V.M.
- Oscilloscope
- Frequency counter
- Test tapes [A-BEX TCC-111, TCC-153, TCC-130, TCC-203B]

Adjustment notes

- 1 Before adjusting, wipe the surface of the heads, the capstans, and the pinch rollers with a piece of gauze moistened with alcohol.
- ② Demagnetize the playback, recording, and erasure heads with a head eraser.
- 3 Complentely demagnetize the adjustment screwdriver.
- ① Unless otherwise specified, set the switches at the following positions and use the AUX/DAT PB Terminal IN jacks for the input. For the output use test point Connector Base TP301 on the KU-9335-3 Dolby Unit.

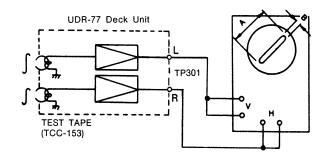
DOLBY NR SW: OFF

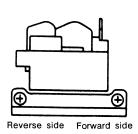
2. Play back adjustments

2-1 Azimuth adjustment

Play back the (A-BEX TCC-153) test tape and turn the azimuth adjustment screw to yield maximum values for the left and tight channels.

Lock the screw.



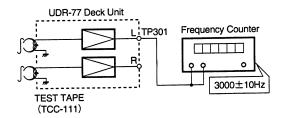


2-2 Tape speed check and adjustment

• Connect the frequency counter to test point TP301.

Play back the test tape (TCC-111) on deck and once tape transport has stabilized, adjust normal-speed-adjustment variable resistor (motor Variable Resistor) to yield 3,000 Hz \pm 10 Hz

NOTE: Use the central portion of the test tape: not the beginning or end of the winding.



2-3 Playback level check and adjustment

Play a Dolby reference level tape (A-BEX TCC-130) and check that the voltage of the left and right monitor outputs of TP301 on the KU-9335-3 Unit is within 548 mV ± 1 dB.

NOTE: For anything other than the above, the playback level must be adjusted.

• Adjust: VR101 (Left channel), and VR201 (right channel)

3. Recording adjustments

3-1 Overall frequency response adjustment for recording and playback

Load blank A-BEX TCC-203B tape for adjustment purposes and record and play it back, adjusting the input attenuators of the 1 kHz and 10 kHz signals to yield a left and right monitor output voltage of 54.8 mV at TP301 on the KU-9335-3 Dolby Unit. Adjust so that the 10 kHz level is about +0 dB with respect to 1 kHz, and the overall reponse is within the range shown in the diagram below.

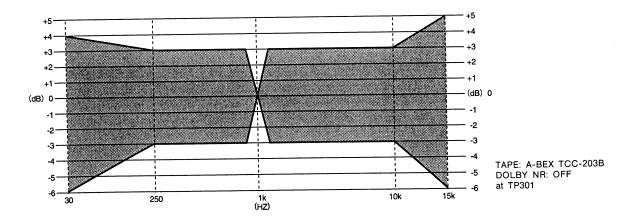
• If the 10 kHz output is larger than the 1 kHz output, turn VR102 (left channel) and VR202 (right channel) counterclockwise, and if it is smaller, turn these controls clockwise.

3.2 Recording level check and adjustment

Load a blank A-BEX TCC-203B tape for adjustment purposes and dheck that the voltmeter indication is within the 54.8 mV ± 1 dB range when a 1 kHz signal is recorded and played back.

If it is not within this range, the recording level requires adjustment.

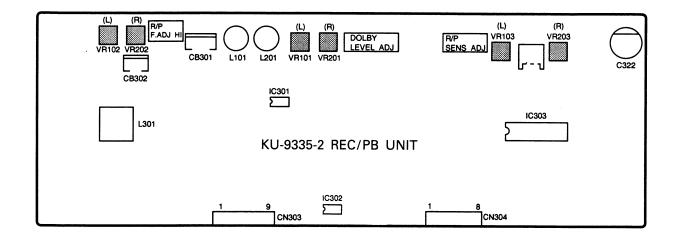
 If the level at the time of playing back the recording is higher than at the time of recording, turn VR103 (left channel) and VR203 (right channel) counterclockwise, and if lower, turn these controls clockwise.



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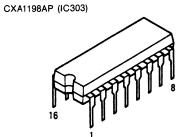
CASSETTE DECK SECTION

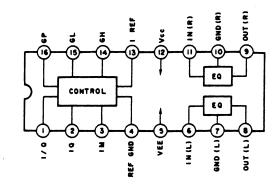
OUTLINE DIAGRAM OF ADJUSTMENT LOCATION KU-9335-2 REC/PB UNIT ASS'Y (Component Side)



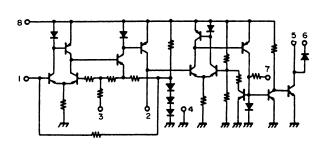
SEMICONDUCTORS

• IC's

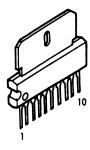


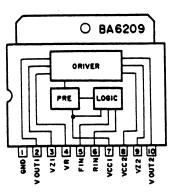


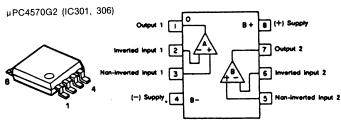


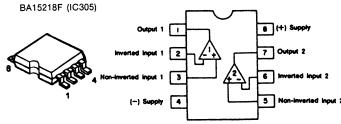


BA6209 (IC501) Reversible motor driver (2 circuits built in)

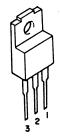






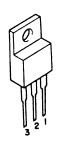


BA178M06 (S) (IC503) .. +6V BA178M08 (S) (IC504) .. +8V (Three-terminal positive constant voltage power supply)

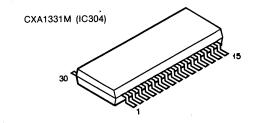


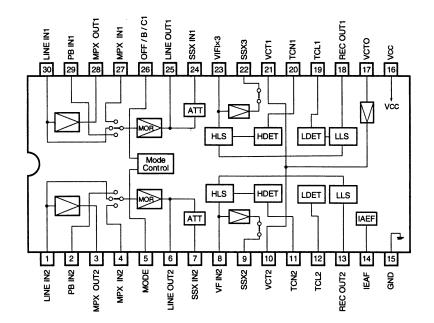
1: Output 2: GND 3: Input

NJM79M08FA (IC505) .. -8V (Three-terminal negative constant voltage power supply)



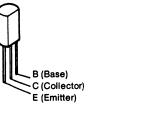
1: Output 2: Input 3: GND



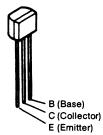


Transistors

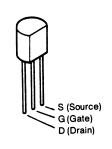
2SB562 (C)



2SA933S (S)



2SK373 (Y) (FET)



GND (+)

PNP Type

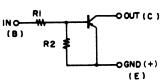


- 1 : GND / Emitter 2 : In / Base
- 3 : Out / Collector

DTA144EK
DTC114EK
DTC144EK
DTC114TK
DTC323TK

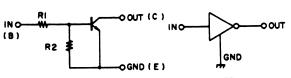
PNP type

NPN type



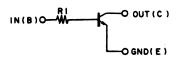
	R1	R2
DTA114EK	10k ohm	10k ohm
DTA144EK	47k ohm	47k ohm

NPN Type



	R1	R2	
DTC114EK	10k ohm	10k ohm	
DTC144EK	47k ohm	47k ohm	

NPN Type



	R1
DTC114TK	10k ohm
DTC323TK	2.2k ohm

2SA1037K (S/R) 2SC2412K (S)



- 1 : GND / Emitter
- 2 : In / Base
- 3 : Out / Collector

Diodes

MTZJ5.6A MTZJ7.5A MTZJ7.5C MTZJ9.1A



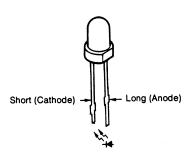


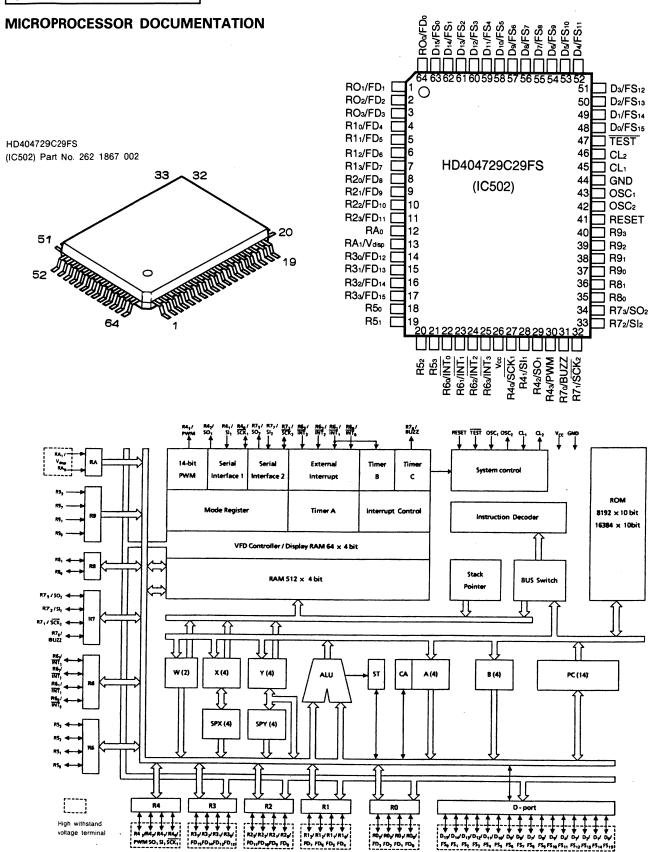
1SR35-200A



● LED ASS'Y

SEL-2410G (Green) (D401, 402) SEL-2210R (Red) (D403)





• Pin Discription

No.	Port Name	Function Name	Function
1	R01/FD1	CPM OUT	This pin drives the capstan motor of the mechanism. (Active high)
2	R02/FD2	REC MUTE OUT	Mute output pin of the recording amplifier. (Active low)
3	R03/FD3	DOLBY R/P OUT	Output pin that switches the record/playback mode of the Dolby IC.
4	R10/FD4	OPEN OUT	Output pin used to open the loader of the mechanism. (Active high)
5	R11/FD5	CLOSE OUT	Output pin used to close the loader of the mechanism. (Active high)
6	R12/FD6	L.SPEED OUT	Open
7	R13/FD7	OFF ENA OUT	Open
8	R20/FD8	OSC CONT OUT	Output pin that controls the bias oscillation. (Active high)
9	R21/FD9	REC OUT	Record mode output pin; high level during the record mode.
10	R22/FD10	REC OUT	Record out inverted output pin.
11	R23/FD11	PB EQ OUT	Output pin which switches the time constant of the playback amplifier. 120 μ = H, 70 μ = L
12	RA0	CrO ₂ IN	Mechanism's tape type detection switch input pin.
13	RA1/Vdisp	METAL IN	Mechanism's tape type detection switch input pin.
14	R30/FD12	METAL OUT	Output pin that switches the recording equalizer and the bias to metal. (Active high)
15	R31/FD13	CrO₂OÚT	Output pin that switches the recording equalizer and the bias to chrome. (Active high)
16	R32/FD14	NORMAL OUT	Output pin that switches the recording equalizer and the bias to normal. (Active high)
17	R33/FD15	PB MUTE OUT	Mute output pin of the playback amplifier. (Active high)
18	R50	NC (OUT)	Open
19	R51	NC (OUT)	Open
20	R52	NC (OUT)	Open
21	R53	SERIAL SIG OUT	Output pin used for serial communications. (Active low)
22	R60/INT0	SERIAL SIG IN	Input pin used for serial communications. (Active low)
23	R61/INT1	STANDBY IN	This pin sets the microprocessor to the standby mode.
24	R62/INT2	ENA IN	Display data output enable input pin.
25	R63/INT3	MS IN	Input pin for the intertrack detection signal from the IC used for intertrack detection. (Active low)
26	Vcc	Vcc	Power supply input pin.
27	R40/SCK1	CLOCK OUT	Clock pulse output pin used for display data transfer.
28	R41/SI1	NC (OUT)	Open
29	R42/S02	DATA OUT	Display data output pin.
30	R43/PWM	LINE MUTE OUT	Mute output pin of the playback output pin.
31	R70/BUZZ	NC (OUT)	Open
32	R71/SCK2	NC (OUT)	Open
33	R72/SI2	NC (OUT)	Open
34	R73/S02	NC (OUT)	Open
35	R80	NC (OUT)	Open
36	R81	NC (OUT)	Open
37	R90	KRO	Key and switch input pin.
38	R91	KR1	Key and switch input pin.
39	R92	KR2	Key and switch input pin.
40	R93	KR3	Key and switch input pin.
41	RESET	RESET IN	System reset input pin.
41	OSC2	OSC2	System clock oscillation pin. 4 MHz
	OSC2	OSC2 OSC1	System clock oscillation pin. 4 MHz
43		GND	Ground pin.
44	GND		
45	CL1	CL1	Connect to ground.

No.	Port Name	Function Name	Function
46	CL2	CL2	Open
47	TEST	TEST	Connect to Vcc.
48	D0/FS15	KS0	Key strobe output pin.
49	D1/FS14	KS1	Key strobe output pin.
50	D2/FS13	KS2	Key strobe output pin.
51	D3/FS12	KS3	Key strobe output pin.
52	D4/FS11	KS4	Key strobe output pin.
53	D5/FS10	KS5	Key strobe output pin.
54	D6/FS9	KS6	Key strobe output pin.
55	D7/FS8	POWER ON OUT	Open
56	D8/FS7	REV LED OUT	REVERSE LED lighting output.
57	D9/FS6	FWD LED OUT	FORWARD LED lighting output.
58	D10/FS5	REC LED OUT	REC LED lighting output.
59	D11/FS4	NC (OUT)	Open
60	D12/FS3	NC (IN)	Connect to Vcc.
61	D13/FS2	NC (OUT)	Open
62	D14/FS1	REEL S IN	Reel pulse input pin of the supply side.
63	D15/FS0	REEL T IN	Reel pulse input pin of the take-up side.
64	R00/FD0	PLAY SOL OUT	Output pin that drives the solenoid of the mechanism.

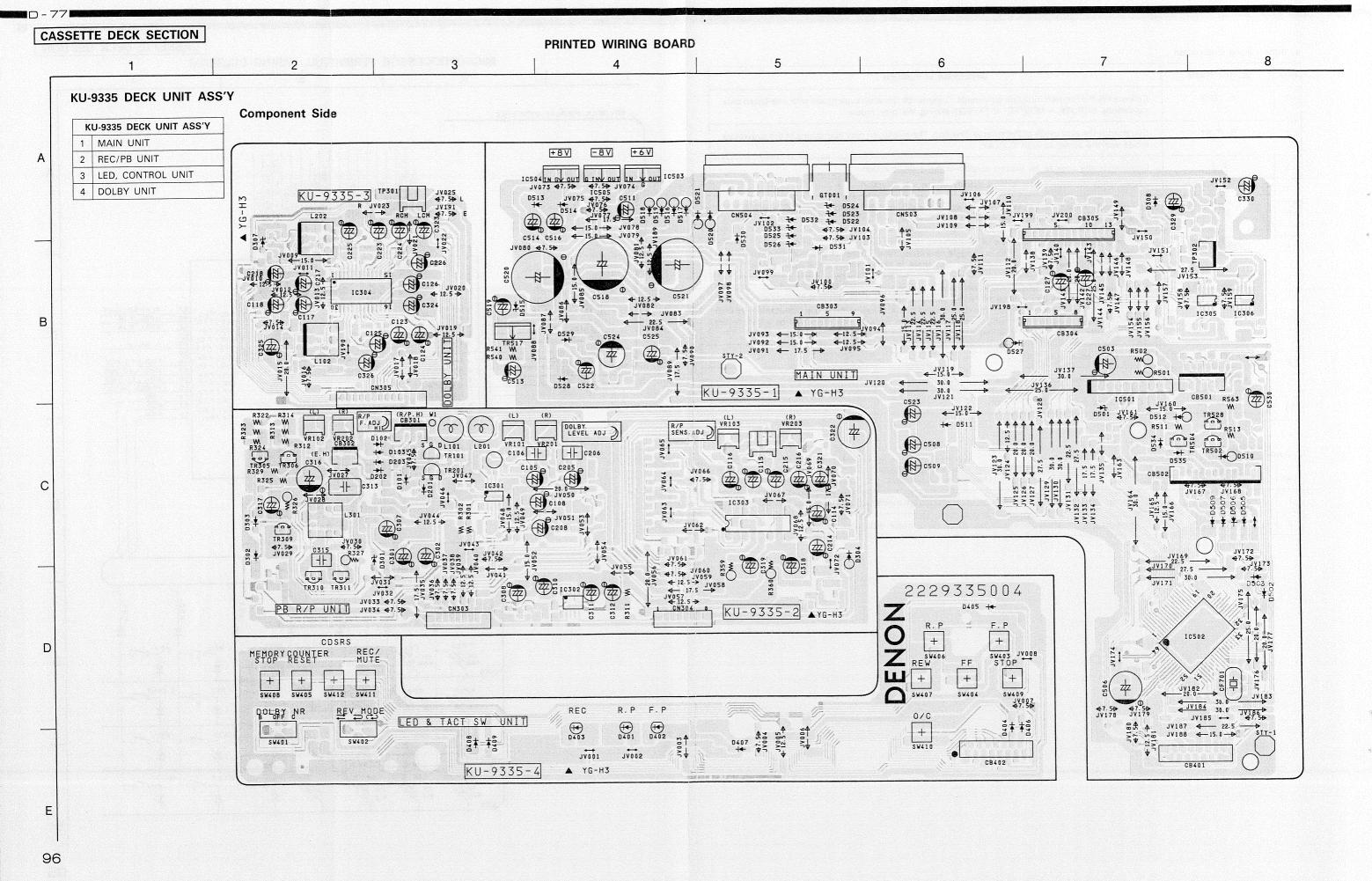
1 1	MICROPROCESSOR PERIPHERAL	. WIRING DIAGRAM	ASSETTE DECK SECTION
		3	4
CD/DECK DISPLAY DATA LIN	<u>E</u>		
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SEPIAL SIG OUT SERIAL SIG IN ENABLE IN MS IN	R52 21 R53 22 R60/INTO 23 R61/INTI	Q Q Q Q Q Q Q Q Q Q Q Q Q Q Q Q Q Q Q	64 PLAY SOL OUT 63 REEL T IN 62 REEL S IN 61 60 Q. SN IN
CLOCK OUT STANDBY IN DATA OUT LINE MUTE OUT	25 R62/INT3 26 VCC (IC105) 27 VCC HD40723C29FS 28 R40/SCKI HD40723C29FS 29 R40/SCKI HD40723C29FS 30 R42/S02 R43/PWM R70/BUZ R71/SCK2	DII / FS4 DIO / FS5 D 9 / FS6 D 8 / FS7 D 7 / FS8	59 REC LED OUT 57 FWD LED OUT 56 REV LED OUT 55 POWER ON OUT 54 KS6 53 KS5 52 KS4
		47 CL2 449 DC FS 15 50 DC FS 15 51 D3 / FS 12	
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	STP PWR SW 409 20 20 20 20 20 20 20 20 20 20 20 20 20	L OUT CASS	TREC
	0/C REC CDSRS SW /0 SW /0 SW /0 All 0 All 2 0	LSPD MODE	TPLY

Button Input Description

ltem	Button Name	Description of Function
1	F. PLAY	Commands the forward direction play mode. Commands the cue/revue mode with one-touch play operations of PLAY + REW/FF, or FF/REW during the play mode.
2	R. PLAY	Commands the play mode of the reverse direction. The one-touch play operations of the cue/revue mode are the same as with F. PLAY.
3	F. F	Commands the tape to be wound quickly in the right direction.
4	REW	Commands the tape to be wound quickly in the left direction.
5	STOP	Commands the stop mode. When there has been input from this button, there will be a change to the stop mode from whichever mode is currnetly set.
6	OPEN/CLOSE	Commands the open/close mode of the cassette tray. The open/close mode is switched cyclicly with the input of this button. This is a toggle operation. When there is input from this button with the power off, the power is switched on and there is then a shift to the open mode.
7	REC/REC MUTE	Commands the record, record pause, and record muting modes. When there is button input in the stop mode, there will be a shift to the record pause mode. When there is button input in the record pause mode, there will be a shift to the record mute mode. When switched on simultaneously with PLAY, or when there is PLAY button input in the record pause mode, there will be a shift to the record mode. The conditions of the record mode must be satisfied.
8	COUNTER RESET	Resets the counter to "0000".
9	MEMORY STOP	Stops when the counter reaches "0000".
10	CD SRS	Commands the CS SRS operation.

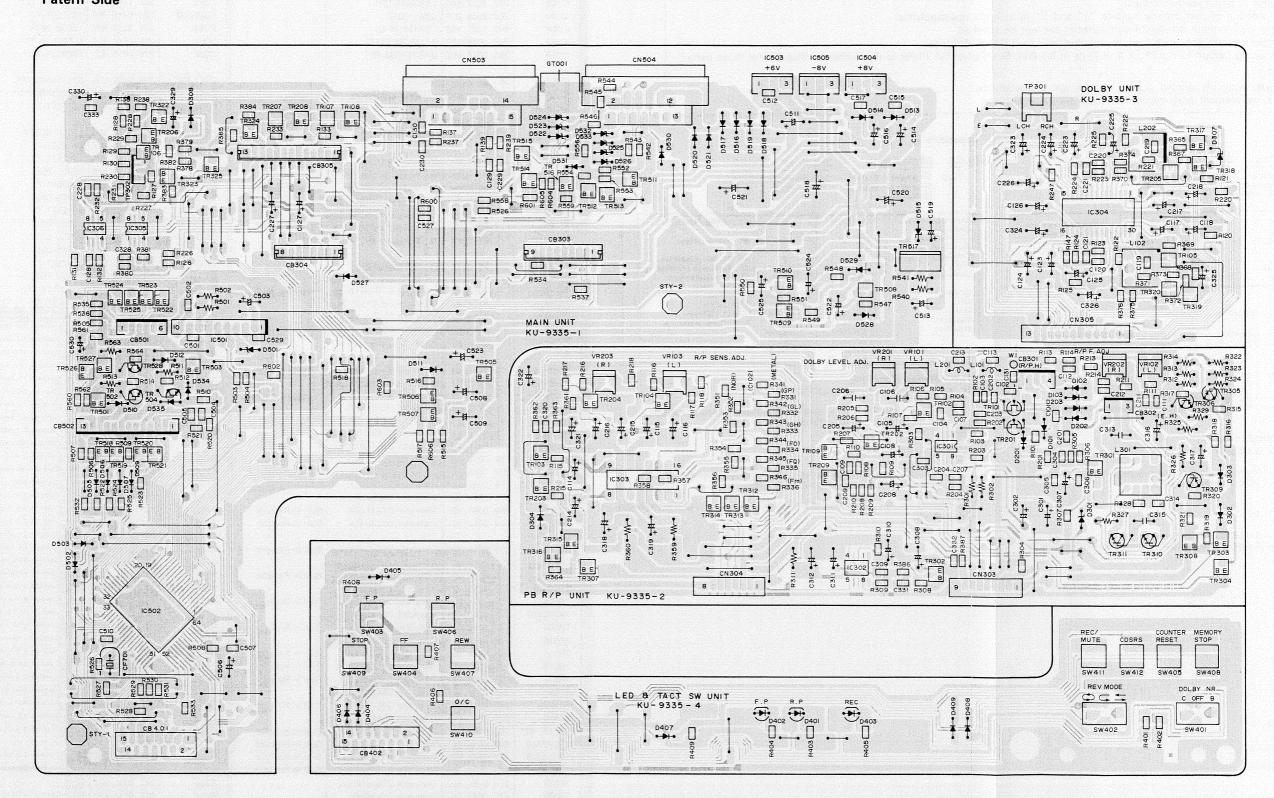
• Switch Input Description

Item	Switch Name	Description of Function
1	REVERSE	Commands the one side or two side recording/playback modes and the endless playback mode.
2	DOLBY NR	Commands the on/off switching of the Dolby (B/C) noise reduction circuit.



8

Patern Side



ID - 77

CASSETTE DECK SECTION

NOTE ON PARTS LIST

- Part indicated with the mark "©" are not always in stock and possibly to take a long period of time for suppling, or in some case supplying of part may be refused.
- When ordering of part, clearly indicate "1" and "I" (i) to avoid mis-supplying.
- Ordering part without stating its part number can not be supplied.
- Part indicated with the mark "★" is not illustrated in the exploded view.
- Not including Carbon Film ±5%, 1/4 W Type in the P.W. Board parts list. (Refer to the Schematic Diagram for those parts.)

WARNING:

Parts marked with this symbol \triangle have critical characteristics. Use ONLY replacement parts recommended by the manufacturer.

Resistors

Ex.: RN 14K Type Shape and performance		ist- Allowa	FR ble Others
RD: Carbon Film RC: Composition RS: Metallic oxide Film RW: Winding RN: Metal film RK: Metal mixture RM: Carbon chip	2B:1/8W 2E:1/4W 2H:1/2W 3A:1W 3D:2W 3F:3W 3H:5W	F : ±1% G : ±2% J : ±5% K : ±10% M : ±20%	P : Pulse-resistant type NL : Low noise type NB : Non-burning type FR : Fuse-resistor F : Lead wire forming

* Resistance

1 8 2 ⇔ 1800 ohm = 1.8 kohm

Indicates number of zeros after effective number
2-digit effective number

• Units: ohm

1 R 2 ⇔ 1.2 ohm
1-digit effective number.
2-digit effective number, decimal point indicated by R.

Units: ohm

* Capacity (electrolyte only)

2 2 \$\display\$ 2200 μF

Indicates number of zeros after effective number.

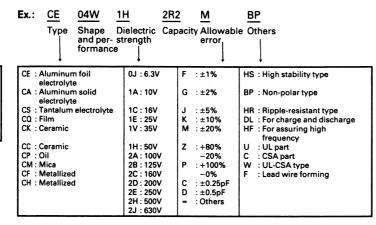
• Units: μF

• Units: µF

2 R 2 ⇔ 2.2 µF

1-digit effective number.
2-digit effective number, decimal point indicated by R.

Capacitors



* Capacity (except electrolyte) 2 2 2 Φ 2200 pF = 2200 μμF = 0.0022 μF

• Units: pF

 When the dielectric strength is indicated in AC, "AC" is included after the dielectric strength value.

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KU-9335 DECK UNIT ASS'Y PARTS LIST

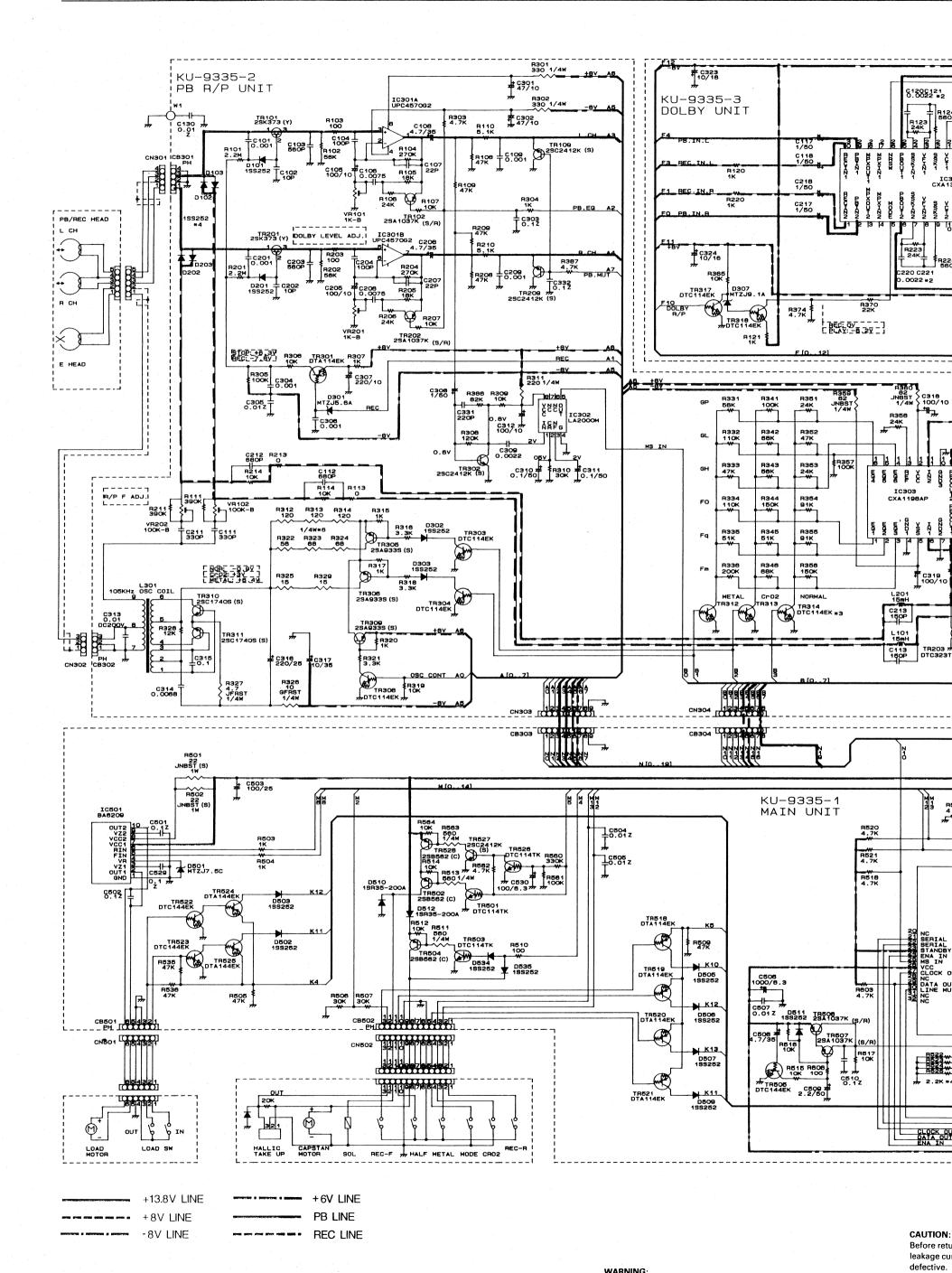
CS301 CS30	Ref. No.	Part No.	Part Name	Remarks	Ref. No.	Part No.	Part Name	Remarks
10.5362 285 10.72 206	SEMICON	DUCTORS G	ROUP		D201~203	276 0616 907	1SS252T-77	
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TR301	1				R102	247 0011 960	Chip Carbon 56 kohm	RM73B563J
TR801 289 0083 901 Transistor DTA114EK TR802 273 0384 900 Transistor DTC114EK			(-,		R103	247 0005 905	Chip Carbon 100 ohm	RM73B101J
TR302 273 0384 900 Transistor ZSC2412K S TR305,306 271 0192 905 Transistor DTC114EK TR305,306 271 0192 905 Transistor DTC114EK Sulit in Resistor R106 247 0010 946 Chip Carton 14 kohm RM73B-183.]	TR301	269 0083 9	1 Transistor DTA114EK	Built in Resistor	R104	247 0013 926	Chip Carbon 270 kohm 1/10W	RM73B274J
TR305.306	TR302	273 0384 9	00 Transistor 2SC2412K(S)		R105	247 0010 945	Chip Carbon 18 kohm 1/10W	RM73B183J
RR307,308 269 0082 902 Transistor DTC114EK Transitor ZSC740S(S) RR309,315(S) RR309,3	TR303,304	269 0082 9	2 Transistor DTC114EK	Built in Resistor	R106	247 0010 974	Chip Carbon 24 kohm 1/10W	RM73B243J
TR309 271 0192 905 Transistor 2SA933S(S) TR315.31 273 0303 910 Transistor 2SC1740S(S) TR312-314 269 0082 902 Transistor DTC114EK TR312-314 269 0082 902 Transistor DTC114EK Sullt in Resistor R114 247 0009 915 Chip Carbon 5 Nohm RM73B900K	TR305,306	271 0192 9	75 Transistor 2SA933S(S)		R107	247 0009 985	Chip Carbon 10 kohm 1/10W	· '
TR310_311 273 303 910 Transistor 2SC1740S(S) Transistor 2SC1740S(S) Transistor 2SC1740S(S) Transistor DTC114EK Built in Resistor R113 247	TR307,308	269 0082 9	D2 Transistor DTC114EK	Built in Resistor	1	i .	1/10W	
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TR505	TR503	269 0088 9	06 Transistor DTC114TK	Built in Resistor	R125	247 0011 944	Chip Carbon 47 kohm 1/10W	RM73B473J
TR506,507 271 0238 908 Transistor 2SA1037K(S/R) TR509 269 0083 901 Transistor DTA114EK TR510 273 0384 900 Transistor 2SC2412K(S) TR511 269 0054 901 Transistor DTC144EK TR512 269 0082 902 Transistor DTC144EK TR513 269 0054 901 Transistor DTC144EK TR515 269 0082 902 Transistor DTC14EK TR516 271 0238 908 Transistor DTC14EK TR516 271 0238 908 Transistor DTC14EK TR516 271 0238 908 Transistor DTC14EK TR516 271 0238 908 Transistor DTC14EK TR516 271 0238 908 Transistor DTC14EK TR516 271 0238 908 Transistor DTC14EK TR516 271 0238 908 Transistor DTC14EK TR516 271 0238 908 Transistor DTC14EK TR518∼521 269 0082 902 Transistor DTC14EK TR518 269 0083 901 Transistor DTC14EK TR518 269 0083 901 Transistor DTC14EK TR518 269 0083 901 Transistor DTC14EK TR518 272 0025 907 Transistor DTC14EK TR526 269 0083 901 Transistor DTC14EK TR526 273 0384 900 Transistor DTC14EK TR528 272 0025 907 Transistor 2SB562(C) D101∼103 276 0616 907 ISS252T-77 D101∼103 276 0616 907 ISS252T-77 D34 128 247 0010 945 Chip Carbon 10 okohm Chip Carbon 1 Mohm TR513 247 0000 945 Chip Carbon 1.3 kohm Chip Carbon 1.3 kohm Chip Carbon 1.3 kohm Chip Carbon 1.3 kohm Chip Carbon 1.3 kohm Chip Carbon 1.3 kohm TR513 247 0000 945 Chip Carbon 1.3 kohm TR514 270 0008 915 Chip Carbon 1.3 kohm TR515 247 0008 915 Chip Carbon 1.3 kohm TR518 247 0008 915 Chip Carbon 1.3 kohm TR518 247 0008 915 Chip Carbon 1.3 kohm TR518 247 0008 915 Chip Carbon 1.3 kohm TR518 247 0008 915 Chip Carbon 1.3 kohm TR518 247 0008 915 Chip Carbon 1.3 kohm TR518 247 0008 915 Chip Carbon 1.3 kohm TR518 247 0008 915 Chip Carbon 1.3 kohm TR518 247 0008 915 Chip Carbon 1.3 kohm TR518 247 0008 915 Chip Carbon 1.3 kohm TR518 247 0008 915 Chip Carbon 1.3 kohm TR518 247 0008 915 Chip Carbon 1.3 kohm TR518 247 0008 915 Chip Carbon 1.3 kohm TR518 247 0008 915 Chip Carbon 1.3 kohm TR518 247 0008 915 Chip Carbon 1.3 kohm TR518 247 0008 915 Chip Carbon 1.3 kohm TR518 247 0008 915 Chip Carbon 1.3 kohm TR518 247 0008 915 Chip Carbon 1.3 kohm TR518 247 0008 915 Chip Carbon 1.3 kohm TR518 247 0008 915 Chip Carbon 1	TR504	272 0025 9	07 Transistor 2SB562(C)		R126	247 0012 927	1/10W	RM73B104J
TR509 269 0083 901 Transistor DTA114EK TR510 273 0384 900 Transistor DTC144EK TR511 269 0054 901 Transistor DTC144EK TR513 269 0054 901 Transistor DTC14EK TR513 269 0054 901 Transistor DTC14EK TR515 269 0082 902 Transistor DTC14EK TR516 271 0238 908 Transistor DTC14EK TR516 271 0238 908 Transistor DTC14EK TR516 271 0238 908 Transistor DTC14EK TR516 271 0238 908 Transistor DTC14EK TR516 271 0238 908 Transistor DTC14EK TR516 271 0238 908 Transistor DTC14EK TR516 271 0238 908 Transistor DTC14EK TR516 271 0238 908 Transistor DTC14EK TR516 271 0238 908 Transistor DTC14EK TR516 271 0238 908 Transistor DTC14EK TR526 269 0082 902 Transistor DTC14EK TR526 269 0083 901 Transistor DTC14EK TR526 269 0084 901 Transistor DTC14EK TR526 269 0084 901 Transistor DTC14EK TR526 273 0384 900 Transistor DTC14EK TR527 273 0384 900 Transistor DTC14EK TR528 272 0025 907 Transistor DTC14EK Transistor DTC14EK TR528 272 0025 907 Transistor DTC14EK Transistor DTC14EK TR528 272 0025 907 Transistor DTC14EK TR526 273 0384 900 Transistor DTC14EK TR526 273 0384 900 Transistor DTC14EK TR526 273 0384 900 Transistor DTC14EK TR526 273 0384 900 Transistor DTC14EK TR526 273 0384 900 Transistor DTC14EK TR526 273 0384 900 Transistor DTC14EK TR526 273 0384 900 Transistor DTC14EK TR526 273 0384 900 Transistor DTC14EK TR526 273 0384 900 Transistor DTC14EK TR526 274 0005 905 Transistor DTC14EK TR526 274 0005 905 Transistor DTC14EK TR526 274 0005 905 Transistor DTC14EK TR526 274 0005 905 Transistor DTC14EK TR526 274 0005 905 Transistor DTC14EK TR526 274 0005 905 Transistor DTC14EK TR526 274 0005 905 Transistor DTC14EK TR526 274 0005 905 Transistor DTC14EK TR526 274 0005 905 Transistor DTC14EK TR526 274 0005 905 Transistor DTC14EK TR526 274 0005 905 Transistor DTC14EK TR526 274 0005 905 Transistor DTC14EK TR526 274 0005 905 Transistor DTC14EK TR526 274 0005 905 Transistor DTC14EK TR526 274 0005 905 Transistor DTC14EK TR526 274 0005 905 Transistor DTC14EK TR526 274 0005 905 Transistor DTC14EK TR526 274 0005 905 Transistor DTC14EK TR526 274 0005 905 Transisto	TR505	269 0054 9	01 Transistor DTC144EK	Built in Resistor	1	1	1 1/10W	
TR510 273 0384 900 Transistor 2SC2412K(S) TR511 269 0054 901 Transistor DTC114EK TR512 269 0082 902 Transistor DTC114EK TR513 269 0054 901 Transistor DTC114EK TR514 271 0238 908 Transistor DTC144EK TR515 269 0082 902 Transistor DTC114EK TR516 271 0238 908 Transistor DTC114EK TR516 271 0238 908 Transistor DTC114EK TR518∼521 269 0083 901 Transistor DTC114EK TR526 269 0085 901 Transistor DTC114EK TR527 273 0384 900 Transistor DTC114EK TR528 272 0025 907 Transistor 2SC2412K(S) TR528 272 0025 907 Transistor 2SB562(C) TR510 273 0384 900 Transistor DTC114EK TR510 274 0005 901 Transistor DTC114EK TR510 275 0616 907 1SS252T-77 TR510 275 0616 907 1SS252T-77 TR510 275 0616 907 1SS252T-77 TR510 275 0616 907 1SS252T-77 TR510 275 0616 907 1SS252T-77 TR510 275 0616 907 1SS252T-77 TR510 275 0616 907 1SS252T-77 TR510 275 0616 907 1SS252T-77 TR510 275 0616 907 1SS252T-77 TR510 275 0616 907 1SS252T-77 TR510 275 0616 907 1SS252T-77 TR510 275 0616 907 1SS252T-77 TR510 275 0616 907 1SS252T-77 TR510 275 0616 907 1SS252T-77 TR510 275 0616 907 1SS252T-77 TR510 275 0616 907 1SS252T-77 TR510 275 075 075 075 075 075 075 075 075 075 0	1		1	1	1	1		į.
TR510 269 0054 901 Transistor DTC144EK Built in Resistor R131 247 0007 974 Chip Carbon 1.3 kohm RM73B132J TR513 269 0054 901 Transistor DTC144EK Built in Resistor R132 247 0008 915 Chip Carbon 2 kohm RM73B202J TR514 271 0238 908 Transistor DTC14EK Built in Resistor R133 247 0008 915 Chip Carbon 300 ohm RM73B301J TR515 269 0082 902 Transistor DTC14EK Built in Resistor R138 247 0009 901 Chip Carbon 300 ohm RM73B301J TR516 271 0238 908 Transistor 2SA1037K(S/R) TR516 271 0238 908 Transistor DTC114EK Built in Resistor R138 247 0009 901 Chip Carbon 4.7 kohm RM73B472J TR516 269 0083 901 Transistor DTC14EK Built in Resistor R139 247 0007 945 Chip Carbon 10 ohm RM73B100J TR522,523 269 0055 901 Transistor DTC14EK Built in Resistor Built in Resistor R201 247 0007 945 Chip Carbon 1 kohm RM73B102J TR526 269 0088 906 Transistor DTC114TK Built in Resistor Built in Resistor R202 247 0019 940 Chip Carbon 2 Mohm RM73B063J RM73B063J RM73B063J RM73B063J RM73B010J RM73B0	I	i	1	Built in Resistor	1	1	1/10W	1
TR512 269 0082 902 Transistor DTC114EK Built in Resistor R132 247 0010 945 Chip Carbon 18 kohm RM73B202J R135 269 0084 901 Transistor DTC114EK Built in Resistor R132 247 0008 915 Chip Carbon 2 kohm RM73B202J R135 269 0082 902 Transistor DTC114EK RM73B202J R136 247 0009 901 Chip Carbon 300 ohm RM73B301J R136 247 0009 901 Chip Carbon 4.7 kohm RM73B472J R138 247 0009 901 Chip Carbon 4.7 kohm RM73B472J R138 247 0009 901 Chip Carbon 4.7 kohm RM73B100J R136 247 0009 901 Chip Carbon 10 ohm RM73B100J R136 247 0009 901 Chip Carbon 10 ohm RM73B100J R136 247 0007 945 Chip Carbon 1 kohm RM73B102J R136 247 0009 901 Chip Carbon 1 kohm RM73B102J R136 247 0009 901 Chip Carbon 2 Mohm RM73B102J R136 247 0007 945 Chip Carbon 2 Mohm RM73B102J R136 247 0007 945 Chip Carbon 56 kohm RM73B225J R236 269 0084 901 Transistor DTC114TK Built in Resistor R202 247 0011 960 Chip Carbon 56 kohm RM73B563J R203 247 0005 905 Chip Carbon 56 kohm RM73B101J R204 247 0013 926 Chip Carbon 100 ohm RM73B101J R205 247 0010 945 Chip Carbon 2 kohm RM73B101J R205 247 0010 945 Chip Carbon 2 kohm RM73B101J R205 247 0010 945 Chip Carbon 2 kohm RM73B101J R205 247 0010 945 Chip Carbon 2 kohm RM73B101J R206 247 0010 945 Chip Carbon 2 kohm RM73B243J RM73B243J	1	l	1 ' '	Double Double	1 '		1/10W	
TR513	1	1	ı		1	1	1/10W	ł.
TR514 271 0238 908 Transistor 2SA1037K(S/R) R137 247 0006 917 Chip Carbon 300 ohm (Chip Carbon 4.7 kohm (Chip Carbon 10 ohm (L10W)) RM73B301J TR515 269 0082 902 Transistor DTC114EK Built in Resistor R138 247 0009 901 Chip Carbon 4.7 kohm (Chip Carbon 10 ohm (Chip Carbon 10 ohm (L10W)) RM73B100J TR518~521 269 0083 901 Transistor DTC144EK Built in Resistor Built in Resistor R147 247 0007 945 Chip Carbon 10 ohm (Chip Carbon 1 kohm (Chip Carbon 1 kohm (Chip Carbon 1 kohm (L10W)) RM73B102J TR524,525 269 0055 900 Transistor DTC144EK Built in Resistor R201 247 0015 940 Chip Carbon 1 kohm (Chip Carbon 1 kohm (Chip Carbon 1 kohm (L10W)) RM73B225J TR526 269 0088 906 Transistor DTC114TK Built in Resistor R201 247 0015 940 Chip Carbon 56 kohm (L10W) RM73B225J TR527 273 0384 900 Transistor 2SB562(C) R203	1	1	1		1	1	1/10W ⁻	1
TR515	1	l			1	1	Chip Carbon 300 ohm	1
TR516	1	1	1	1	1	1	1/10W Chip Carbon 4.7 kohm	1
TR518~521 269 0083 901 Transistor DTA114EK Built in Resistor R147 247 0007 945 Chip Carbon 1 kohm (710W) RM73B102J TR522,523 269 0054 901 Transistor DTC144EK Built in Resistor Built in Resistor R201 247 0015 940 Chip Carbon 2.2 Mohm (710W) RM73B225J TR526 269 0088 906 Transistor DTC114TK Built in Resistor R202 247 0011 960 Chip Carbon 56 kohm (710W) RM73B263J TR527 273 0384 900 Transistor 2SC2412K(S) R203 247 0005 905 Chip Carbon 100 ohm (710W) RM73B101J TR528 272 0025 907 Transistor 2SB562(C) R204 247 0010 945 Chip Carbon 100 ohm (710W) RM73B274J R205 247 0010 945 Chip Carbon 18 kohm (710W) RM73B183J RM73B183J RM73B243J	1	1	· I		l .	1	1 1/10W	1
TR522,523 269 0054 901 Transistor DTC144EK Built in Resistor Built in Resistor Built in Resistor Built in Resistor Built in Resistor Built in Resistor Built in Resistor Built in Resistor Built in Resistor Built in Resistor Built in Resistor Built in Resistor Built in Resistor R201 247 0015 940 Chip Carbon 2.2 Mohm Chip Carbon 56 kohm RM73B225J R202 247 0011 960 Chip Carbon 56 kohm RM73B563J R203 247 0005 905 Chip Carbon 100 ohm RM73B101J R204 R205 R207 0013 926 Chip Carbon 100 ohm RM73B274J R205 R207 0010 945 Chip Carbon 120 kohm RM73B274J R205 R206 R207 0010 945 Chip Carbon 18 kohm RM73B183J R206 R207 0010 945 Chip Carbon 18 kohm RM73B243J R207 0010 945 Chip Carbon 18 kohm RM73B243J R208 R209 0010 945 Chip Carbon 18 kohm RM73B243J R209 R209 0010 945 Chip Carbon 24 kohm RM73B243J R209 0010 945 Chip Carbon 24 kohm RM73B243J R209 0010 945 Chip Carbon 24 kohm RM73B243J R209 0010 945 Chip Carbon 24 kohm RM73B243J R209 0010 945 Chip Carbon 24 kohm RM73B243J R209 0010 945 Chip Carbon 24 kohm RM73B243J R209 0010 945 Chip Carbon 24 kohm RM73B243J R209 0010 945 Chip Carbon 24 kohm RM73B243J R209 0010 945 Chip Carbon 24 kohm RM73B243J R209 0010 945 Chip Carbon 24 kohm RM73B243J R209 0010 945 Chip Carbon 24 kohm RM73B243J R209 0010 945 Chip Carbon 24 kohm R209 0010 945 Chip Carbon 24 kohm R209 0010 945 Chip Carbon 24 kohm R209 0010 945 Chip Carbon 24 kohm R209 0010 945 Chip Carbon 24 kohm R209 0010 945 Chip Carbon 24 kohm R209 0010 945 Chip Carbon 24 kohm R209 0010 945 Chip Carbon 24 kohm R209 0010 945 Chip Carbon 24 kohm R209 0010 945 Chip Carbon 24 kohm R209 0010 945 Chip Carbon 24 kohm R209 0010 945 Chip Carbon 24 kohm R209 0010 945 Chip Carbon 24 kohm R209 0010 945 Chip Carbon 24 kohm R209 0010 945 Chip Carbon 24 kohm R209 0010 945 Chip Carbon 2		1	'	1	1	1	Chip Carbon 1 kohm	
TR524,525 269 0055 900 Transistor DTA144EK Built in Resistor Built	1	1	1	1			1/1000	1
TR526	1	1		I	R201	247 0015 940	Chip Carbon 2.2 Mohm	RM73B225J
TR527 273 0384 900 Transistor 2SC2412K(S) R203 247 0005 905 Transistor 2SC2412K(S) R204 247 0013 926 11	1	1	1	1	l I	1	Chip Carbon 56 kohm	1
TR528 272 0025 907 Transistor 2SB562(C) R204 247 0013 926 Chip Carbon 270 kohm RM73B274J R205 247 0010 945 Chip Carbon 18 kohm RM73B183J R206 247 0010 974 Chip Carbon 24 kohm RM73B243J RM73B243J	1	1	1		R203			RM73B101J
R205 247 0010 945 Chip Carbon 18 kohm RM73B183J	TR528	272 0025			R204	247 0013 926	Chip Carbon 270 kohm 1/10W	RM73B274J
Did 100 270 0010 307 1002021-77 1000 247 0010 014 1/10W					R205	247 0010 945	Chip Carbon 18 kohm 1/10W	RM73B183J
R207 247 0009 985 Chip Carbon 10 kohm RM73B103J	D101~103	276 0616	07 1SS252T-77		11	1	1/10W	1
				· .	R207	247 0009 985	Chip Carbon 10 kohm 1/10W	RM73B103J

Ref. No.	Part No.	Part Name	Remarks	Ref. No.	Part No.	Part Name	Remarks		Ref. No.
R208,209	247 0011 944	Chip Carbon 47 kohm 1/10W	RM73B473J	R376	247 0010 961	Chip Carbon 22 kohm 1/10W	RM73B223J		C104
R210	247 0009 914	Chip Carbon 5.1 kohm 1/10W	RM73B512J	R378	247 0009 985	Chip Carbon 10 kohm 1/10W	RM73B103J		C105
R211	247 0013 968	Chip Carbon 390 kohm 1/10W	RM73B394J	R379	247 0013 900	Chip Carbon 220 kohm 1/10W	RM73B224J		C106
R213	247 0018 905	Chip Carbon 0 ohm 1/10W	RM73B0R0K	R380	247 0011 973	Chip Carbon 62 kohm 1/10W	RM73B623J		C107
R214	247 0009 985	Chip Carbon 10 kohm 1/10W	RM73B103J	R381	247 0009 985	Chip Carbon 10 kohm 1/10W	RM73B103J		C108
R215	247 0005 905	Chip Carbon 100 ohm 1/10W	RM73B101J	R382	247 0004 922	Chip Carbon 47 ohm 1/10W	RM73B470J		C109
R216	247 0007 945	Chip Carbon 1 kohm 1/10W	RM73B102J	R383	247 0005 905	Chip Carbon 100 ohm 1/10W	RM73B101J		C111
R217	247 0009 927	Chip Carbon 5.6 kohm 1/10W	RM73B562J	R384	247 0009 901	Chip Carbon 4.7 kohm 1/10W	RM73B472J		C112
R218	247 0009 956	Chip Carbon 7.5 kohm 1/10W	RM73B752J	R386	247 0012 901	Chip Carbon 82 kohm 1/10W	RM73B823J		C113
R220	247 0007 945	Chip Carbon 1 kohm 1/10W	RM73B102J	R387	247 0009 901	Chip Carbon 4.7 kohm 1/10W	RM73B472J		C114,115
R223	247 0010 974	Chip Carbon 24 kohm 1/10W	RM73B243J						C116
R224	247 0006 988	Chip Carbon 560 ohm 1/10W	RM73B561J	R401,402	247 0007 945	Chip Carbon 1 kohm 1/10W	RM73B102J		C117,118
R225	247 0011 944	Chip Carbon 47 kohm 1/10W	RM73B473J	R403,404	247 0006 917	Chip Carbon 300 ohm 1/10W	RM73B301J		C120,121
R226	247 0012 927	Chip Carbon 100 kohm 1/10W	RM73B104J	R405	247 0006 988	Chip Carbon 560 ohm 1/10W	RM73B561J		C123
R227	247 0009 901	Chip Carbon 4.7 kohm 1/10W	RM73B472J	R406~409	247 0011 944	Chip Carbon 47 kohm 1/10W	RM73B473J		C124
R228	247 0012 927	Chip Carbon 100 kohm 1/10W	RM73B104J						C125~127
R229	247 0006 962	Chip Carbon 470 ohm 1/10W	RM73B471J	R503,504	247 0007 945	Chip Carbon 1 kohm 1/10W	RM73B102J		C128
R230	247 0014 967	Chip Carbon 1 Mohm 1/10W	RM73B105J	R505	247 0011 944	Chip Carbon 47 kohm 1/10W	RM73B473J	1	C129
R231	247 0007 974	Chip Carbon 1.3 kohm 1/10W	RM73B132J	R506,507	247 0010 990	Chip Carbon 30 kohm 1/10W	RM73B303J		C130
R232	247 0010 945	Chip Carbon 18 kohm 1/10W	RM73B183J	R508,509	247 0011 944	Chip Carbon 47 kohm 1/10W	RM73B473J		C131
R233	247 0008 915	Chip Carbon 2 kohm 1/10W	RM73B202J	R510	247 0005 905	Chip Carbon 100 ohm 1/10W	RM73B101J		
R237	247 0006 917	Chip Carbon 300 ohm 1/10W	RM73B301J	R512	247 0009 985	Chip Carbon 10 kohm 1/10W	RM73B103J		C201
R238	247 0009 901	Chip Carbon 4.7 kohm 1/10W	RM73B472J	R514~517	247 0009 985	Chip Carbon 10 kohm 1/10W	RM73B103J		C202
R239	247 0002 966	Chip Carbon 10 ohm 1/10W	RM73B100J	R518	247 0009 901	Chip Carbon 4.7 kohm 1/10W	RM73B472J		C203
R247	247 0010 987	Chip Carbon 27 kohm 1/10W	RM73B273J	R520,521	247 0009 901	Chip Carbon 4.7 kohm 1/10W	RM73B472J		C204
				R522~525	247 0008 928	Chip Carbon 2.2 kohm 1/10W	RM73B222J		C205
R303	247 0009 901	Chip Carbon 4.7 kohm 1/10W	RM73B472J	R526	247 0014 967	Chip Carbon 1 Mohm 1/10W	RM73B105J		C206
R304	247 0007 945	Chip Carbon 1 kohm 1/10W	RM73B102J	R527~533	247 0011 944	Chip Carbon 47 kohm 1/10W Chip Carbon 4.7 kohm	RM73B473J		C207
R305	247 0012 927	Chip Carbon 100 kohm	RM73B104J	R534	247 0009 901	1/10W Chip Carbon 47 kohm	RM73B472J		C208
R306	247 0009 985	Chip Carbon 10 kohm 1/10W Chip Carbon 1 kohm	RM73B103J	R535,536	247 0011 944	1/10W Chip Carbon 1 kohm	RM73B473J		C209
R307	247 0007 945] 1/10W	RM73B102J	R537	247 0007 945	1/10W Chip Carbon 100 ohm	RM73B102J		C211
R308	247 0012 943	Chip Carbon 120 kohm 1/10W	RM73B124J	R542~546	247 0005 905 247 0007 945	1/10W	RM73B101J		C212 C213
R309	247 0009 985	Chip Carbon 10 kohm 1/10W Chip Carbon 30 kohm	RM73B103J	R548 R549	247 0007 943	Chip Carbon 1 kohm 1/10W Chip Carbon 33 kohm	RM73B102J RM73B333J		C213 C214,215
R310	247 0010 990	Chip Carbon 30 kohm 1/10W Chip Carbon 1 kohm	RM73B303J RM73B102J	R550	247 0011 902	1/10W Chip Carbon 1 kohm 1/10W	RM73B102J		C214,213
R315	247 0007 945 247 0008 960	Chip Carbon 1 kohm 1/10W Chip Carbon 3.3 kohm 1/10W	RM73B332J	R551	247 0010 961	Chip Carbon 22 kohm	RM73B223J		C217,218
R316	247 0008 960	Chip Carbon 1 kohm	RM73B102J	R552~554	247 0010 001	1/10W Chip Carbon 47 kohm 1/10W	RM73B473J		C220,221
R317 R318	247 0007 943	1/10W Chip Carbon 3.3 kohm 1/10W	RM73B332J	R556	247 0009 901	Chip Carbon 4.7 kohm	RM73B472J		C223
R319	247 0000 985	1/10W Chip Carbon 10 kohm 1/10W	RM73B103J	R558,559	247 0010 961	1/10W Chip Carbon 22 kohm 1/10W	RM73B223J		C224
R320	247 0007 945	Chip Carbon 1 kohm	RM73B102J	R560	247 0013 942	Chip Carbon 330 kohm	RM73B334J		C225~227
R321	247 0008 960	1/10W Chip Carbon 3.3 kohm	RM73B332J	R561	247 0012 927	1/10W Chip Carbon 100 kohm 1/10W	RM73B104J		C228
R328	247 0010 903	1/10W Chip Carbon 12 kohm	RM73B123J	R562	247 0009 901	Chip Carbon 4.7 kohm 1/10W	RM73B472J		C229
R331	247 0011 960	1/10W Chip Carbon 56 kohm 1/10W	RM73B563J	R564	247 0009 985	Chip Carbon 10 kohm 1/10W	RM73B103J		C230
R332	247 0012 930	Chip Carbon 110 kohm	RM73B114J						
R333	247 0011 944	17.101	RM73B473J	R600,601	247 0010 961	Chip Carbon 22 kohm 1/10W	RM73B223J		C301,302
R334	247 0012 930	Chip Carbon 110 kohm	RM73B114J	R602	247 0009 985	Chip Carbon 10 kohm 1/10W	RM73B103J		C303
R335	247 0011 957	Chip Carbon 51 kohm	RM73B513J	R603~605	247 0009 901	Chip Carbon 4.7 kohm 1/10W	RM73B472J		C304
R336	247 0012 998		RM73B204J	R606	247 0005 905	Chip Carbon 100 ohm 1/10W	RM73B101J		C305
R341	247 0012 927	Chip Carbon 100 kohm 1/10W	RM73B104J						C306
R342	247 0011 986		RM73B683J	△R326	241 2315 912	Fusible 10 ohm 1/4W(NB)	RD14B2E100GFRS		C307
R343	247 0011 960		RM73B563J	△R327	241 2313 985	Fusible 4.7 ohm 1/4W(NB)	RD14B2E4R7JFRS		C308
R344	247 0012 969		RM73B154J	△R359,360	241 2377 921	Carbon Film 82 ohm 1/4W(NB)	RD14B2E820JNBS		C309
R345	247 0011 957	Chip Carbon 51 kohm 1/10W	RM73B513J						C310,311
R346	247 0011 986		RM73B683J	△R501,502	244 2050 904	Metal Oxide 22 ohm 1W(NB)	RS14B3A220JNBS (S)		C312
R351	247 0010 974		RM73B243J			177(112)	(3)	1	C313
R352	247 0011 944		RM73B473J	VR101	211 6095 907	Semi Fixed Resistor	V06QB102		C314
R353	247 0010 974	Chip Carbon 24 kohm 1/10W	RM73B243J	VR102	211 6095 952		V06QB104		C315
R354,355	247 0012 914	Chip Carbon 91 kohm 1/10W	RM73B913J	VR103	211 6095 910	Semi Fixed Resistor 10 kohm	V06QB103		C316
R356	247 0012 969	17.1011	RM73B154J		1				C317
R357	247 0012 927	Chip Carbon 100 kohm 1/10W	RM73B104J	VR201	211 6095 907	Semi Fixed Resistor 1 kohm	V06QB102		C318,319
R358	247 0010 974	17.1011	RM73B243J	VR202	211 6095 952	Semi Fixed Resistor	V06QB104		C320
R361	247 0009 901	1 10 10 1	RM73B472J	VR203	211 6095 910	Semi Fixed Resistor 10 kohm	V06QB103		C322
R362	247 0007 945	1 1010	RM73B102J					1	C323,324
R364,365	247 0009 985	1 7 10 1	RM73B103J	CAPACIT	ORS GROUP			1	C326
R370	247 0010 961	1	RM73B223J	C101	257 0008 983	1 '	1		C328
R374	247 0009 901		RM73B472J	C102	257 0002 921	Chip Ceramic 10 pF/50V	CC73SL1H100D		C329
R375	247 0009 985	Chip Carbon 10 kohm 1/10W	RM73B103J	C103	257 0006 943	Chip Ceramic 560 pF/50V	CC73SL1H561J]	C330

Ref. No.	Part No.	Part Name	Remarks	Ref. No.	Pa	art No.		Part Name	Remarks	
C104	257 0004 961	Chip Ceramic 100 pF/50V	CC73SL1H101J	C331	257	0005 9	44	Chip Ceramic 220 pF/50V	CC73SL1H221J	
C105	254 4252 930	Electrolytic 100 µ F/10V	CE04W1A101M	C332	i	0014 9		Chip Ceramic 0.1 µ F/25V	CK73F1E104Z	
C106	255 1256 903	Plastic Film 0.0075 µ F/50V	CQ92M1H752J(MRZ)	C333	1	0012 9	- 1	Chip Ceramic 0.01 µ F/50V	CK73F1H103Z	
C107	257 0003 904	Chip Ceramic 22 pF/50V	CC73SL1H220J	C501,502		0014 9		Chip Ceramic 0.1 µ F/25V	CK73F1E104Z	
C108	254 4258 905	Electrolytic 4.7 µ F/35V	CE04W1V4R7M	C503	1	4256 9		Electrolytic 100 µ F/25V	CE04W1E101M	
C109	257 0008 983	Chip Ceramic 1000 pF/50V	CK73B1H102K	C504,505	1	0012 9		Chip Ceramic 0.01 µ F/50V	CK73F1H103Z	
C111	257 0005 986	Chip Ceramic 330 pF/50V	CC73SL1H331J	C506	1	4327 9		Electrolytic 1000 µ F/6.3V	CE04W0J102M	
C112	257 0006 969	Chip Ceramic 680 pF/50V	CC73SL1H681J	C507	1	0012 9	- 1	Chip Ceramic 0.01 µ F/50V	CK73F1H103Z	
C113	257 0005 903	Chip Ceramic 150 pF/50V	CC73SL1H151J	C508	l	4258 9	- 1	Electrolytic 4.7 µ F/35V	CE04W1V4R7M	
C114,115	254 4258 905	} '	CE04W1V4R7M	C509	1	4260 9	- 1	Electrolytic 2.2 µ F/50V	CE04W1H2R2M	
C116	254 4260 935	Electrolytic 0.47 µ F/50V	CE04W1HR47M	C510	i	0014 9		Chip Ceramic 0.1 µ F/25V	CK73F1E104Z	
C117,118	254 4260 935	Electrolytic 1 µ F/50V	CE04W1H010M	C510	1	4254 9	- 1	Electrolytic 10 µ F/16V	CE04W1C100M	
C117,116	257 0009 924	Chip Ceramic 2200 pF/50V	CK73B1H222K	C512	l .	1013 9	ì	Chip Ceramic 0.068 µ F/25V	CK73B1E683K	
C120,121	254 4278 943			C512		4254 9	- 1	Electrolytic 10 µ F/16V	CE04W1C100M	
	l	Electrolytic 0.56 µ F/50V	CE04W1HR56M	1	1		- 1	•	CK73B1E683K	
C124	254 4260 922	Electrolytic 0.33 µ F/50V	CE04W1HR33M	C515	ı	1013 9	- 1	Chip Ceramic 0.068 µ F/25V		
C125~127	254 4258 905	Electrolytic 4.7 µ F/35V	CE04W1V4R7M	C516	1	4254 9	- 1	Electrolytic 10 µ F/16V	CE04W1C100M	
C128	257 0003 988	Chip Ceramic 47 pF/50V	CC73SL1H470J	C517	ı	1013 9	- 1	Chip Ceramic 0.068 µ F/25V	CK73B1E683K	. 1
C129	257 0006 927	Chip Ceramic 470 pF/50V	CC73SL1H471J	C518	l	4256 7	- 1	Electrolytic 2200 µ F/25V	CE04W1E222MC	- 1
C130	257 0009 908	Chip Ceramic 1500 pF/50V	CK73B1H152K	C520,521	l	4256 7	- 1	Electrolytic 2200 µ F/25V	CE04W1E222MC	
C131	257 0012 966	Chip Ceramic 0.01 µ F/50V	CK73F1H103Z	C523	l	4254 9	- 1	Electrolytic 10 µ F/16V	CE04W1C100M	
				C524	l	4256 9	- 1	Electrolytic 220 µ F/25V	CE04W1E221M	j
C201	257 0008 983	Chip Ceramic 1000 pF/50V	CK73B1H102K	C525	l	4258 9	- 1	Electrolytic 4.7 µ F/35V	CE04W1V4R7M	
C202	257 0002 921	Chip Ceramic 10 pF/50V	CC73SL1H100D	C526	257	0004 9	61	Chip Ceramic 100 pF/50V	CC73SL1H101J	1
C203	257 0006 943	Chip Ceramic 560 pF/50V	CC73SL1H561J	C527	257	0004 9	61	Chip Ceramic 100 pF/50V	CC73SL1H101J	
C204	257 0004 961	Chip Ceramic 100 pF/50V	CC73SL1H101J	C529	257	0014 9	35	Chip Ceramic 0.1 µ F/25V	CK73F1E104Z	
C205	254 4252 930	Electrolytic 100 µ F/10V	CE04W1A101M	C530	254	4250 9	29	Electrolytic 100 µ F/6.3V	CE04W0J101M	
C206	255 1256 903	Plastic Film 0.0075 µ F/50V	CQ92M1H752J(MRZ)	OTHER	GRO	JP				Q'ty
C207	257 0003 904	Chip Ceramic 22 pF/50V	CC73SL1H220J			_		(P.W.Board)		(1)
C208	254 4258 905	Electrolytic 4.7 µ F/35V	CE04W1V4R7M							
C209	257 0008 983	Chip Ceramic 1000 pF/50V	CK73B1H102K	L101,201	235	0110 9	10	Inductor 15 mH		2
C211	257 0005 986	Chip Ceramic 330 pF/50V	CC73SL1H331J							
C212	257 0006 969	Chip Ceramic 680 pF/50V	CC73SL1H681J	L301	231	9805 0	04	105 kHz Osc. Coil		1
C213	257 0005 902	Chip Ceramic 150 pF/50V	CC73SL1H151J							
C214,215	254 4258 905	Electrolytic 4.7 µ F/35V	CE04W1V4R7M	CF701	399	0191 9	03	Ceramic Resonator	CST4.00MGW- TF01	11
C216	254 4260 935	Electrolytic 0.47 µ F/50V	CE04W1HR47M]					1701	
C217,218	254 4260 948	Electrolytic 1 µ F/50V	CE04W1H010M	SW401,402	212	1078 9	06	Slide Switch(1-3)		2
C220,221	257 0009 924	Chip Ceramic 2200 pF/50V	CK73B1H222K				-	, ,		1 1
C223	254 4278 943	Electrolytic 0.56 µ F/50V	CE04W1HR56M	SW403~412	212	5604 9	07	Tact Switch	•	9
C224	254 4260 922	Electrolytic 0.33 µ F/50V	CE04W1HR33M				-			
C225~227	254 4258 905	Electrolytic 4.7 µ F/35V	CE04W1V4R7M	TP301	205	0355 0	33	3 P KR Conn. Base(L)		1
C228	257 0003 988	Chip Ceramic 47 pF/50V	CC73SL1H470J	TP302		0343 0		3 P Conn. Base(KR-PH)		1
C229	257 0006 927	Chip Ceramic 470 pF/50V	CC73SL1H471J							
C230	257 0009 908	Chip Ceramic 1500 pF/50V	CK73B1H152K	CB301	205	0343	145	4 P Conn. Base(KR-PH)		1
		Comp Condition 1000 private	511115211	CB302	ı	0343		•		1
C301,302	254 4252 927	Electrolytic 47 µ F/10V	CE04W1A470M	CB303			-	9 P Conn. Base		1
C303	257 0014 935	,	CK73F1E104Z	CB304	1	0535				1
C304	257 0008 983	1 '	CK73B1H102K	CB305	1	0707		13 P Conn. Base		
C305	257 0012 966		CK73F1H103Z	CDSUS	200	0/0/	,03	13 F Comi. Base		'
C306	257 0008 983	1 '	CK73B1H102K	CB401 402	205	0990	20	15 D EEC Coop Boso		2
C307	254 4252 943	1 '		CB401,402	203	0990 (129	15 P FFC Conn. Base		-
C308	1	1	CE04W1A221M	00504	005	0040		C.D. Cont. Desc/IVD DIII)		
	254 4260 948	,	CE04W1H010M	CB501	1	0343 (6 P Conn. Base(KR-PH)		1
C309	257 0009 924		CK73B1H222K	CB502	205	0375 (139	13 P Conn. Base(KR-PH)		1
C310,311	254 4260 906	1	CE04W1H0R1M							
C312	254 4252 930	1	CE04W1A101M	CN303	1	0536 (1
C313	255 1271 904	1	CQ92M2D103J	CN304	1	0536 (8 P Conn. Socket		1
C314	257 0009 982		CK73B1H682K	CN305	205	0708 (004	13 P Conn. Socket		1
C315	256 1034 979	1	CF93A1H104J							
C316	254 4256 952	1	CE04W1E221M	CN503	1	8284 (15 P System Socket		1
C317	254 4258 918	1	CE04W1V100M	CN504	205	0730 ()56	13 P System Socket(BU)		1
C318,319	254 4252 930	1 .	CE04W1A101M		1					
C320	257 0012 966	1 '	CK73F1H103Z	GT001	412	9483 (009	:Earth Plate		1
C322	254 4327 904	1	CE04W0J102M							
C323,324	254 4254 909	Electrolytic 10 µ F/16V	CE04W1C100M		205	0452 (017	Style Pin		2
C326	254 4256 910	Electrolytic 22 µ F/25V	CE04W1E220M		009	9037 (26	1 P Wire Ass'y		1
0020		Chin Commis 100 = E/EOV	CC72011H1011	II.	1			l	I	
C328	257 0004 961	Chip Ceramic 100 pF/50V	CC73SL1H101J	11	ı				i	
	257 0004 961 254 4252 901		CE04W1A220M							



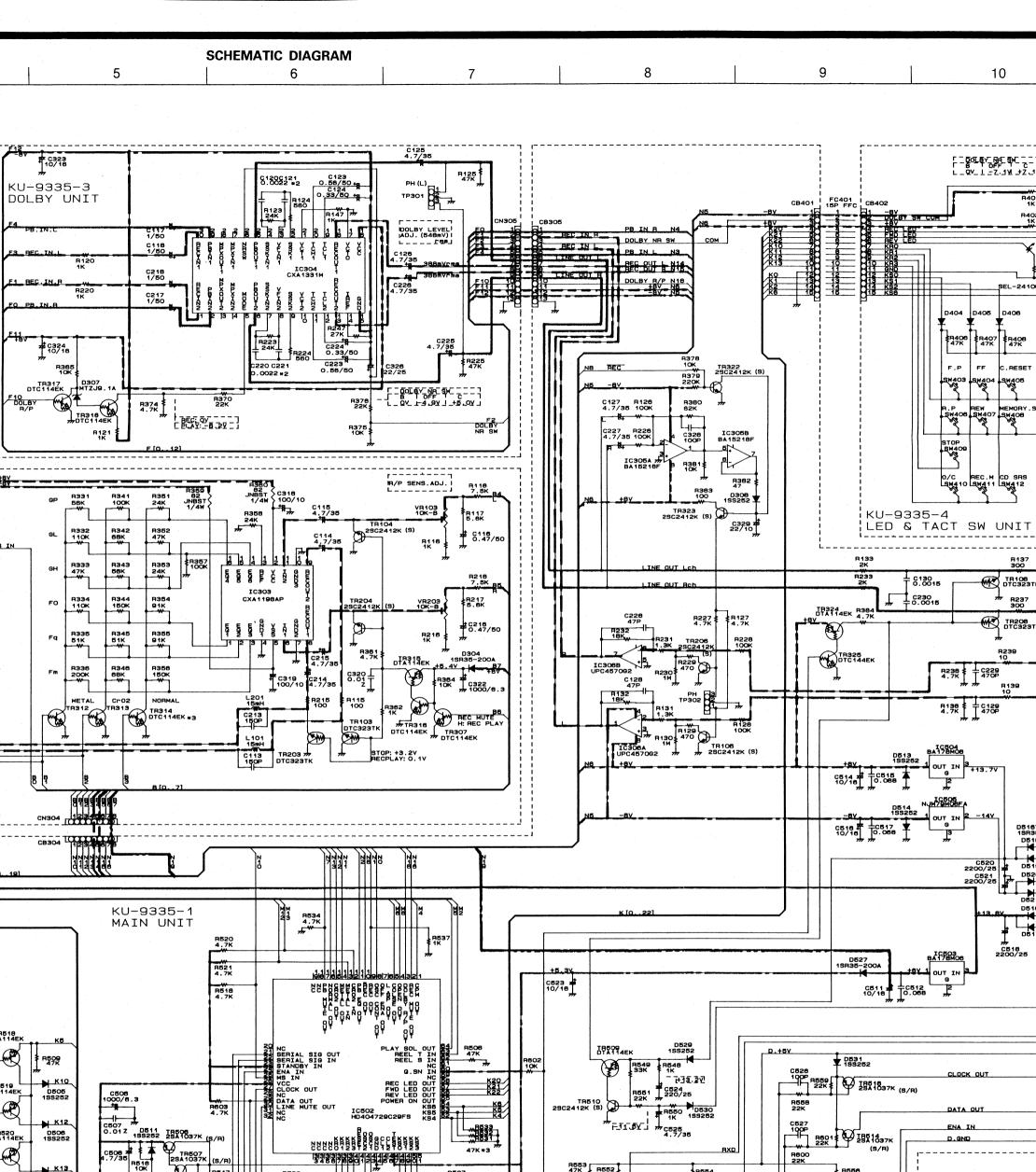
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WARNING

DO NOT re



R517 10K

Before returning the unit to the customer, make sure you make either (1) a leakage current check or (2) a line to chassis resistance check. If the leakage current exceeds 0.5 milliamps, or if the resistance from chassis to either side of the power cord is less than 240 Kohms, the unit is defective.

8552 47K

TRE11 DTC144EK

R554 47K

M

TR513

~**~**

TRE 12 DTC 114EK

9556 4.7K

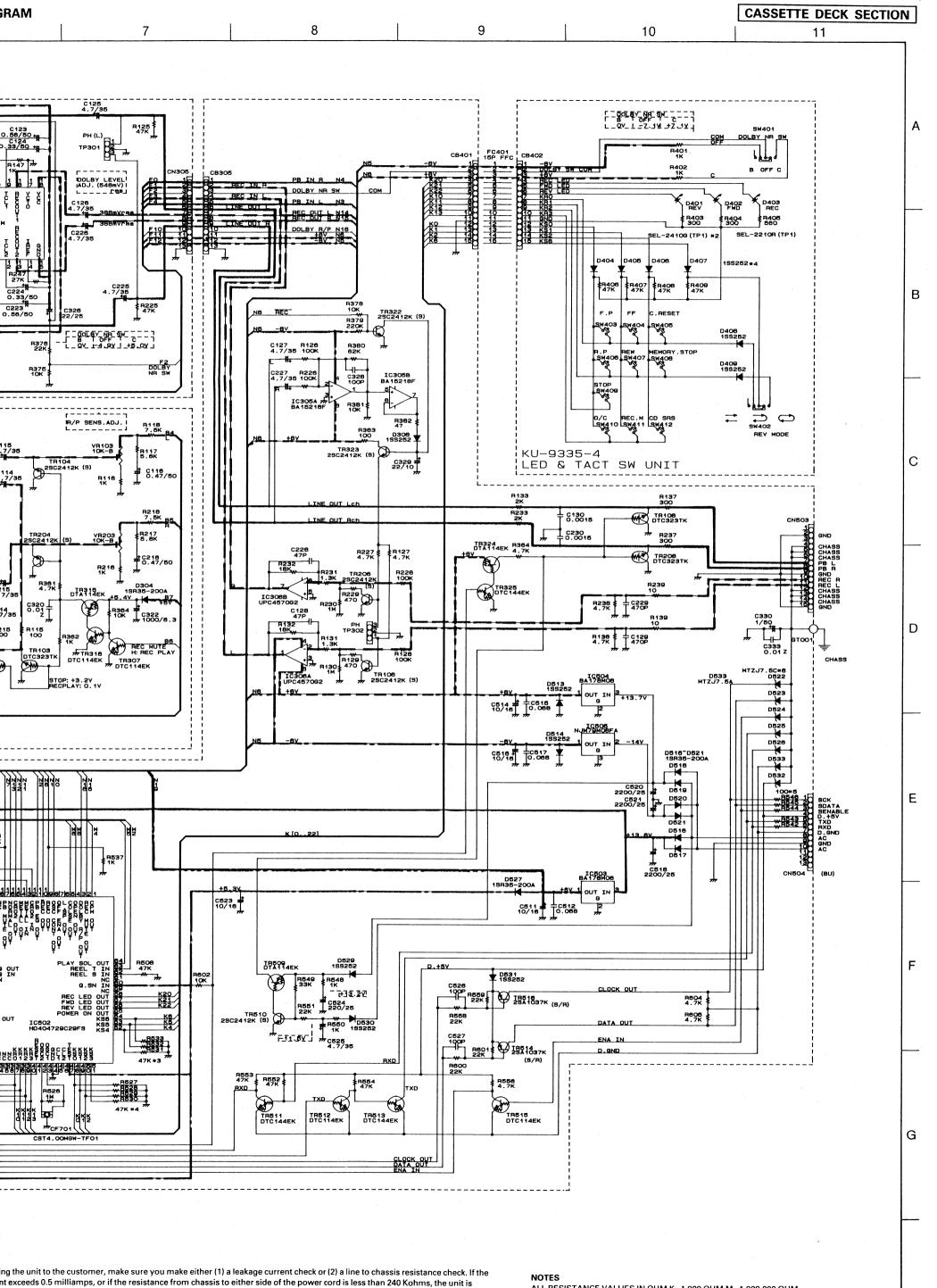
TR515 DTC114EK

WARNING

DO NOT return the unit to the customer until the problem is located and corrected.

K13

D507 189252



n the unit to the customer until the problem is located and corrected.

ALL RESISTANCE VALUES IN OHM K=1,000 OHM M=1,000,000 OHM
ALL CAPACITANCE VALUES IN MICRO FARAD P=MICRO-MICRO FARAD
EACH VOLTAGE AND CURRENT ARE MEASURED AT NO SIGNAL INPUT CONDITION.
CIRCUIT AND PARTS ARE SUBJECT TO CHANGE WITHOUT PRIOR NOTICE.

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PARTS LIST OF UDR-77 EXPLODED VIEW

- 1	Ref. No.	Part No.	Part Name	Remarks	Q't
•	1	KU- 9335	Deck Unit Ass'y		1 ^S
1	r 1-1	-	Main Unit		(1)
L	1-2	-	PB R/P Unit		(1)
	1-3	-	Dolby Unit		(1)
	L 1-4	_	LED & Tact SW Unit		(1)
	2	212 1078 90	Slide Switch		2
	3	254 4256 79	Chemicon 2200 µ F/25V	C518,520,521	3
	4	205 0730 05	13 P System Socket(Bu)		1
	5	204 8284 02	2 15 P System Socket		1
	6	009 9056 00	7 15 P FFC		1
left	7	411 9115 310	Main Chassis		1
	8	104 0237 30	Foot Ass'y		4
	9	105 9235 120	Back Panel		1
	10	449 9038 003	:Mecha Holder(DR)		1
left	11	338 9031 00°	ACLM 574A CASS/L MECH		1
left	12	412 2814 028	Card Spacer(L=10)		2
	13	445 0048 016	Cord Holder(L=50)		1
	14	412 3470 102			1
	15	412 3685 104	P.W.B. Bracket		1
ledow	16	146 9348 302	Inner Panel		1
	17	113 9322 108	4 G Button		1
	18	113 9330 006	6 G Button		1
	19	113 1548 003	Select Knob		2
	20	144 9236 104	Front Panel Ass'y		1
	21	146 9350 109	Loader Panel(DR)		1
	22	146 9346 207			1
	23	146 9347 206	Side Plate(L)		1
lacksquare	24	102 9043 018			1
*	25	513 9390 013	:Rating Sheet		1
	SCREWS				
	51	473 7002 018	Tapping Screw(S) 3×8		12
	52	473 7015 018	Tapping Screw(S) 3×8	Black	17
	53	473 7015 005	Tapping Screw(S) 3×6	Black	3
	54	473 7500 044		Black	2
	55	473 7505 007	1		7
	56	473 7009 008	1 , ,		2
	PACKING		ES (Not included EXPLODE	VIEW)	
	71	505 0241 005			1
	72	503 9293 207			1

В

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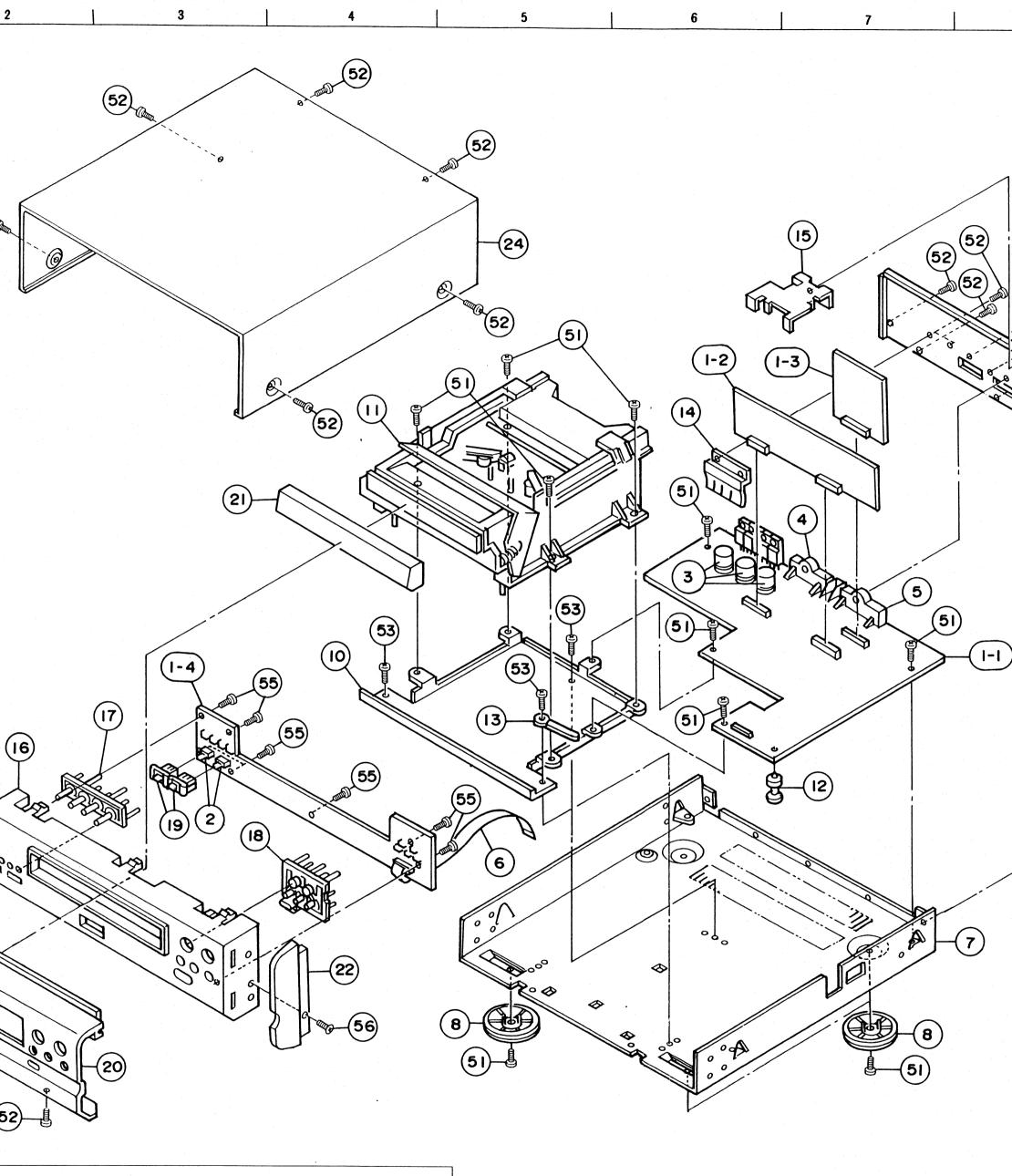
2 (52) (10) (16) (18) 0000

NOTE ON PARTS LIST

- Part indicated with the mark "©" are not always in stock and possibly to take a long period of time for suppli supplying of part may be refused.
- When ordering of part, clearly indicate "1" and "I" (i) to avoid mis-supplying.
- Ordering part without stating its part number can not be supplied.
 Part indicated with the mark "★" is not illustrated in the exploded view.

WARNING:

Parts marked with this symbol \triangle with this symbol \triangle have critical characteristics. Use ONLY replacement parts recommended by the manufacturer.



EXPLODED VIEW

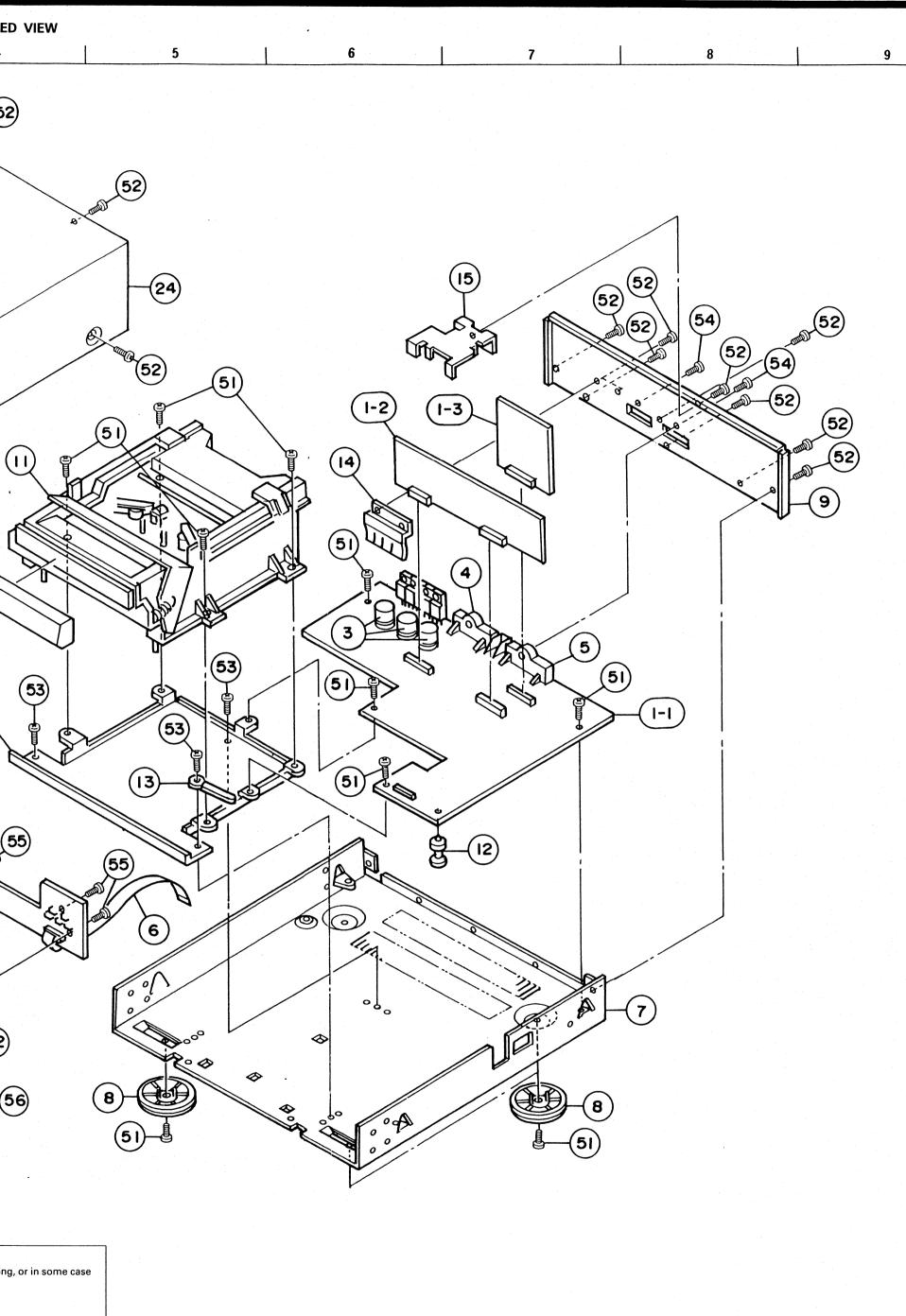
o" are not always in stock and possibly to take a long period of time for suppling, or in some case

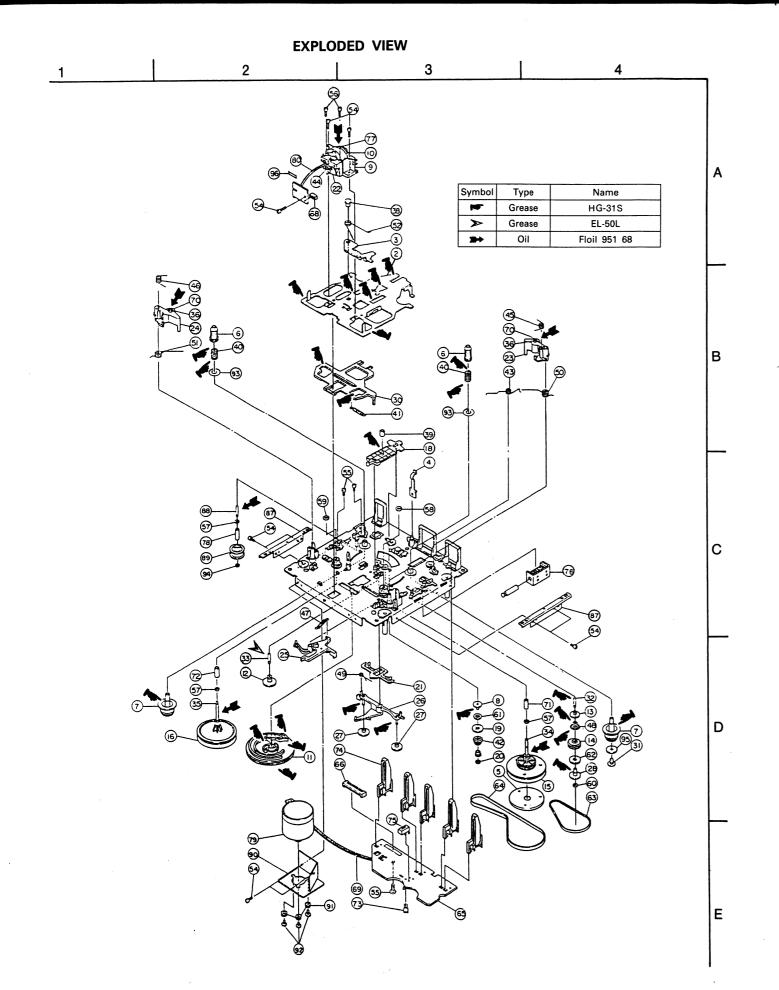
/ indicate "1" and "I" (i) to avoid mis-supplying.

its part number can not be supplied.

" \bigstar " is not illustrated in the exploded view.

have critical characteristics. ommended by the manufacturer.

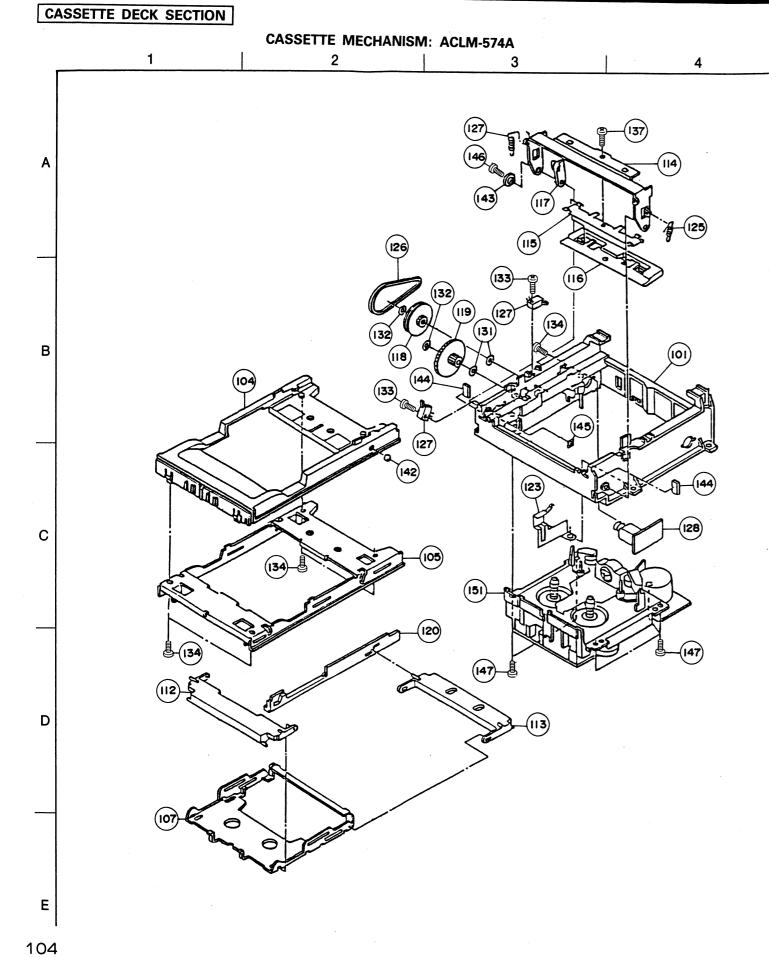




PARTS LIST OF CASSETTE MECHANISM (REC/PB)

No.	Part Name	Part Number	Description	Q'ty
1	CHASSIS MAIN	11112-00500BA		1
2	BASE HEAD	11105-00310BA		1
3	BASE SUB HEAD	11105-00420BA		1
4	PLATE SPRING	51299-12316XA		1
5	PLATE FLYWHEEL F	11143-00800BA		1
6	CHIP REEL	11110-00120AA		2
7	BASE REEL	11105-00330AA		2
8	BUSH P	11107-00220AA		1
9	BRACKET HEAD	11106-00650AA		1
10	GEAR HEAD	11128-00740AA		1
11	GEAR CAM	11128-00760AA		1
12	GEAR IDLER	11128-00780AA		1
13	BUSH C	11107-00230AA		1
14	PULLEY C	11145-00560AA		1
15	PULLEY F/W F	11145-00570AA		1
16	PULLEY F/W R	11145-00580AA		1
17	PULLEY MOTOR AD	11145-00720EB		1
18	ARM P	11102-01020AA		1
19	GEAR P	11128-00730AA		1
20	CAP P	11117-00090AA		1
21	LEVER BRAKE	11102-01030AA		1
22	GEAR DIR	11128-00750AA		1
23	ARM PINCH F	11102-01040AA		1
24	ARM PINCH R	11102-01050AA		1
25	ARM CAM LOCK	11102-01060AA		1
26.	ARM RF	11102-01070AA		1
27	GEAR RF	11128-00770AA		2
28	CAP C	11117-00100AA		1
29	SPRING B/T R	51203-03098XB		1
30	LEVER AC	11134-01870AA		1
31	CAP MAGNET	11117-00120AA		1
32	SHAFT RF	11150-02260EA		1.
33	SHAFT IDLER	11150-02270EA		1
34	SHAFT CAPSTAN F	11150-02291EA		1
35	SHAFT CAPSTAN R	11150-02301EA		1
36	SHAFT PINCH	11150-00130EA		2
37	PIN AZIMUTH	52017-00503XA		1
38	SHAFT BASE SUB	11150-02810EA		1
39	ROLLER P	11147-01780EA		1
40	SPRING B/T F	51203-03097XA		2
41	SPRING LEVER AC	51211-01026XA		1
42	SPRING P	51203-05106XB		1
43	SPRING BASE HEAD	51263-08046XA		1
44	SPRING DIR	51267-03036XA		1
45	SPRING PINCH F	51267-03056XA		1
46	SPRING PINCH R			
47	SPRING PINCH R	51263-08056B		1
48		51211-03036XB		1
48	SPRING C	51203-06146XA		1
49	SPRING ARM RF	51264-03036XA		2

No.	Part Name	Part Number	Description	Q't
51	SPRING P/RETURN R	51263-03046XB		1
52	SPRING SUB	51272-10073BA		1
53	SCREW TAPPING	50032-16082EA	M1.6×8	2
54	SCREW TAPTITE	50262-20049EA	M2.0×4	4
55	SCREW EARTH	50432-20170EA		1
56	SCREW AZIMUTH	50432-20052BA		2
57	WASHER PLAIN	51000-02302BA	2.3×3.5×0.25	3
58	WASHER PLAIN	51010-01850AA	1.6×4×0.5	1
59	WASHER PLAIN	51010-01605AA	1.6×3.5×0.5	1
60	WASHER PLAIN	51010-01202AA	1.2×3.2×0.25	1
61	FELT P	11123-00312FA		1
62	FELT C	11123-00320FA		1
63	BELT SUB	51428-033AAPA	33.1×1.1×1.1	1
64	BELT M LA	51418-09905BA	99.0×3.2×0.5	1
65	PCB CONTROL 2103	11142-00270FA		1
66	CONNECTOR R/P	70219-30012LA	13P	1
67	SPRING EARTH	51201-02056XA		2
68	CONNECTOR HEAD	70219-30004EA	5P	1
69	WIRE MOTOR	70620-05002BM	2P-180	1
70	ROLLER PINCH	11147-00160FA		
71	METAL FG F	51601-02206AA	CAPSTAN FWD	1
72	METAL FG R	51601-02020AA	CAPSTAN RVS	1
73	HALL IC	69801-99001ZA		1
74	SWITCH DETECT	70022-02055DA		5
75	SWITCH MODE	70018-04004AA		1
76	SOLENOID	79840-00009AA		1
77	HEAD R/P	71488-94044ZA	14 kHz	1
78	METAL CYLN SUB	51601-02011AB	PULLEY SUB	1
79	MOTOR	71650-12006AA	AD2F	1
80	WIRE HEAD(BRN)	70620-01501CA	AWG36	<u>·</u>
81	WIRE HEAD(BLU)	70620-01501DA	AWG36	1
82	WIRE HEAD(GRN)	70620-01501GA	AWG36	1
83	WIRE HEAD(ORA)	70620-01501QA	AWG36	
84	WIRE HEAD(RED)	70620-01501RA	AWG36	<u>.</u>
85	WIRE HEAD(WHT)	70620-01501WA	AWG36	<u>.</u>
86	WIRE HEAD(YEL)	70620-01501YA	AWG36	
87	BRKT SIDE	11106-00970AA		
88	SHAFT SUB	11150-02970EA		1
89	PULLEY SUB	11145-01030AC		<u>_</u>
90	BRKT MOTOR TOP	11106-00980AA		<u>_</u>
91	CUSHION MOTOR	11115-00020FA		3
92	SCREW M	50062-26041EA	MOTOR	3
93	WASHER B/T	51000-06025XA	6.0×11×0.25	2
94	WASHER PLAIN	51000-00023XA	1.6×3.2×0.25	1
95	PLATE MAGNET	11143-00970AA		1
96	WEDGE	59893-06200AB	· ·	1
		03030-00200AB		
97		1		
97 98				



CASSETTE MECHANISM ACLM-574A PARTS LIST

No.	Parts No.	Description	Q'ty	
101	A1A001A	Flame Assy	1	
104	A1G002A	Tray	1	
105	A1P001A	Chassis	1	
107	A1A002B	Holder Assy	1	-
112	A1G004A	Arm A	1	
113	A1G029A	Arm C	1	
114	A1P003A	Arm	1	
115	A1P004A	Retainer	1	
116	A1G006A	Plate	1	
117	A1G007A	Arm	1	
118	A1G008A	Pulley	1	
119	A1G009A	Gear	1	
120	A1G010A	Gear Luck	1	
123	A1P005A	Plate	1	
124	A1S001A	Spring A	1	
125	A1S002B	Spring B	1	
126	A1G011A	Beit	1	
127	S01W181	Switch MSS-8B	2	
128	A1A574A	Motor PCB Assy	1	W/6P Connector Pin
131	P21W405	PSW 2.1×4×0.5	2	
132	P21C405	PSW 2.1×4×0.5C	2	
133	N20B008	B Tite Screw M2×8BK	2	
134	N26B005	B Tite Screw M2.6×5BK	4	
135	M20N004	Screw M2×4	1	
137	S14N002	Screw M1.4×2BK	1	
142	A1H006A	Boul \$5	1	
143	A1H002A	Bush	1	
144	A1G015A	Buffer	2	
145	A1P007A	Nut	1	
146	S17N010	Screw M1.7×10BK	1	
147	M30P006	P Tite Screw 3×6BK	5	
148	A1G026A	Connector 5P-3P 4P PH	1	For Deck Head
149	A1G027A	Connector 13P-13P PH	1	For Deck
150	A1G028A	Connector 6P-6P PH	1	For Loader
151	ADR2174TB	Cassette Mechanism	1	